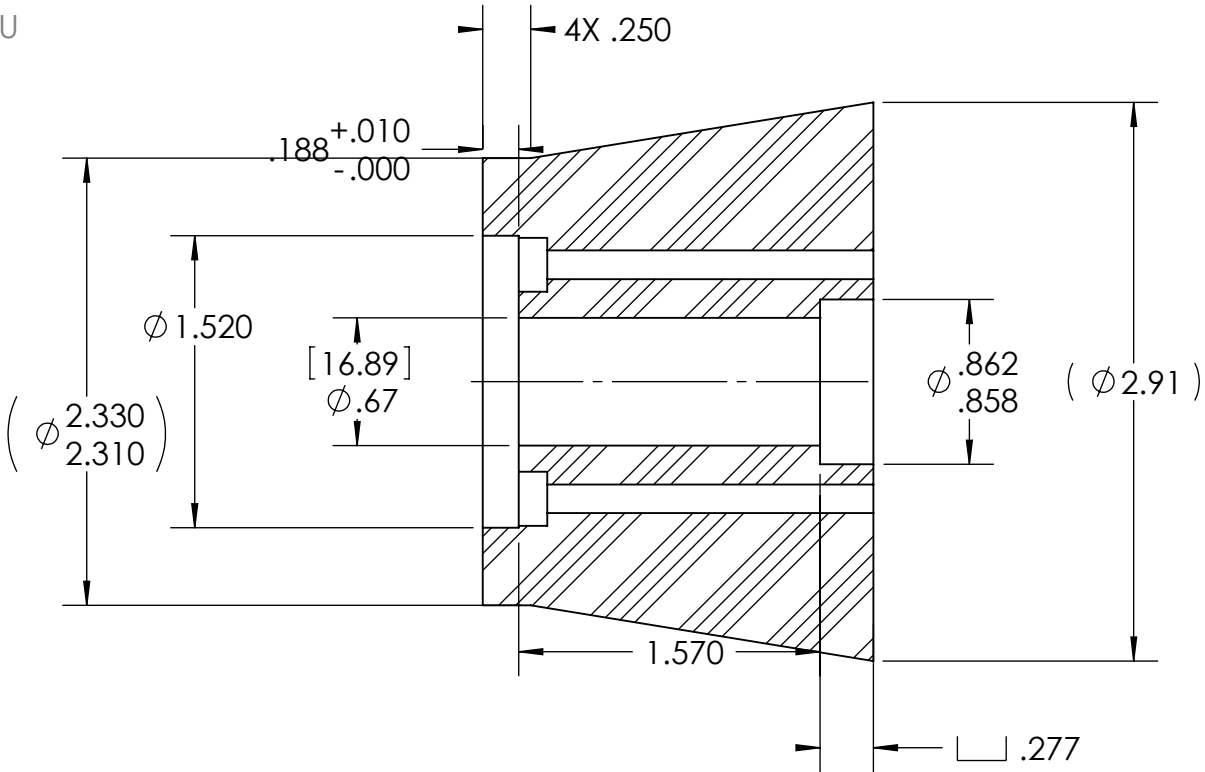
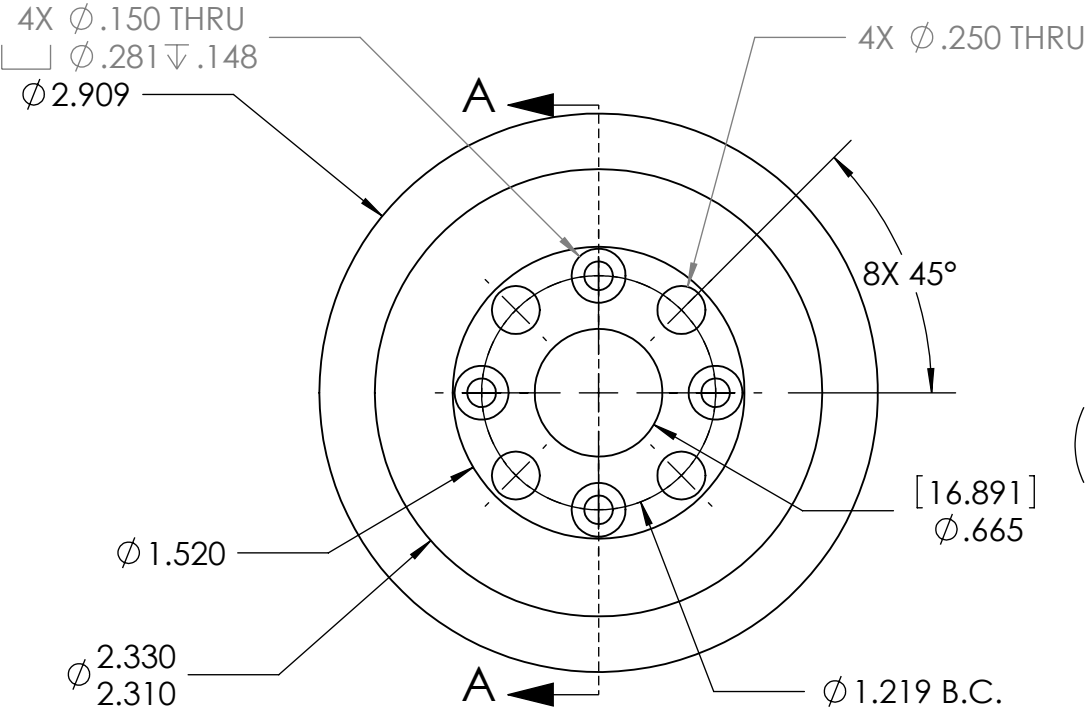
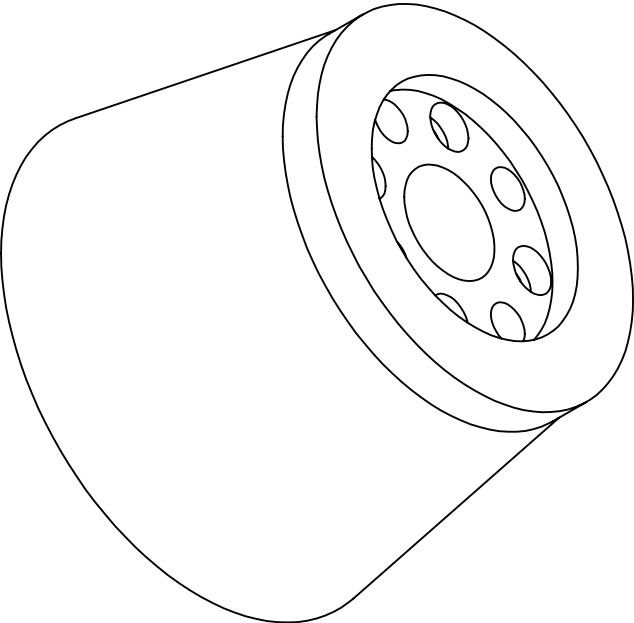
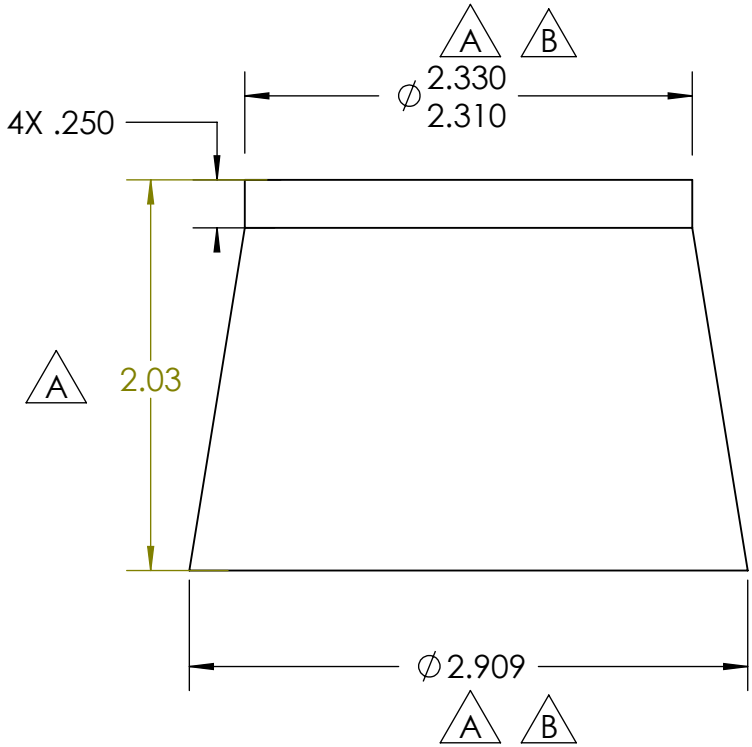


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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHG EXTERIOR DIM'S	5/14/2009	J.E.
	B	CHG. EXTERIOR DIA'S.	8/31/2010	J.E.



SECTION A-A



8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.
7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Tail section
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200682-09	Tail Shell Lock Ring_V2	MBARI	BLACK DELRIN
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 03/04/09	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 03/04/09	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED F.S. 3/09/09	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900739	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.47 lb.	
Application		DO NOT SCALE DRAWING		TETHYS - LRAUV Tail Shell Lock Ring_V2	
				SIZE B	DWG. NO. P-200682-22.DWG
				SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



TETHYS - LRAUV
Tail Shell Lock Ring_V2
P-200682-22.DWG