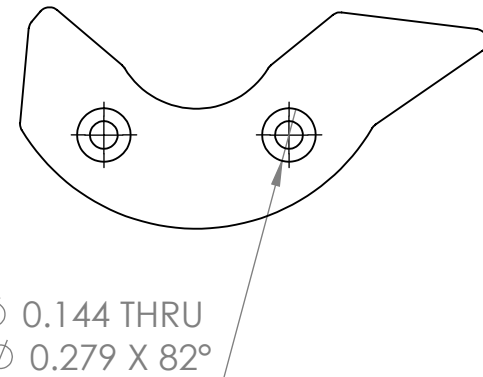
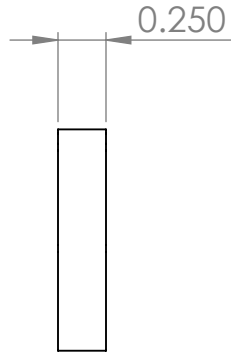
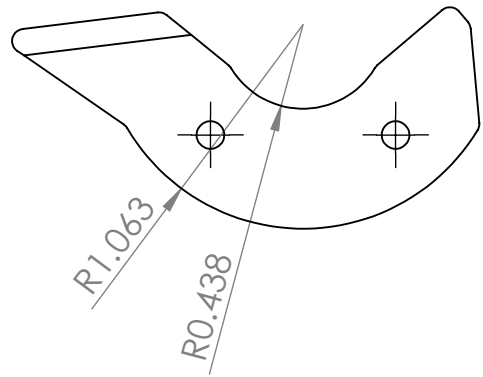
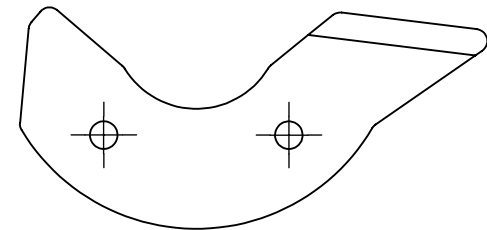
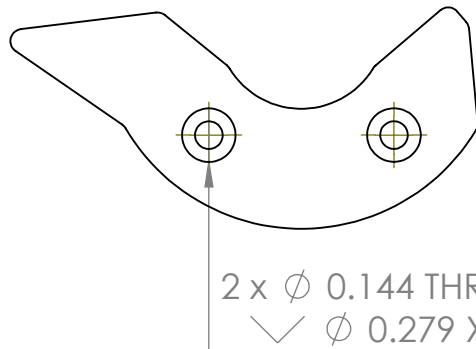


Configuration: Bottom



2 x Ø 0.144 THRU
✓ Ø 0.279 X 82°

Configuration: Left



2 x Ø 0.144 THRU ALL
✓ Ø 0.279 X 82°

Print one of each configuration on Union Tech

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute							
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		11/19/2020		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Clamp_Plate			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING; 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED							
								ENGINEER		Francois Cazenave					
								PROJECT NO.							
Vendor:								PROJECT							
Material: Delrin 2700 NC010, Low Viscosity Acetal Copolymer (\$\$)								WEIGHT		0.02 lb					
								SCALE: 1:1				SHEET 1 OF 1			