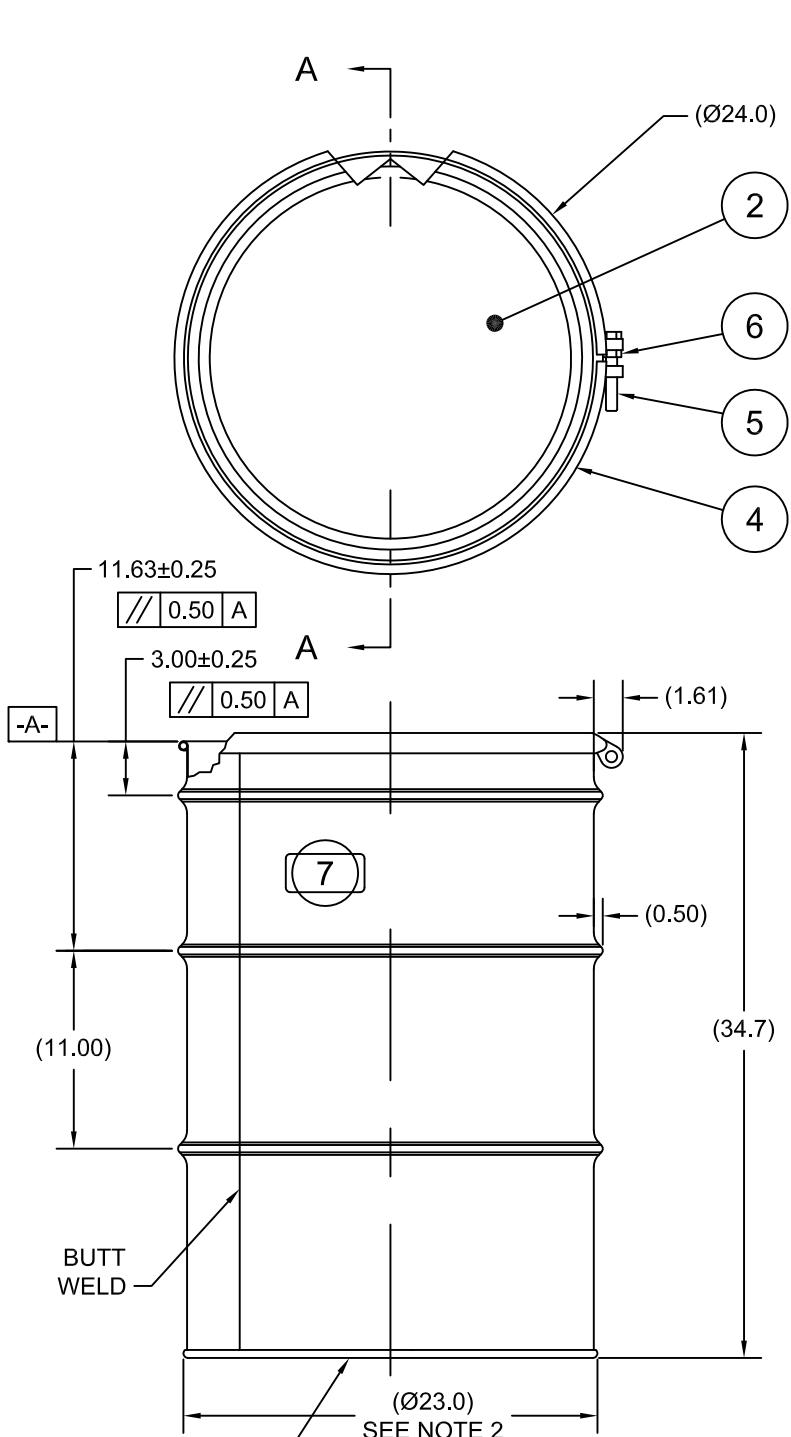


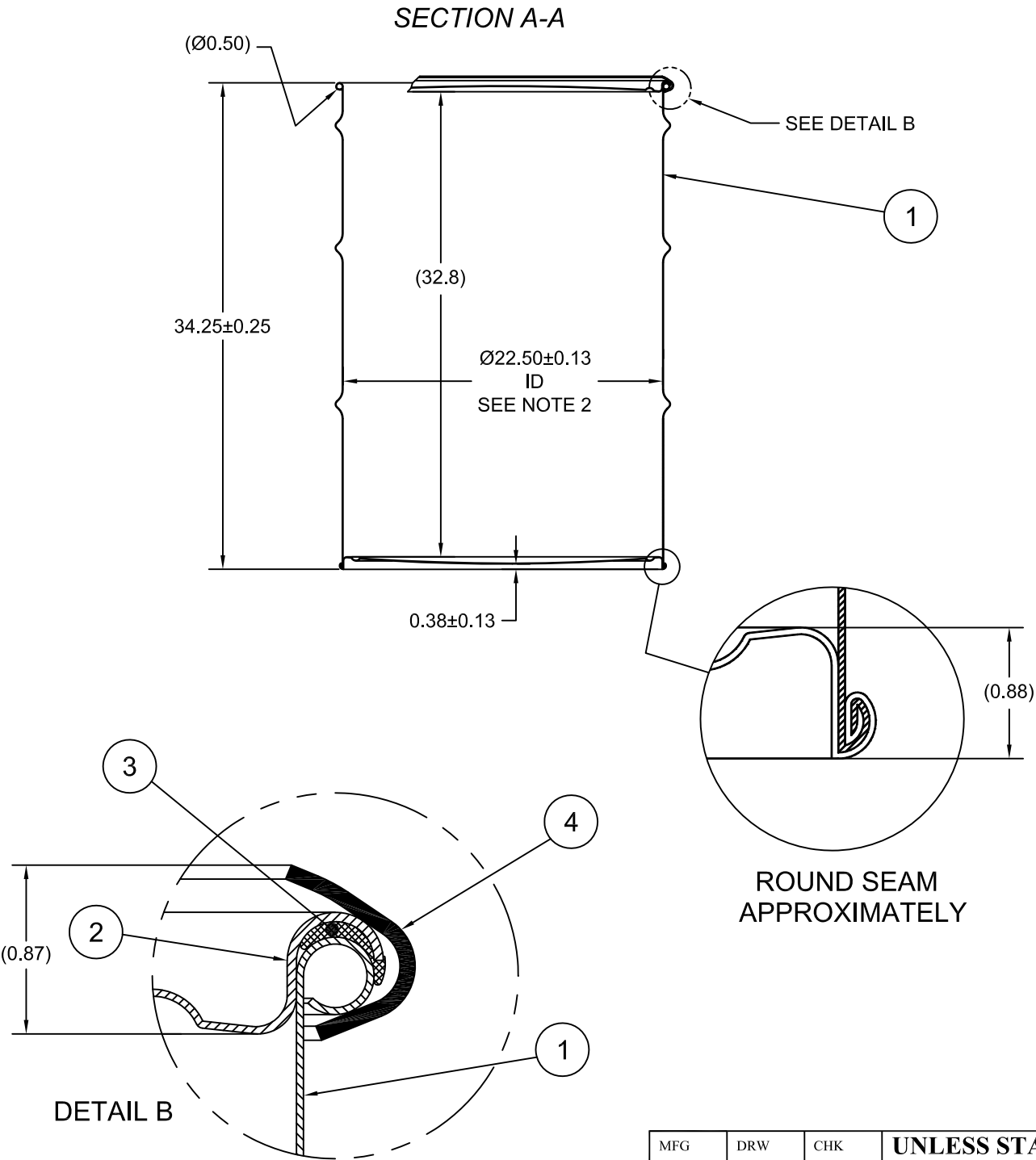
20991S

ECN # or INIT	REV	DESCRIPTION	DATE
OE-005	A1	REDRAWN TO AutoCAD	09-APR-2010
OE-001	A2	CLERICAL ERROR	18-APR-2013



UN NUMBER EMBOSSED ON BOTTOM OF DRUM
½" CHARACTERS READING:
UN/1A2/X440/S/YR
UN/1A2/Y1.5/150/YR
1.5 - 1.2 - 1.2 * 304
(YR = YEAR OF MANUFACTURE)

BEST PRINTED ON B-SIZE PAPER



TARE WEIGHT:
50 lbs

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MFG JR	DRW LJT	CHK BL
SLS DR	QA MD	
APR G. Petersen		
FILE CREATED IN AutoCAD 2002		

UNLESS STATED OTHERWISE
(DIMENSIONS IN PARENTHESIS ARE FOR
REFERENCE ONLY!!!)
ALL DIMENSIONS ARE IN INCHES
DO NOT SCALE DRAWING
TOLERANCES:
FRACTIONS ±1/4
X° ± 3°
X.X ± 0.2
X.XX ± 0.10
X.XXX ± 0.030

- NOTES:**
1. THIS DIMENSION REPRESENTS DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKOLNIK CLOSING INSTRUCTIONS
