

February 16, 2022

Jon Erickson
Monterey Bay Aquarium Research Institute

RE: RFQ PN P-221629-21 – End Dome casting

Thank you for your inquiry; Ti Squared is pleased to offer the following proposal:

P/N P-221629-21 - Development Pricing (made from rapid patterns)

SLA Unit Price (2 pcs)	\$15,990 each (minimum order increment, yield of 2 pcs each)
NRE/Inspection	\$6,250 (3D laser inspection)

Lead Time: Allow 20-22 weeks ARO for initial deliveries. PO to allow early delivery.

Notes:

1. Pricing is valid for 90 days, contingent upon final engineering/specifications.
2. Pricing is for a casting only, Ti 6-4 Grade 5 per B367 Grade D or equivalent and does not include NDT or subsequent machining/processing. Pricing includes HIP and chem mill.
3. Pricing is for a minimum as-cast profile of .080”-.100” and wall thickness of +/- .030”. All sharp edges to be rounded for the investment casting process. All small holes/features less than .500” to be cast solid.
4. Pricing is for no welding restrictions.
5. Due to the dimensional capability of the SLA process, maintaining dimensions 100% to the blueprint is likely not possible. Minor dimensional nonconformances from SLA’s to be accepted by customer.
6. Pricing does not include FAI/foundry control. Pricing TBD upon review of requirements.
7. Customer is responsible for any initial scrap associated from the rapid pattern process up to casting stage. Cost to be determined by process stage of such scrap.
8. Terms Net 30 EXW: Millersburg Oregon, upon approved credit references.

Thank you for this opportunity. Please contact me with any comments or questions.

Best regards,

Coe Hanel
Sales Manager
Ti Squared Technologies Inc.
541-367-2929 x113

Q-22-0028