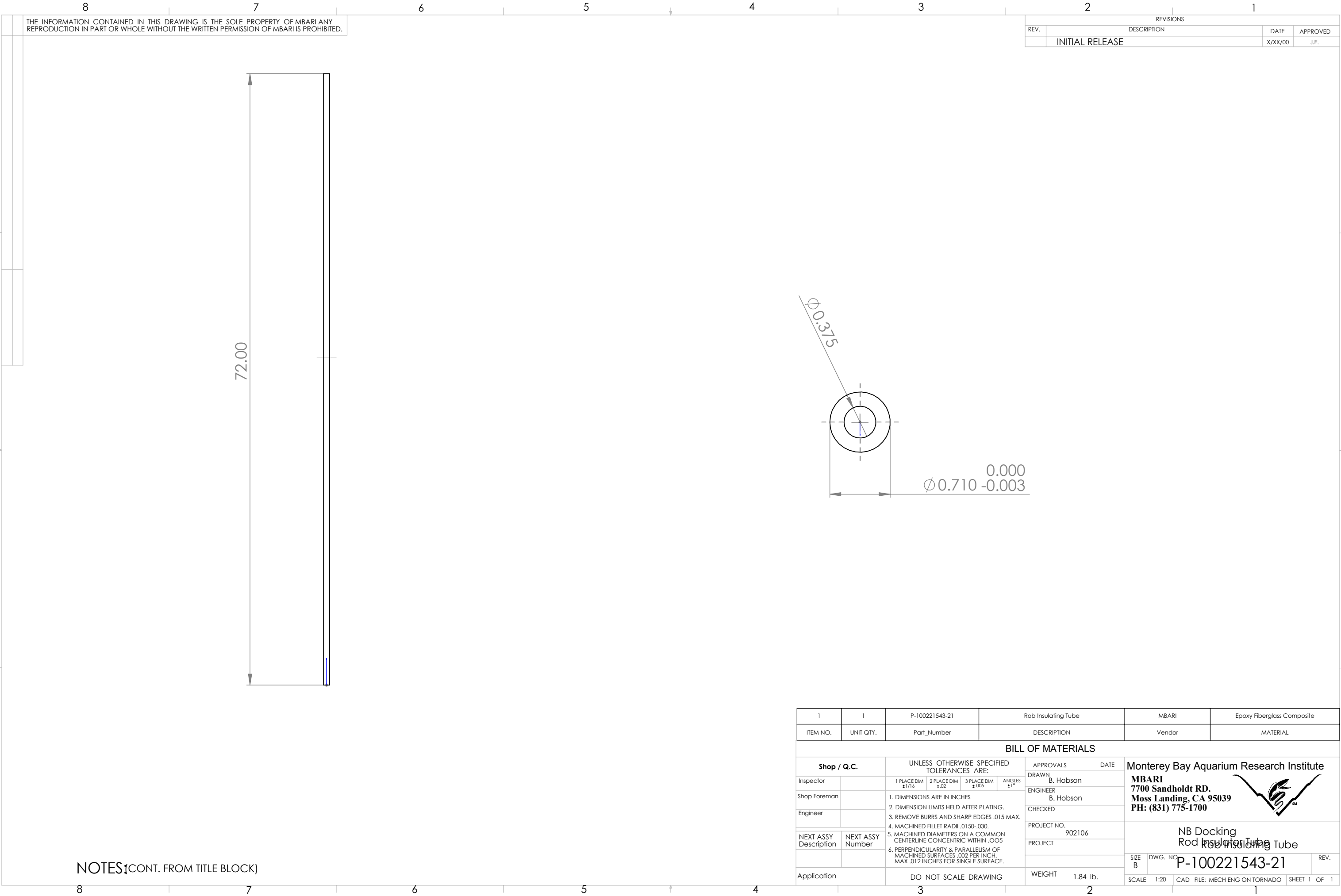
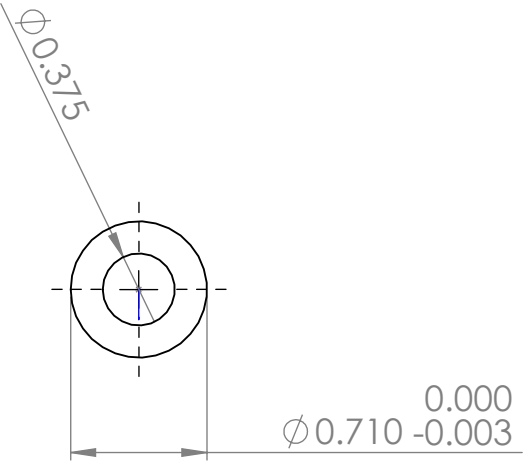




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

72.00



1	1	P-100221543-21	Rob Insulating Tube	MBARI	Epoxy Fiberglass Composite
ITEM NO.	UNIT QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ± 1/16	2 PLACE DIM ± .02	3 PLACE DIM ± .005	ANGLES ± 1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN B. Hobson	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER B. Hobson	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 902106	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT 1.84 lb.	
				SIZE B	DWG. NO.
				SCALE 1:20	CAD FILE: MECH ENG ON TORNADO
				SHEET 1	OF 1

NOTES (CONT. FROM TITLE BLOCK)

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NB Docking
Rod Insulating Tube

P-100221543-21