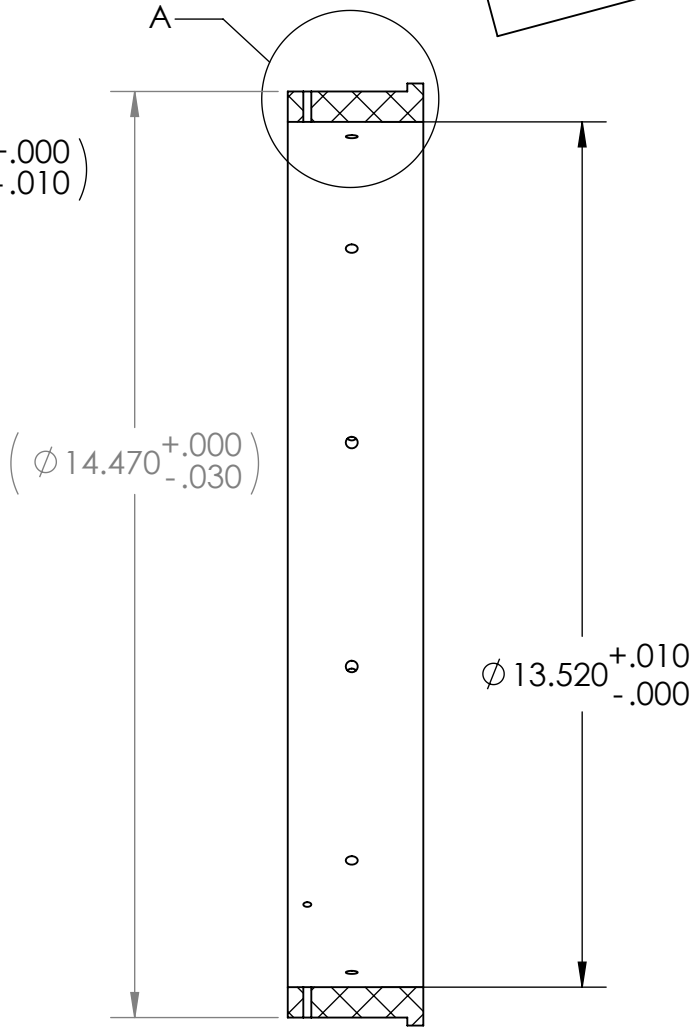
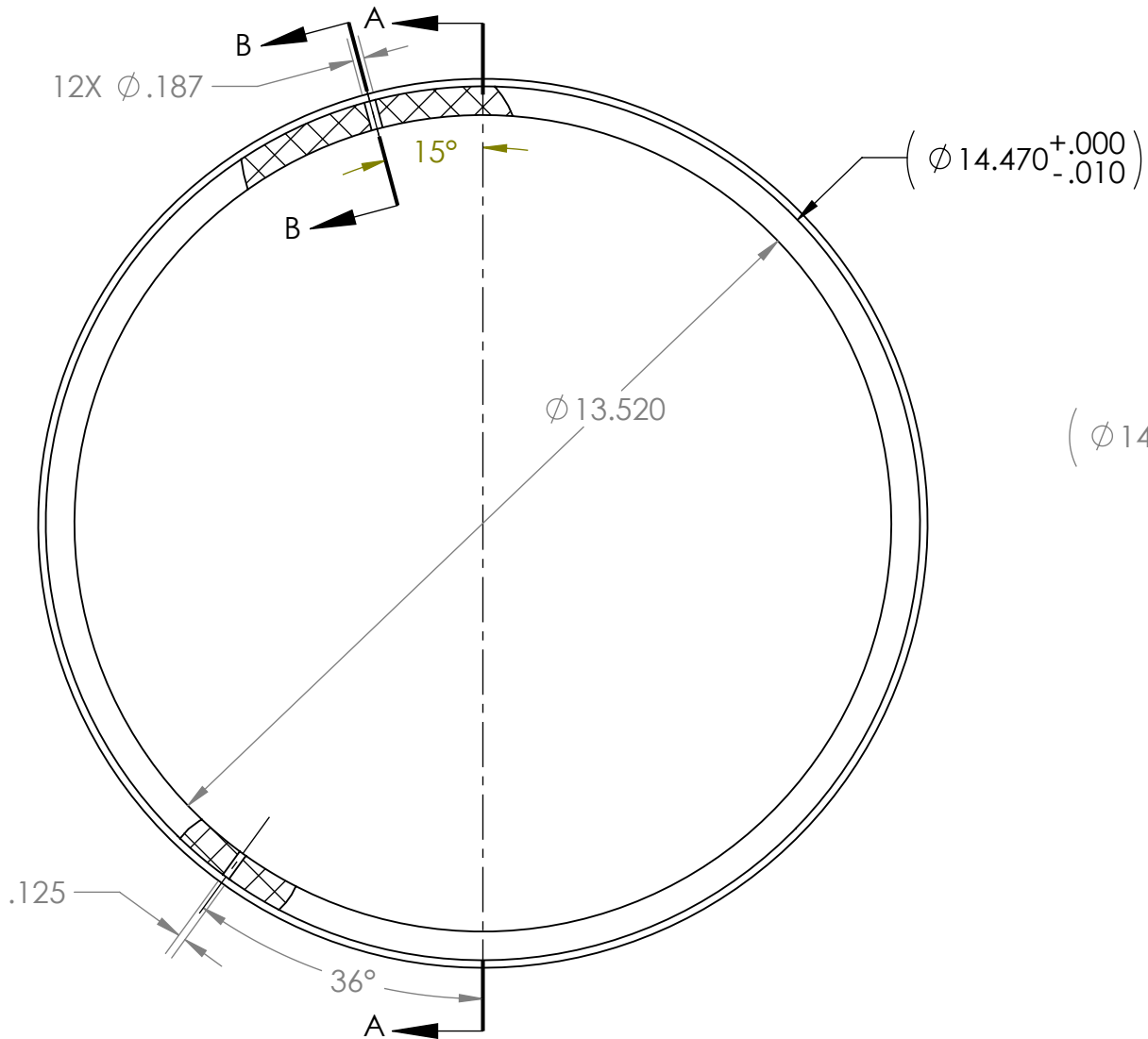
