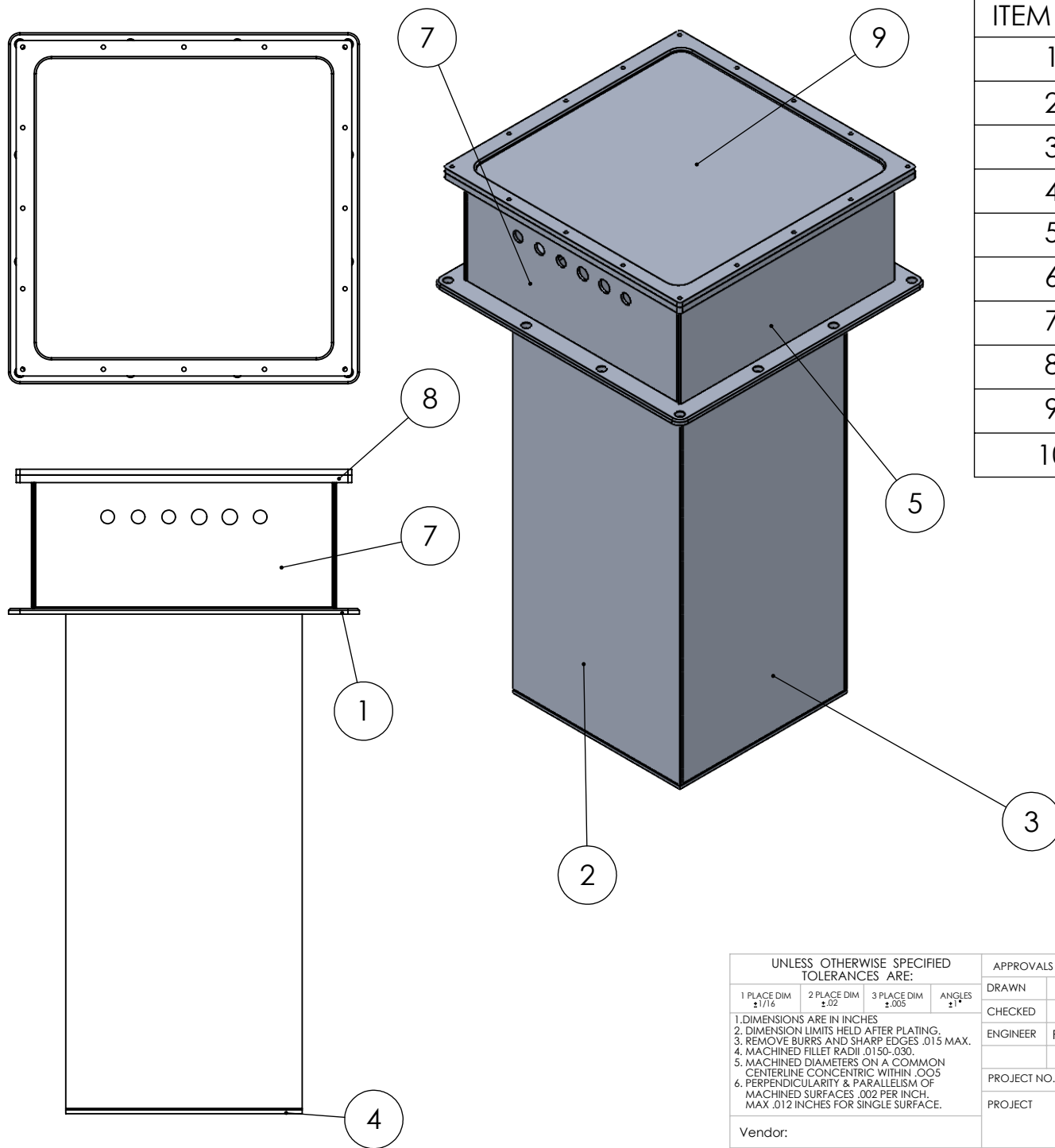
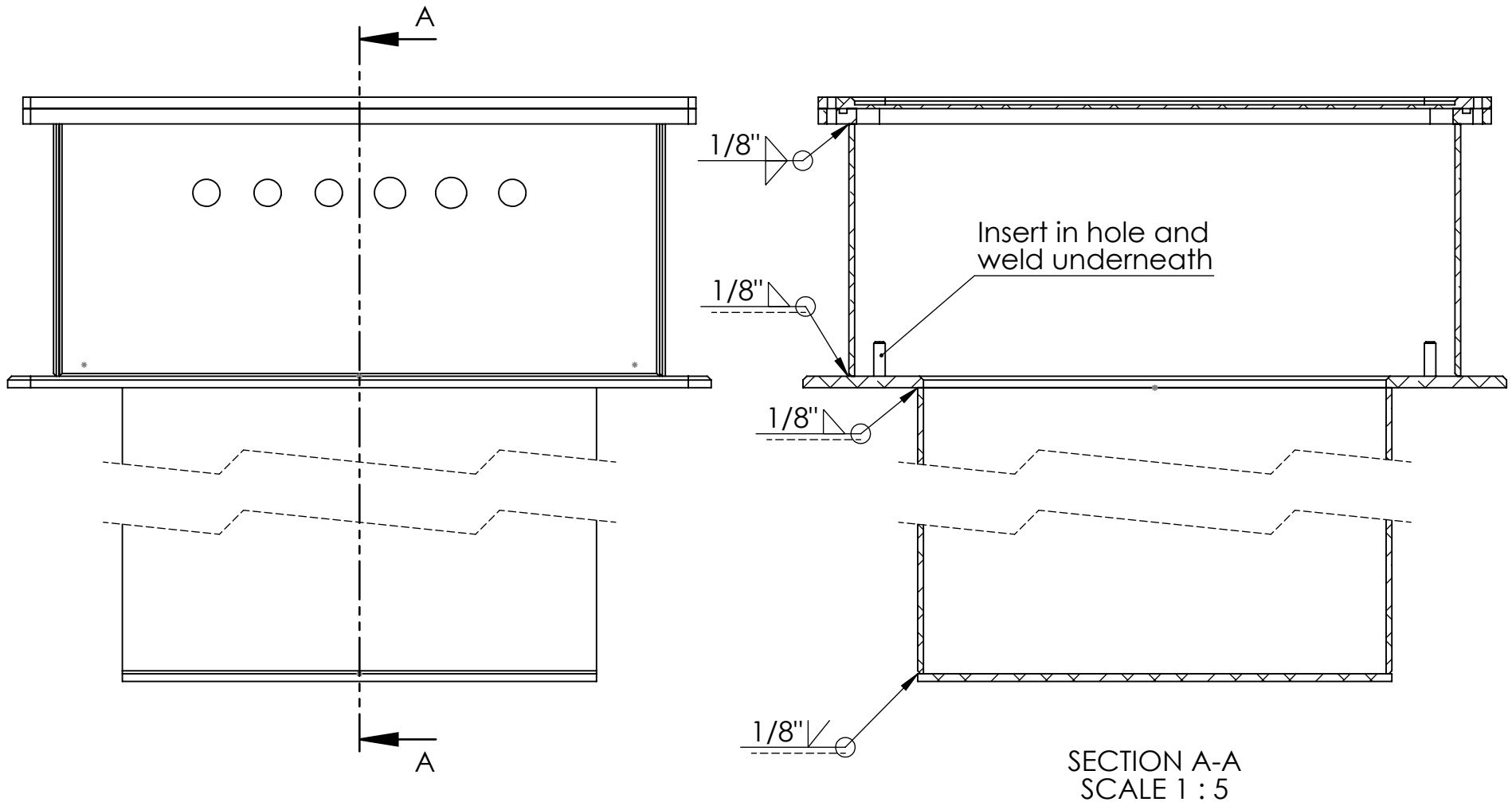




ITEM NO.	PART NUMBER	QTY.
1	Flange_Plate	1
2	Side_Plate_1	2
3	Side_Plate_2	2
4	Bottom_Plate	1
5	Upper_Side_Plate_1	2
6	Upper_Side_Plate_2	1
7	Upper_Side_Plate_2	1
8	Lid_Flange	1
9	Square_Box_Lid	1
10	93225A948	4

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	11/14/2022						
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED	Francois Cazenave						
				ENGINEER							
				PROJECT NO.							
PROJECT				Buoy_Box_Weldm		SIZE A		DWG. NO.		REV.	
Vendor:											
Material: Material <not specified>		WEIGHT		77.79 lb		SCALE:1:20				SHEET 1 OF 2	



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	11/14/2022					
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		Buoy_Box_Weldme	
				ENGINEER	Francois Cazenave					
				PROJECT NO.						
				PROJECT						
Vendor:							SIZE A	DWG. NO.	REV.	
Material: Material <not specified>				WEIGHT		77.79 lb				
				SCALE: 1:20			SHEET 2 OF 2			