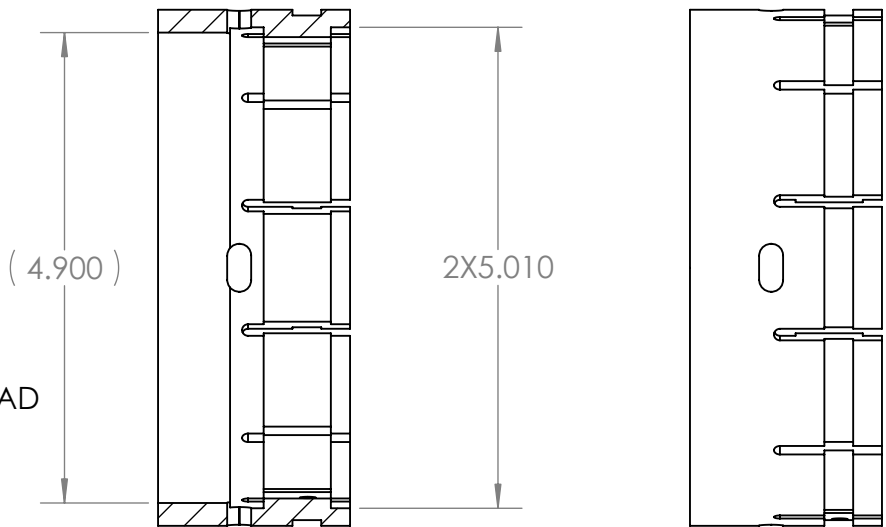
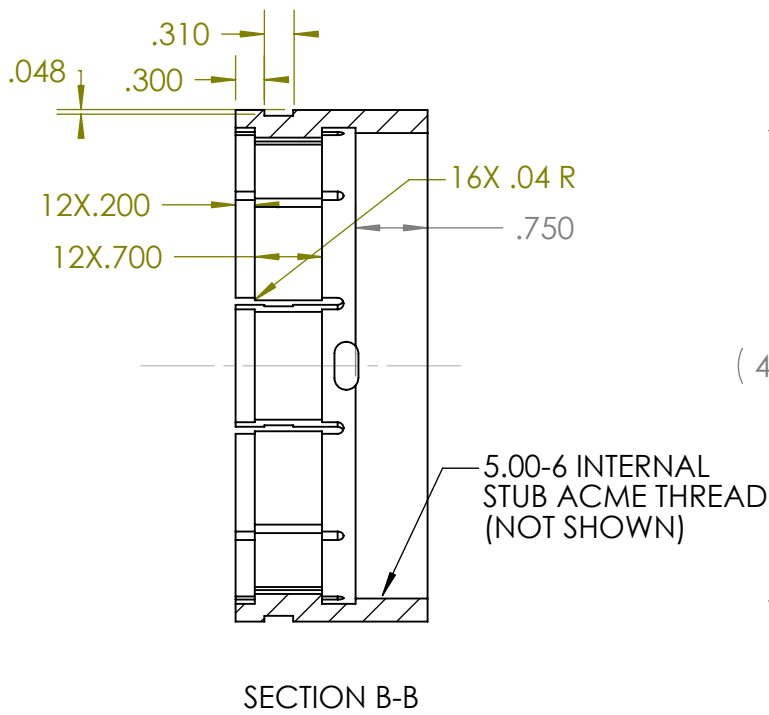
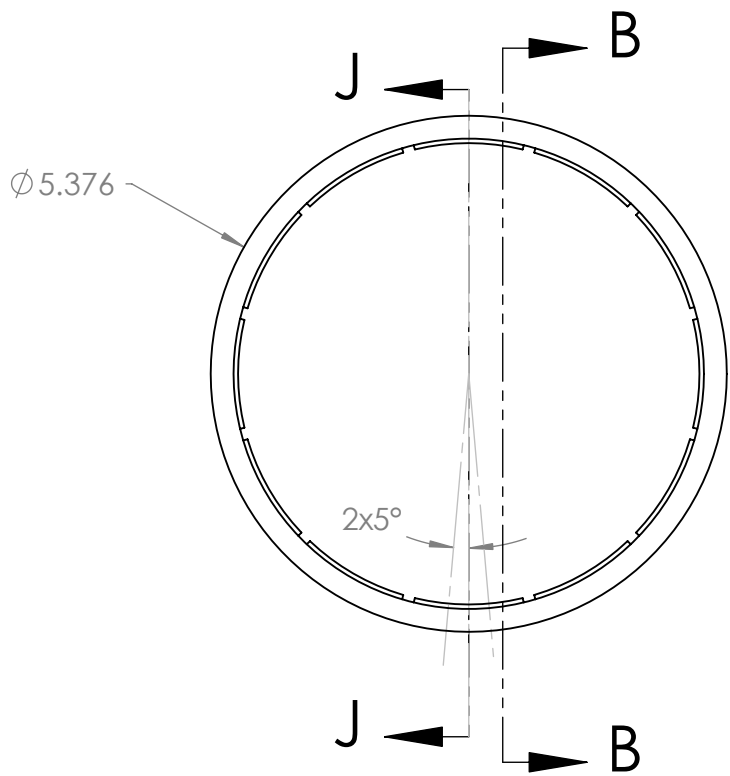
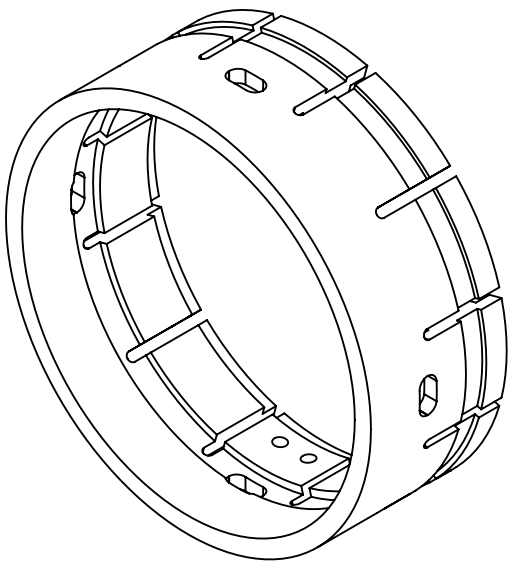
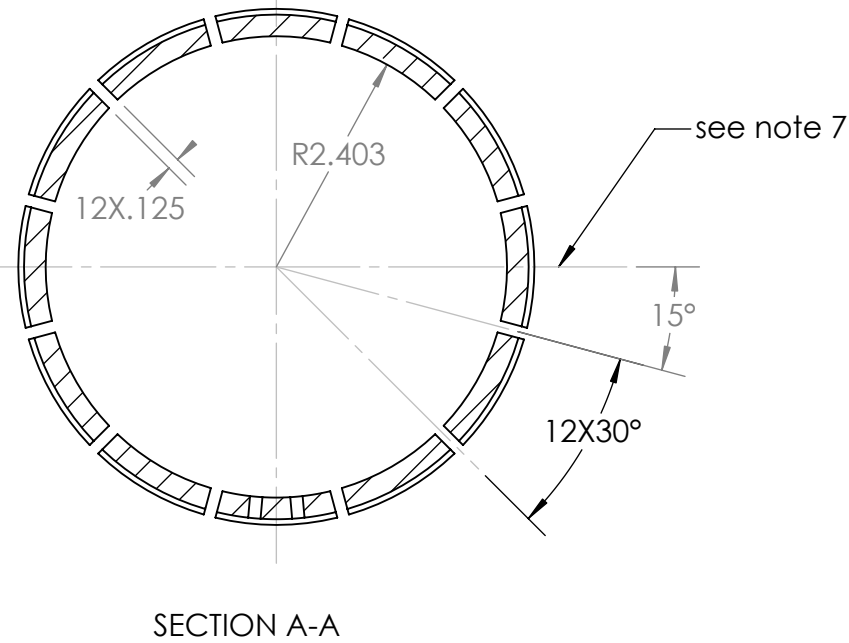
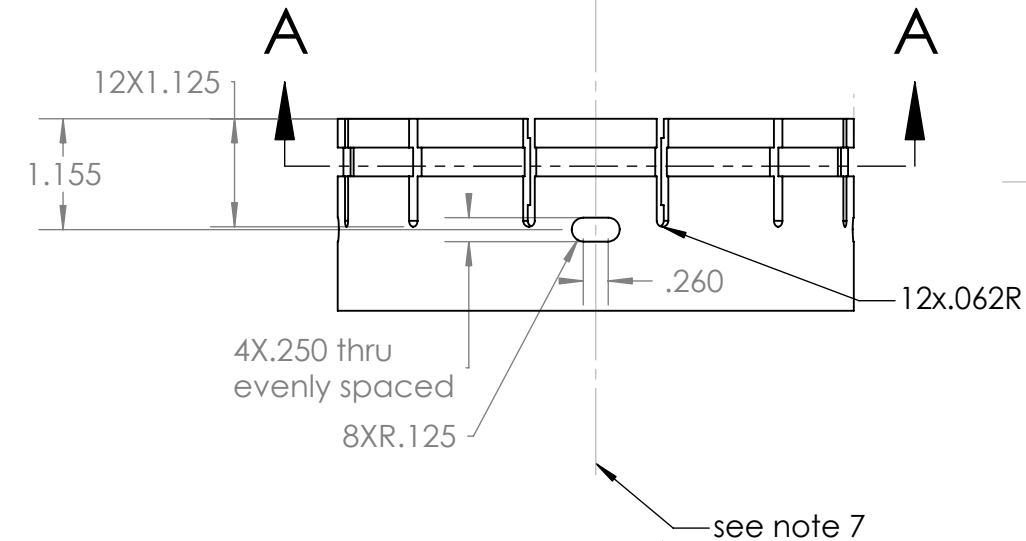


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	Changed helicoils to course thread (as built), eliminated 1/4" spanner holes	5/17/99	



2X Tap for 6-32 UNC thru helicoil

Notes:
7. Part is symmetric about centerline

NEXT ASSY	USED ON

1	1		THREADED COLLAR	DELFIN
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	
1. DIMENSIONS ARE IN INCHES			DRAWN	M.GREISE 12/22/98
2. DIMENSION LIMITS HELD AFTER PLATING.			ENGINEER	M.GREISE 12/22/98
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED	
4. MACHINED FILLET RADII .0150-.030.			PROJECT NO.	9809T1
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT	TIBURON
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			WEIGHT	
			MOTOR CONTROLLER HOUSING THREADED COLLAR	
			SIZE B	DWG. NO. 100480DWG
			SCALE 1:1	CAD FILE: BARNACLE\ARCHIVE SHEET 1 OF 1