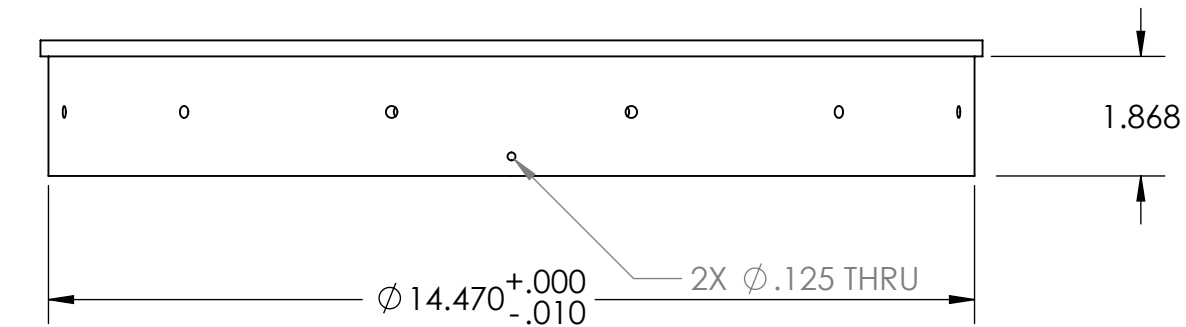
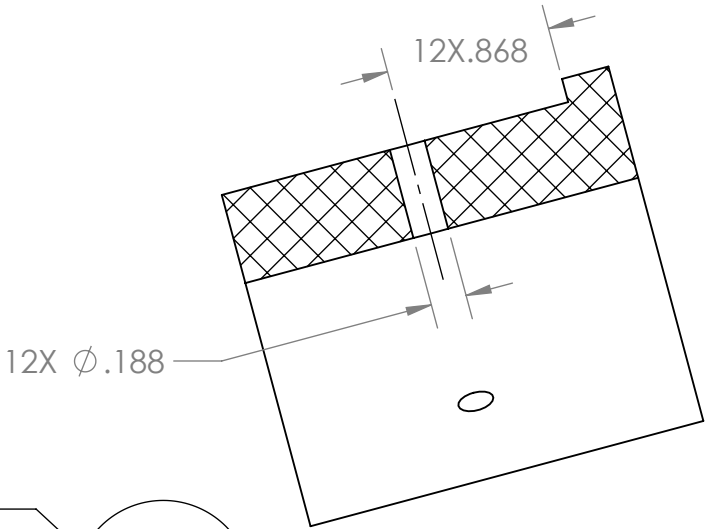


