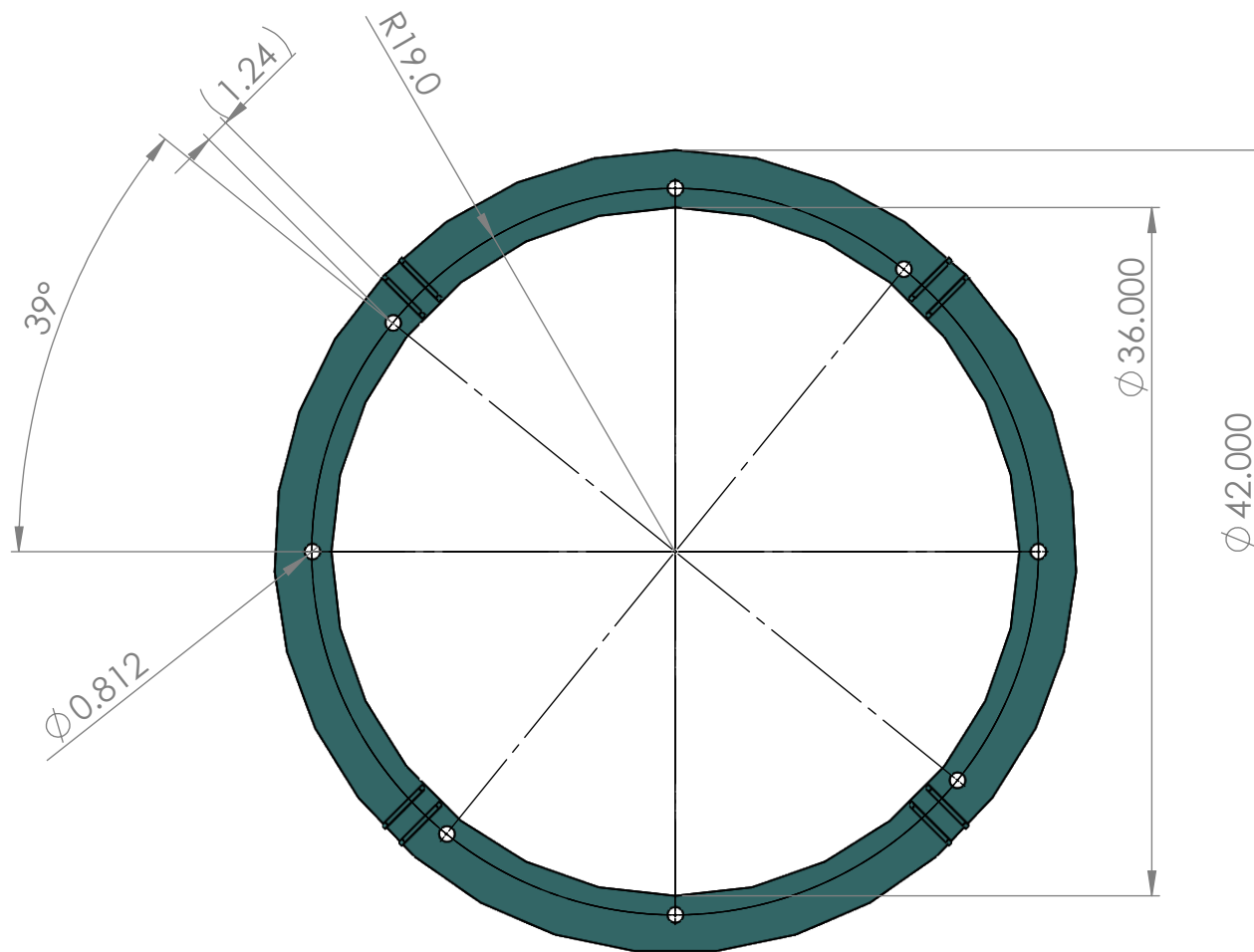




Drill 4 new holes.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Buoy_Bridle			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	9/13/2021						
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Buoy_Bridle				
				ENGINEER	Francois Cazenave						
				PROJECT NO.							
				PROJECT							
Vendor:								MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Buoy_Bridle			
Material: Material <not specified>				WEIGHT		344.44 lb					
				SCALE: 1:20				SHEET 1 OF 1			
				SIZE A		DWG. NO.		REV.			