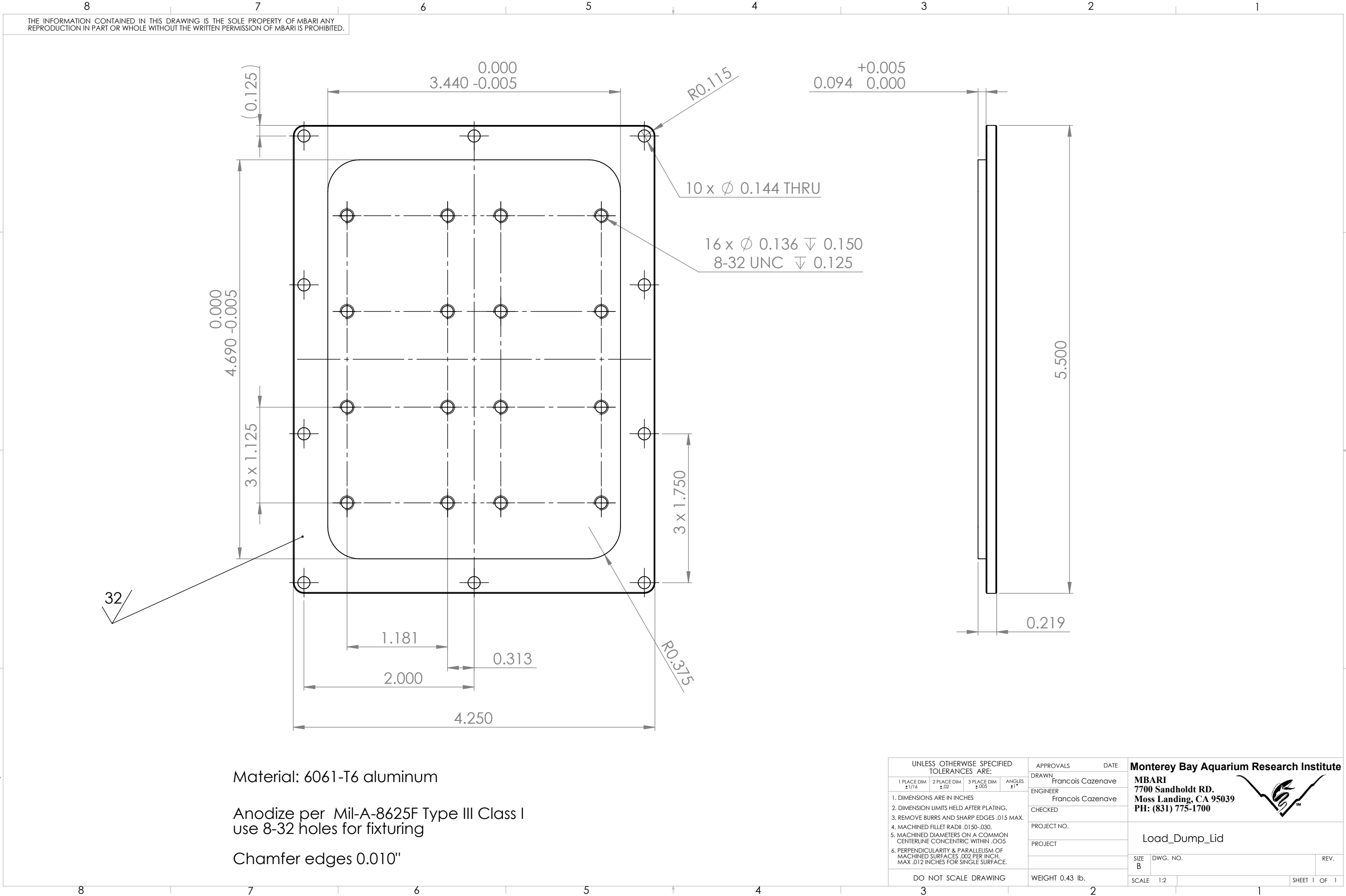




Material: 6061-T6 aluminum

Anodize per Mil-A-8625F Type III Class I
use 8-32 holes for fixturing

Chamfer edges 0.010"

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Francois Cazenave			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Francois Cazenave	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
				CHECKED				
				PROJECT NO.		Load_Dump_Lid		
				PROJECT				
DO NOT SCALE DRAWING				WEIGHT 0.43 lb.		SIZE B	DWG. NO.	REV.
						SCALE 1:2		SHEET 1 OF 1