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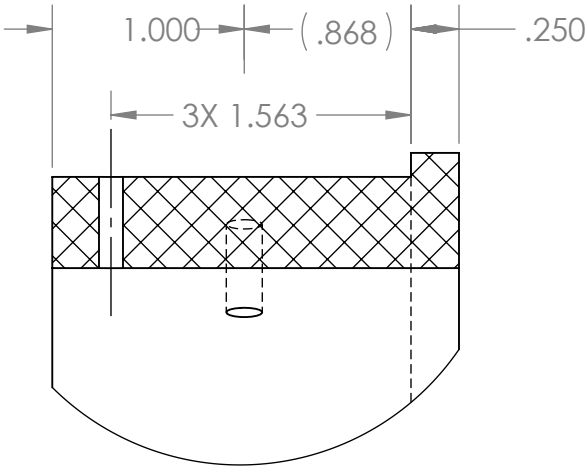
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



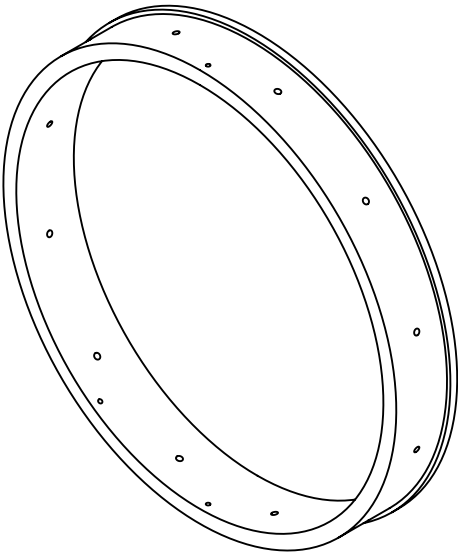
SECTION A-A
SCALE 1 : 3



SECTION B-B
SCALE 1 : 1



DETAIL A
SCALE 1 : 1



8. #10 RADIAL CNTR SINK HOLES MUST BE CLOCK'D TO WITHIN 1 DEG.
7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\
Project.ME.Dwgs\LRAUV\Skin Shells\X-Long-NoseShell_Payload
- NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200xxx-24	Meso P Tail Shell Drill Guide		MBARI	PE UHMW		
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL		
BILL OF MATERIALS								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN J. ERICKSON			
Engineer					ENGINEER J. ERICKSON			
					CHECKED			
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO. 902010			MESOPELAGIC - LRAUV			
		PROJECT MesoP			Meso P Tail Shell Drill Guide			
Application		DO NOT SCALE DRAWING			WEIGHT 1.5352 lb.	SIZE B	DWG. NO. P-200xxx-24.DWG	REV.
					SCALE 1:5	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



MESOPELAGIC - LRAUV

Meso P Tail Shell Drill Guide

SIZE B DWG. NO. P-200xxx-24.DWG

REV.