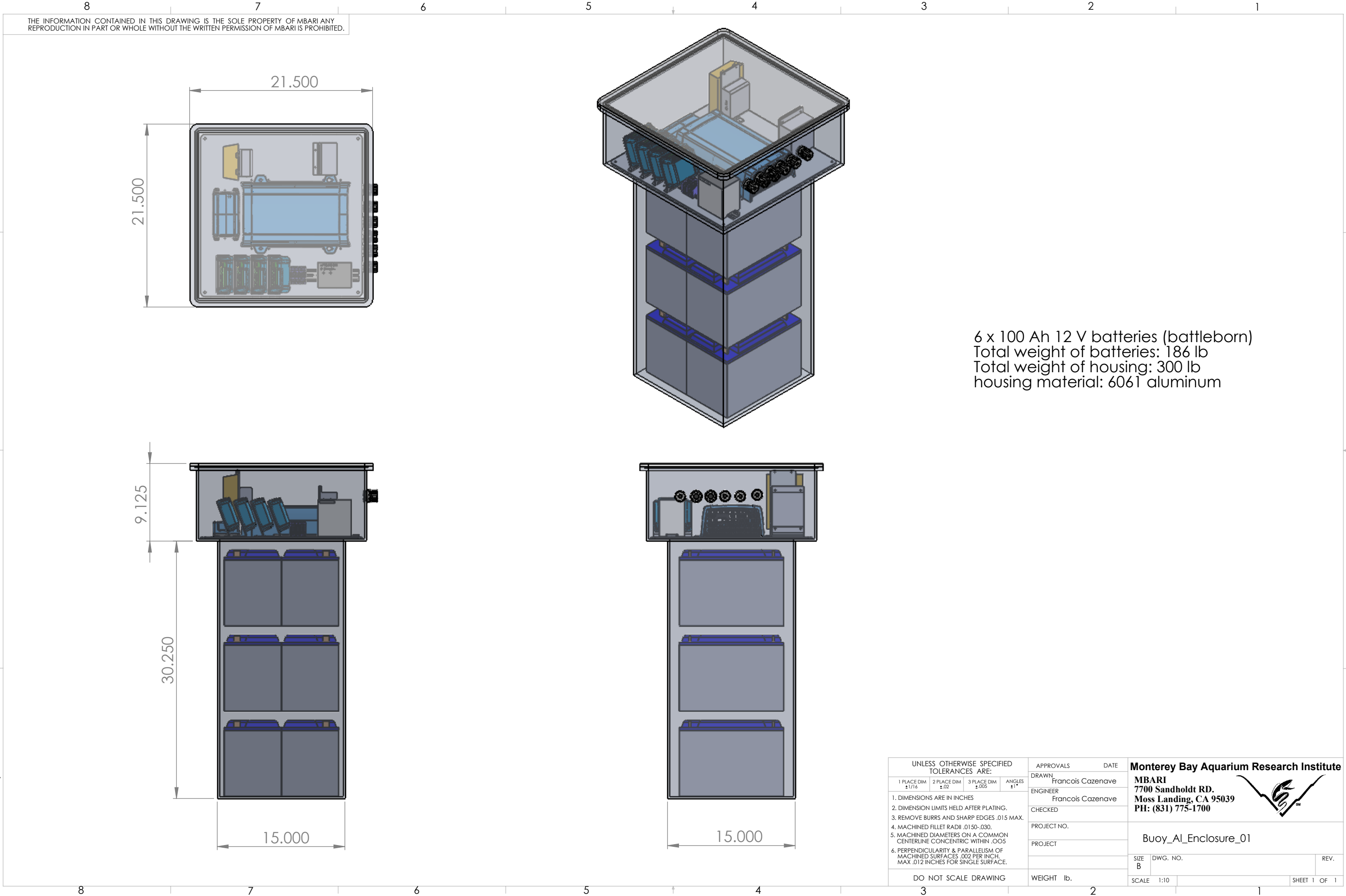




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6 x 100 Ah 12 V batteries (battleborn)
Total weight of batteries: 186 lb
Total weight of housing: 300 lb
housing material: 6061 aluminum

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Francois Cazenave			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Francois Cazenave						
				CHECKED							
				PROJECT NO.							
				PROJECT							
DO NOT SCALE DRAWING				WEIGHT	lb.			Buoy_AI_Enclosure_01			
				SIZE	B		DWG. NO.		REV.		
				SCALE		1:10				SHEET 1 OF 1	