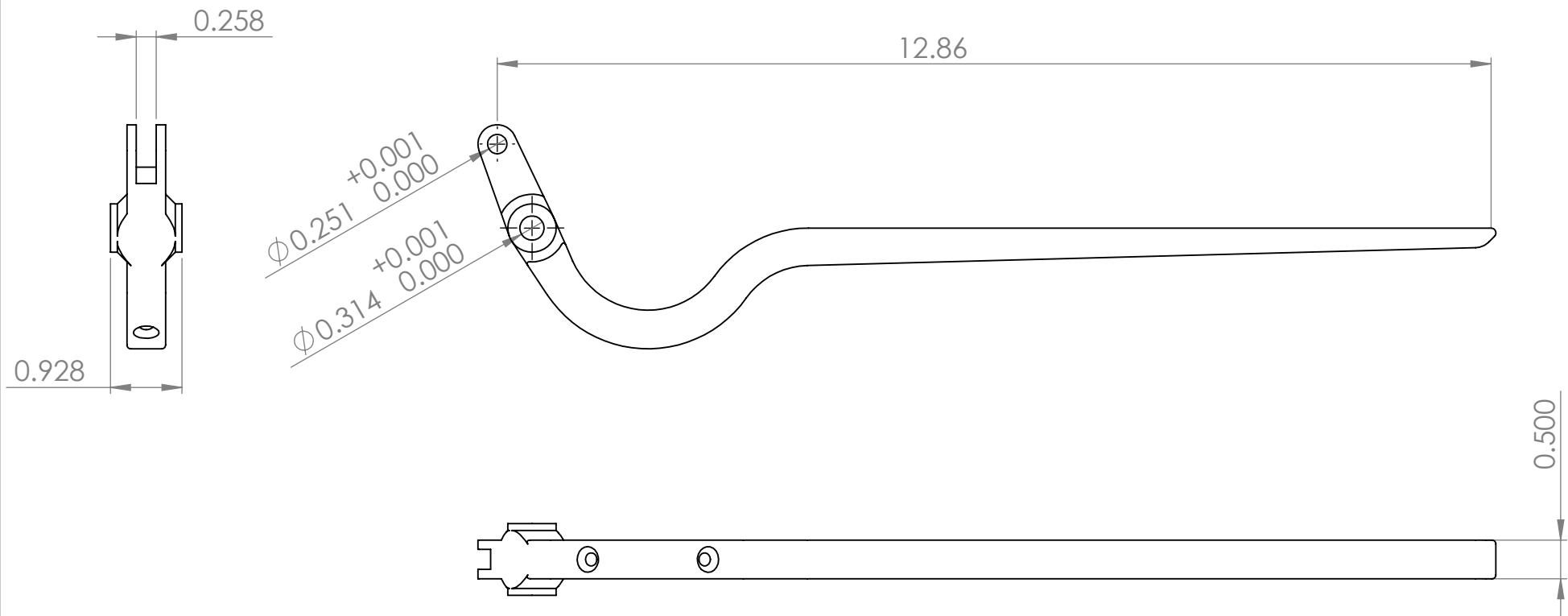




Print on Union Tech, ream holes by hand.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Capture_Arm					
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	11/19/2020								
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED									
				ENGINEER	Francois Cazenave								
				PROJECT NO.									
				PROJECT									
Vendor:								SIZE		DWG. NO.		REV.	
Material: Ti-6Al-4V Solution treated and aged (SS)				WEIGHT		0.49 lb		SCALE: 1:2				SHEET 1 OF 1	