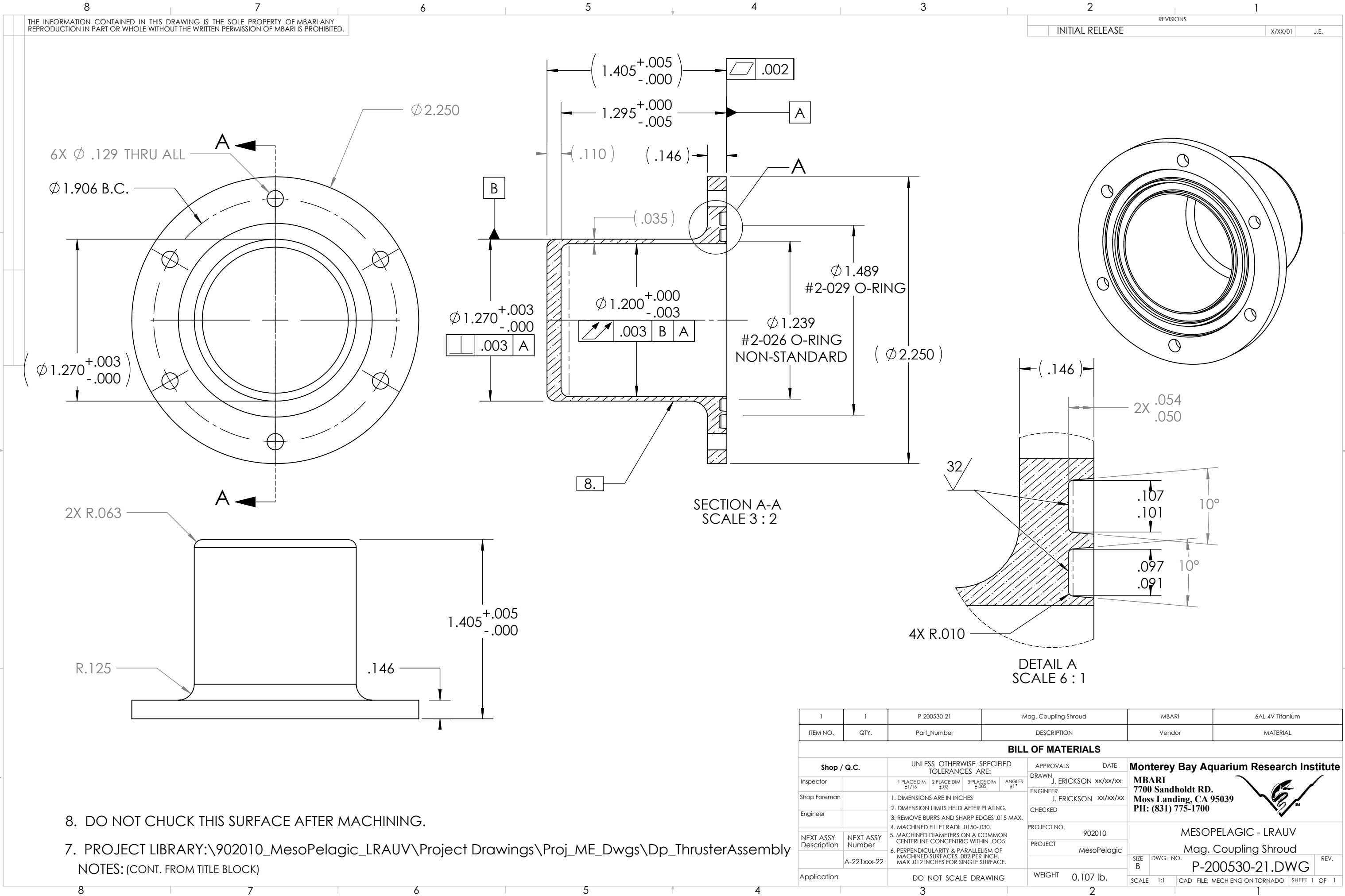




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REVISIONS			
INITIAL RELEASE	X/XX/01	J.E.	

SECTION A-A
SCALE 3 : 2

DETAIL A
SCALE 6 : 1

8. DO NOT CHUCK THIS SURFACE AFTER MACHINING.
7. PROJECT LIBRARY:\902010_MesoPelagic_LRAUV\Project Drawings\Proj_ME_Dwgs\Dp_ThrusterAssembly
- NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200530-21	Mag. Coupling Shroud	MBARI	6AL-4V Titanium		
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL		
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN J. ERICKSON xx/xx/xx		
Engineer					ENGINEER J. ERICKSON xx/xx/xx		
					CHECKED		
NEXT ASSY Description	NEXT ASSY Number				PROJECT NO. 902010		
	A-221xxx-22	PROJECT MesoPelagic	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  MESOPELAGIC - LRAUV Mag. Coupling Shroud SIZE B DWG. NO. P-200530-21.DWG REV.				
Application	DO NOT SCALE DRAWING	WEIGHT 0.107 lb.					
		SCALE 1:1				CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1