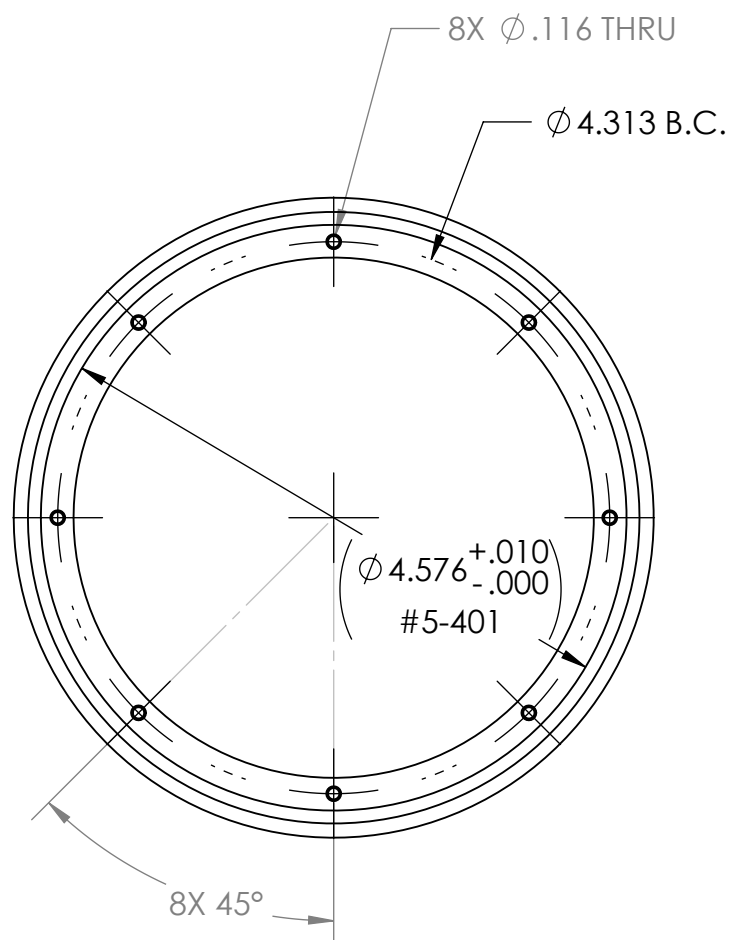
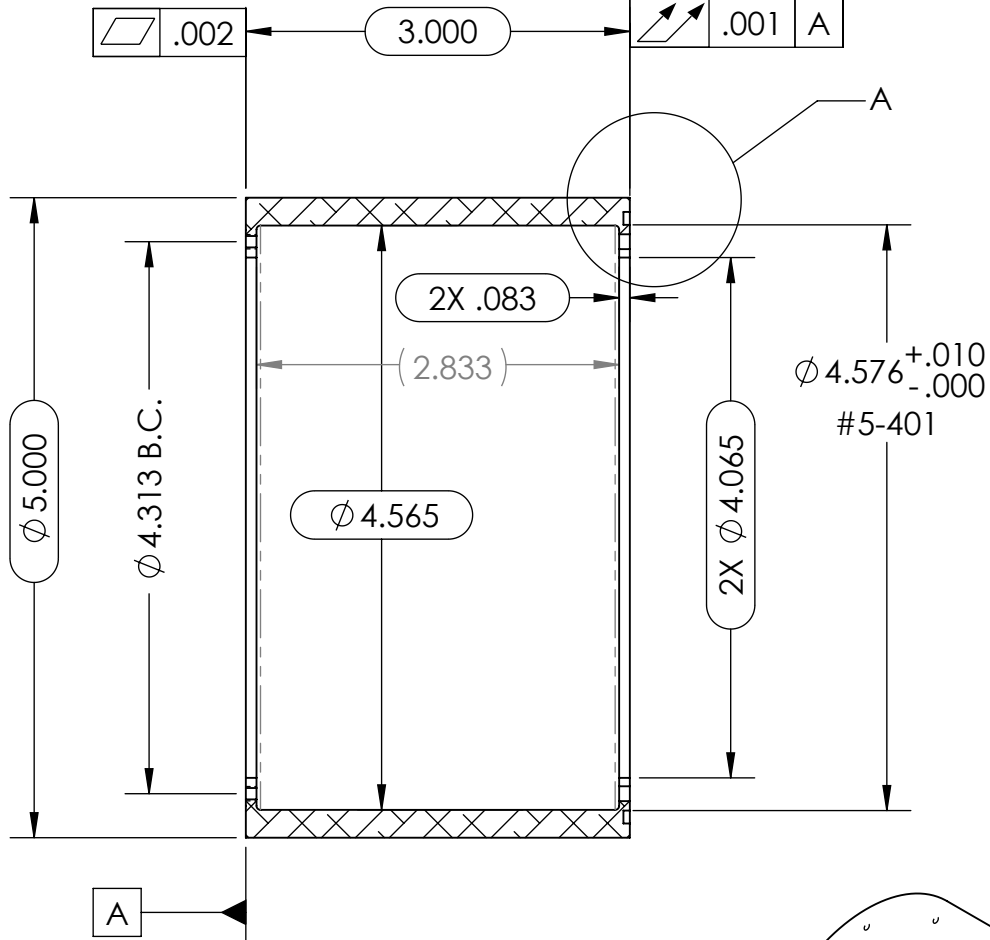
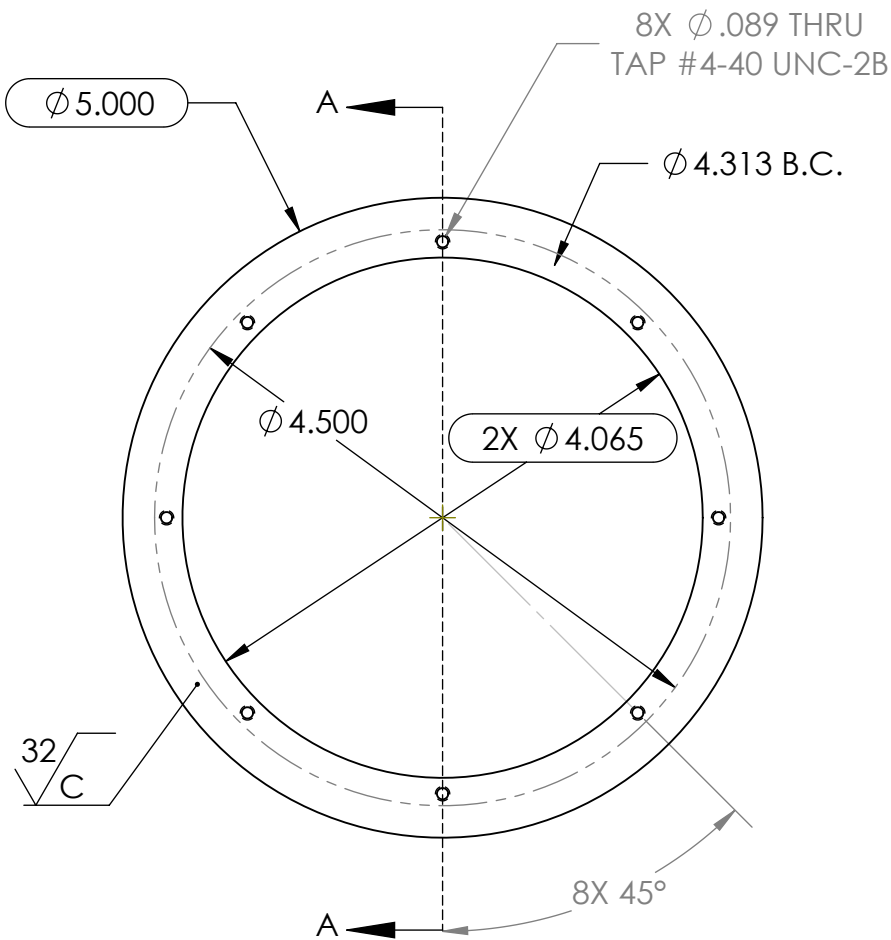
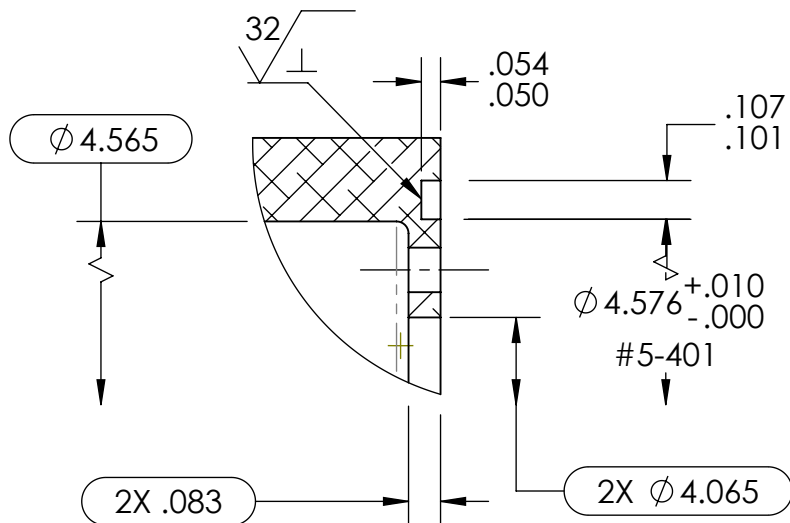


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



SECTION A-A
SCALE 1 : 1.5



DETAIL A
SCALE 2 : 1

NOTES: (CONT. FROM TITLE BLOCK)

	1	P-221xxx-20	Model Ring Shell Segment	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON	
Engineer				ENGINEER J. ERICKSON	
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	902010
				PROJECT	Mesopelagic LRAUV
Application		DO NOT SCALE DRAWING		WEIGHT	1.004 lb.

Monterey Bay Aquarium Research Institute			
MBARI			
7700 Sandholdt RD.			
Moss Landing, CA 95039			
PH: (831) 775-1700			
			
2000m_TEST MODEL			
Model Ring Shell Segment			
SIZE B	DWG. NO.		REV.
P-221xxx-20.DWG			
SCALE 1:4	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1