 2. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED
 3. CONSTRUCTION per 49 CFR §178.504 (b)
- MATERIAL:**
1. 304SS PER ASTM A240 OR EQUIVALENT
 2. MATERIAL THICKNESS: COVER 1.5mm (0.0543 - 0.0590; 16 GAUGE), BODY/BOTTOM 1.2mm (0.0433 - 0.0480; 18 GAUGE)
 3. GASKET MAT'L PER ASTM D1056
 4. BOLT RING CARBON STEEL
- FINISH:**
1. PASSIVATED INNER AND OUTER SURFACE OF BODY WELD SEAM

7		UN DURABLE LABEL	1
6	NT5800	5/8-11UNC HEX JAM NUT	1
5	BT5840	5/8-11UNC X 4in LONG HEX HED BOLT	1
4	RBH2212	BOLT RING (HP) 55G 12GA 5/8 LUG	1
3	GE5500	GASKET IN-COVER D EPDM	1
2	P2215S	COVER 22.5 ID	1
1		BODY/BOTTOM 55 GALLON DRUM 22.5 ID	1
ITEM	P/N	DESCRIPTION	QTY
SKOLNIK INDUSTRIES, INC. 4900 SOUTH KILBOURN AVENUE, CHICAGO, IL 60632			
DESCRIPTION 55 GALLON OPEN HEAD DRUM 1.5 - 1.2 - 1.2 304SS 1A2/X440/S & 1A2/Y1.5/150			
REL. DATE 09-APR-2010		PART NUM. / FILENAME ST5502	REV A2