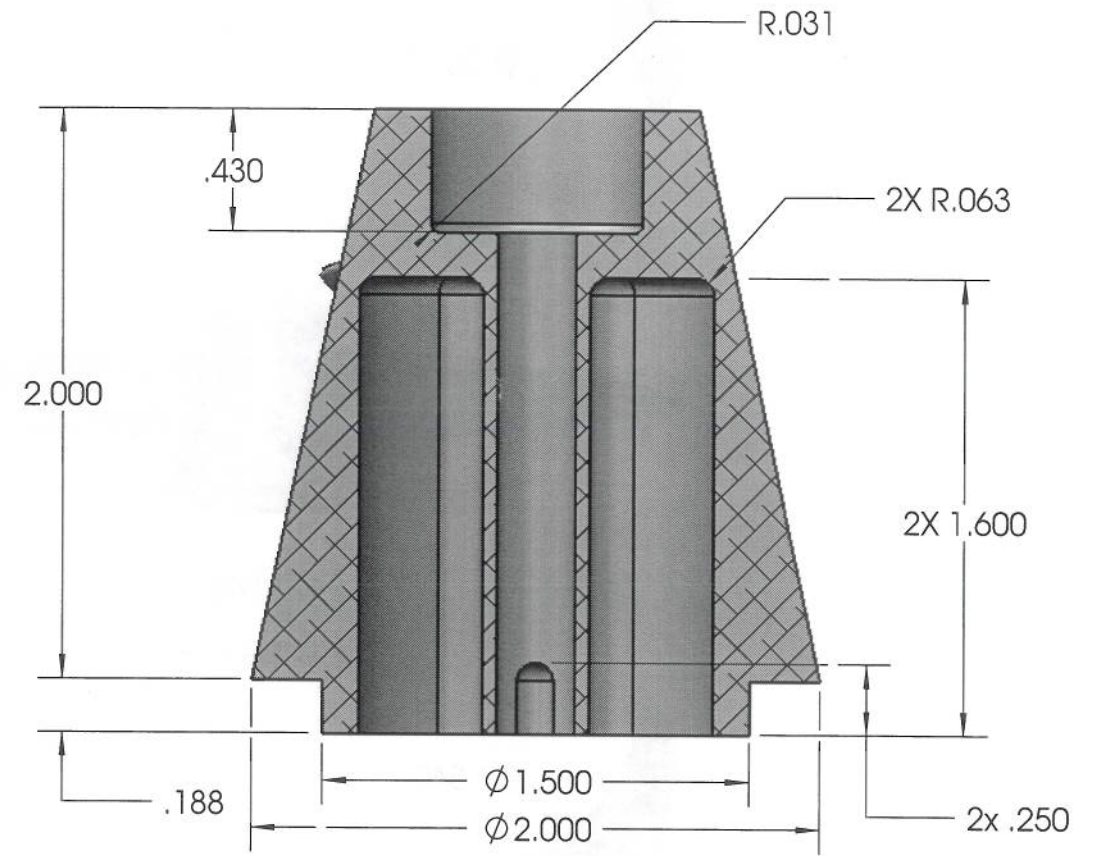
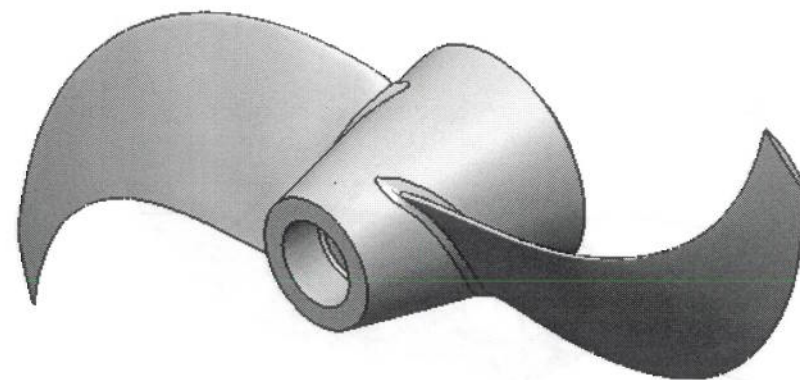
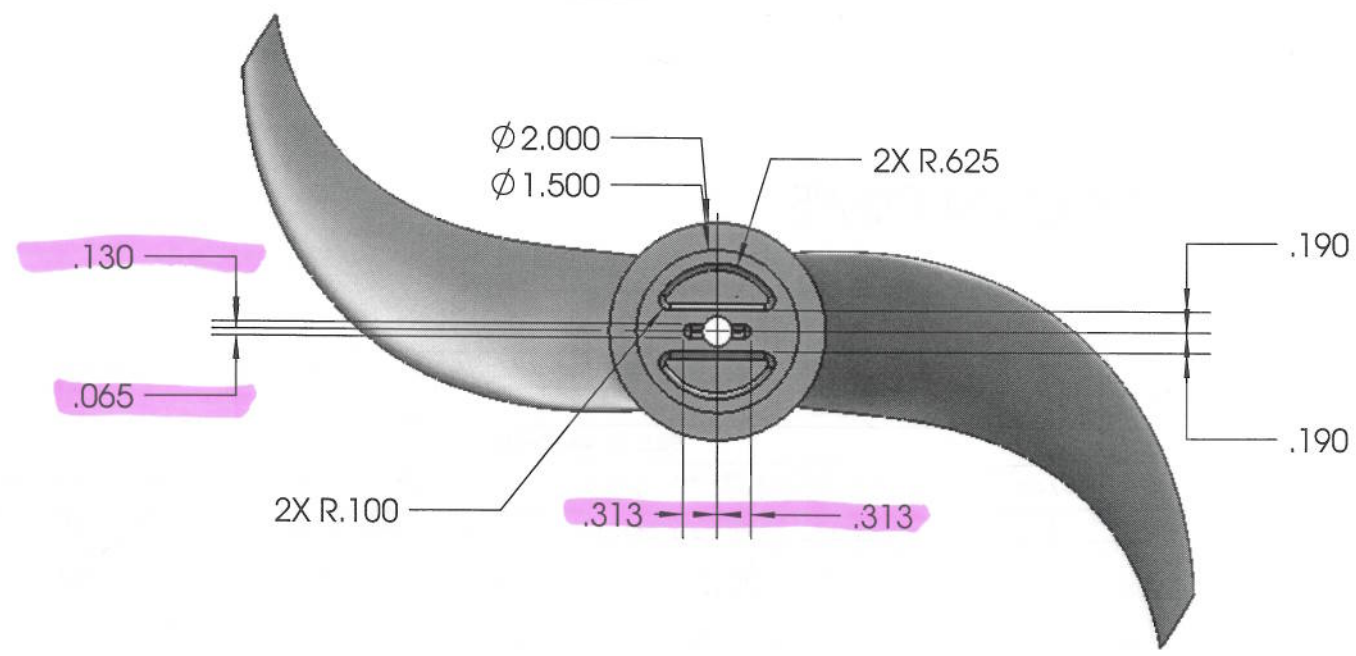
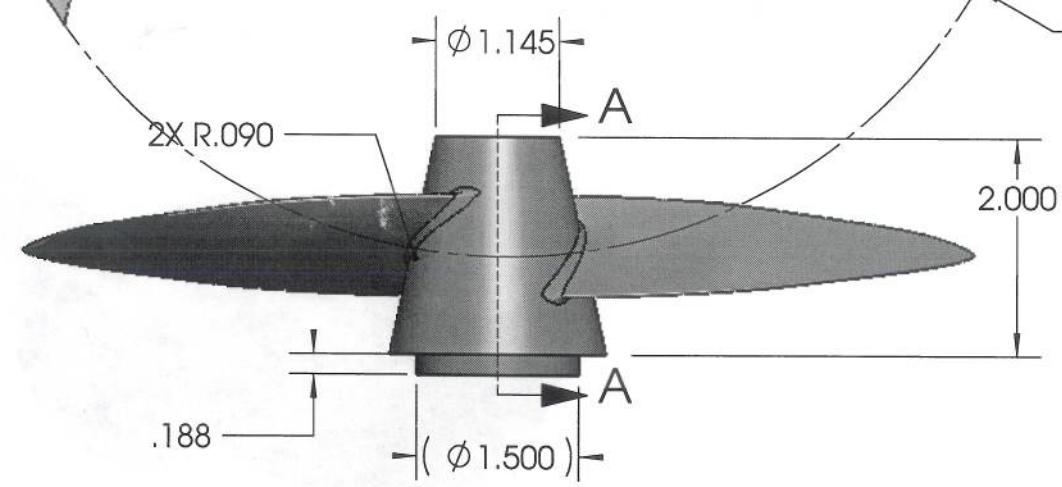
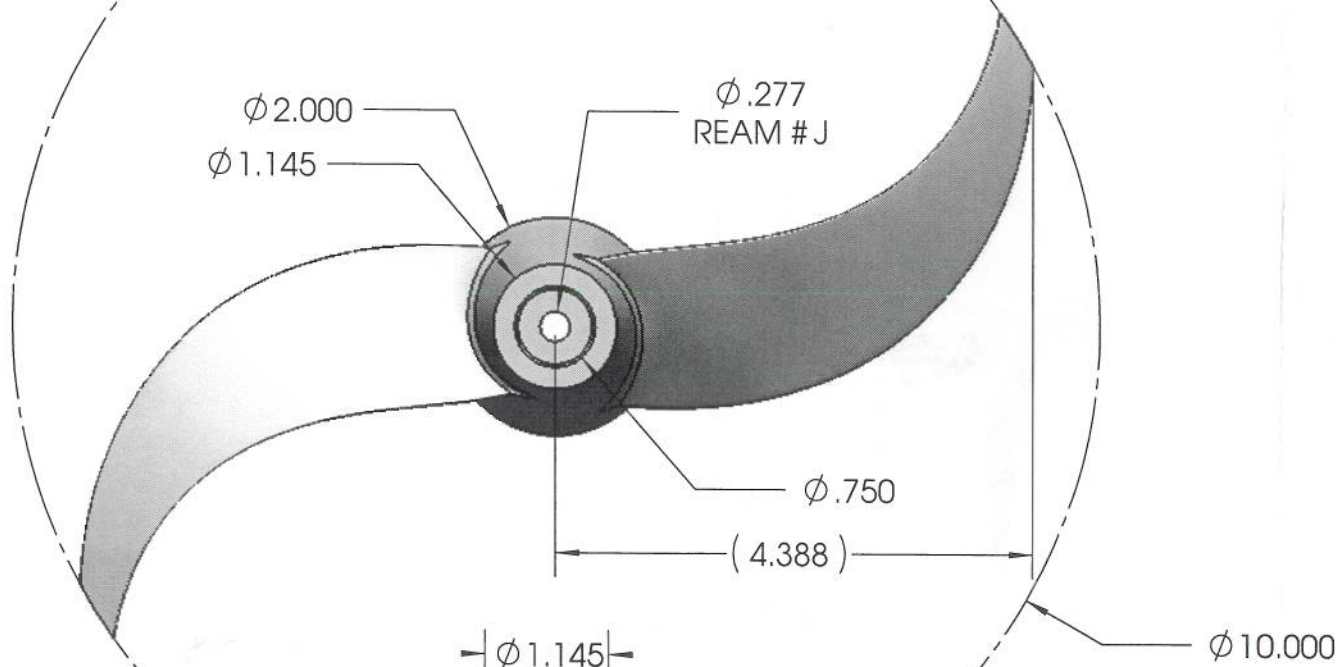


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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



SECTION A-A
SCALE 1.5 : 1

MACHINING PRINT

1	1	P-200625-08	Propeller_V4 (Thicker)	MBARI	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON 11/19/08
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	J. ERICKSON 11/19/08
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	900739
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	LRAUV
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	0.407 lb.
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  TETHYS - LRAUV Propeller V4 (Thicker)	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
		DO NOT SCALE DRAWING			
Application		DO NOT SCALE DRAWING	WEIGHT	0.407 lb.	
				SIZE B	DWG. NO. P-200625-08.DWG
				SCALE 2:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2

NOTES: (CONT. FROM TITLE BLOCK)