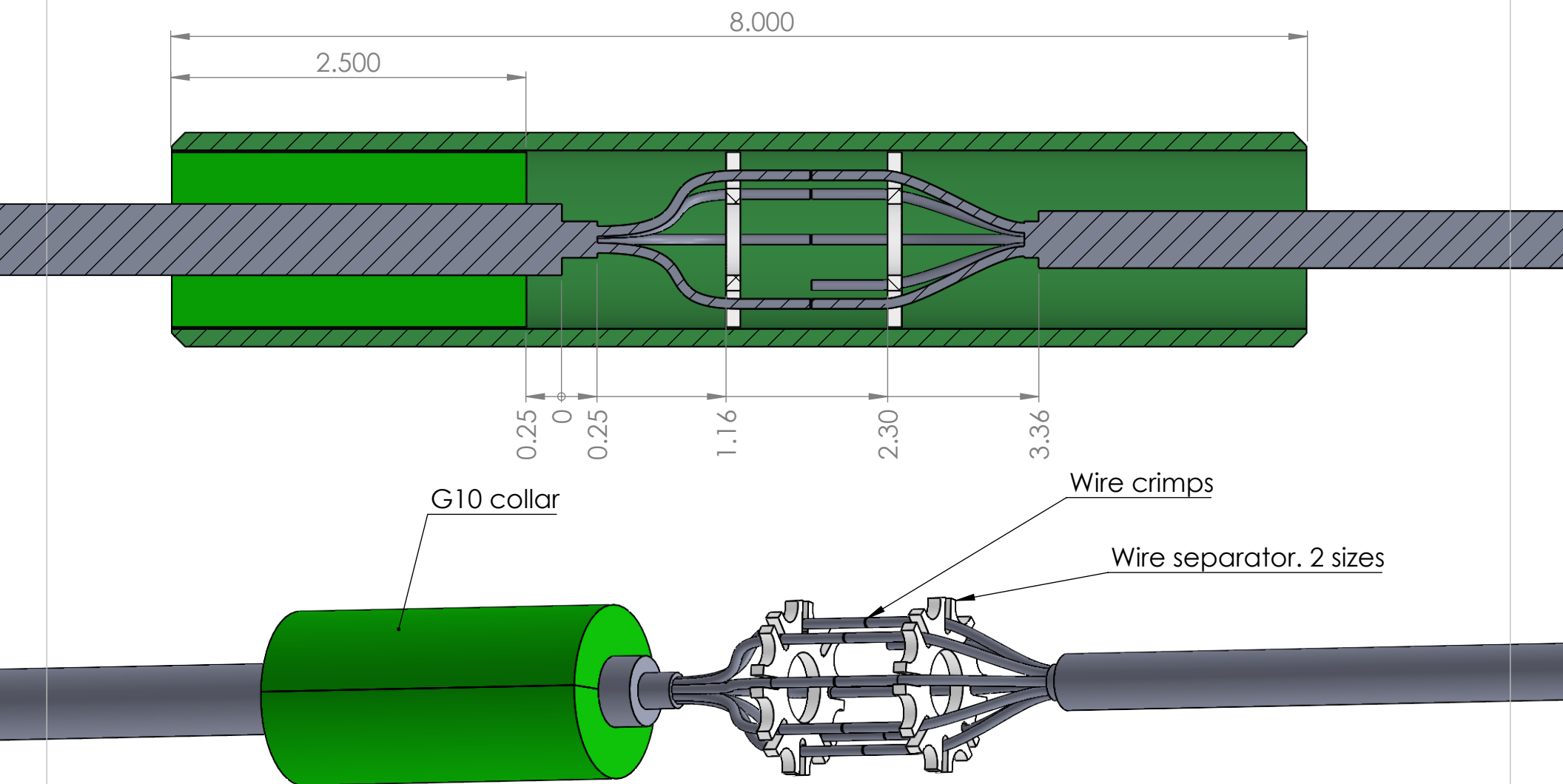




Glue G10 parts with west system epoxy.
 Fill with loctite E-60NC. 2.5 small (1.7 oz) cartridges fill one termination.
 Or use one 13.5 OZ cartridge to fill both (cheaper).

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	1/20/2023	CHECKED					
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Francois Cazenave				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
				PROJECT NO.							
				PROJECT							
				Vendor:							
Material: Material <not specified>				WEIGHT		0.39 lb		SIZE	DWG. NO.	REV.	
								SCALE: 1:10		SHEET 1 OF 1	