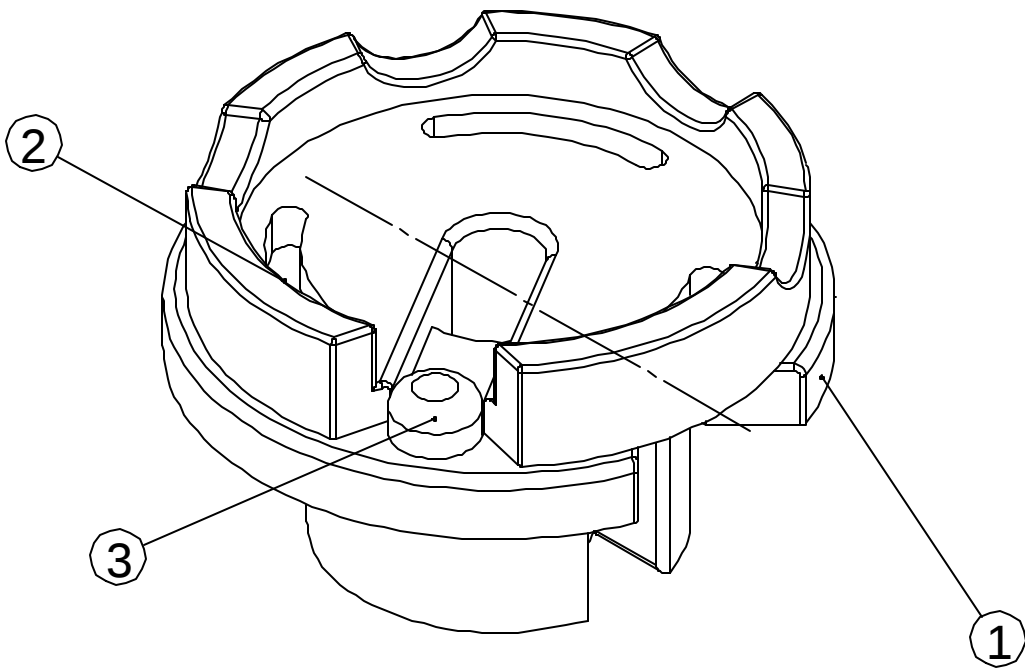
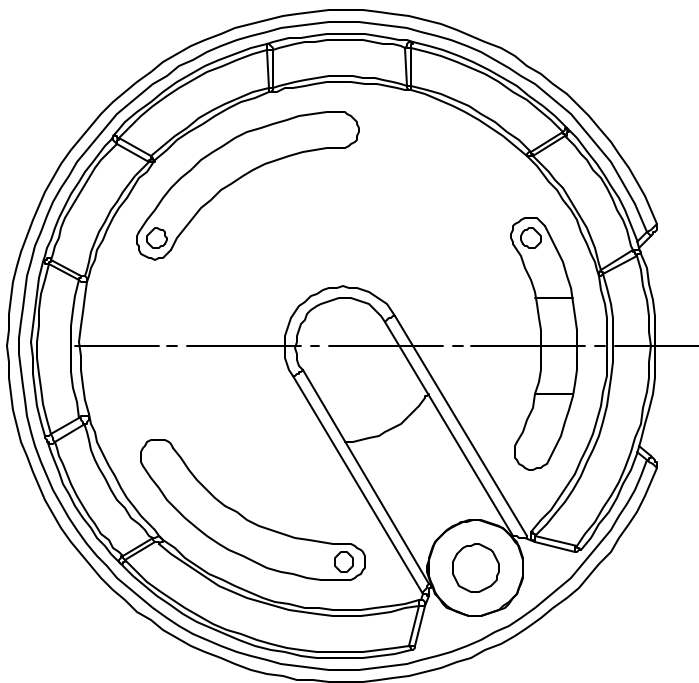
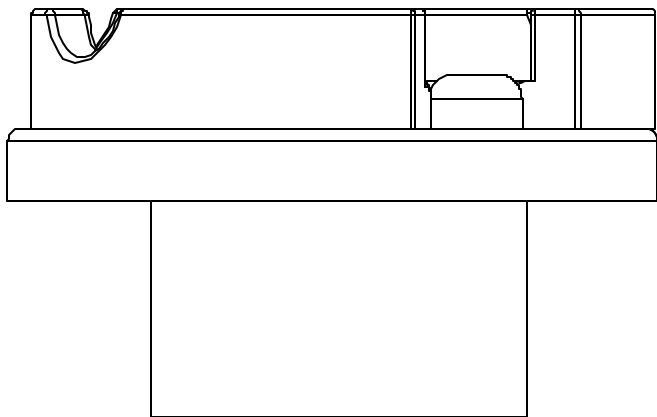


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



NOTE:
SHOULDER SCREWS, THREADED INSERTS & SPRING ARE NOT SHOWN.



6	3		THREADED INSERT, KEY-LOCKING.	MCM-CARR, 91731A052, 1/4-20 K.S.H.D.
5	1		SHOULDER SCREW.	3/8" x 1/2" LONG.
4	1		SPRING.	STAINLESS, 5/8" DIA. x .8" LG.
3	1		BUNNION, STOP.	DELTRIN, 1.25" O.D.
2	1		SLEEVE, ROTATING.	DELTRIN, 6.5" O.D.
1	1		COLLET CLAMP.	DELTRIN, 7.0" O.D.
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION

BILL OF MATERIALS									
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 COLLET CLAMP ASSEMBLY	
1 PLACE DIM #1/16	2 PLACE DIM #.02	3 PLACE DIM #.005	ANGLES #.5	DRAWN	H. LUNDIN	10-99			
				ENGINEER	M. BROWN	10-99			
				CHECKED					
				PROJECT NO.	99.005				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				PROJECT		VERTICAL PROFILER		SIZE B	
				DO NOT SCALE DRAWING		WEIGHT		DWG. NO. SK-HL100-00	
				SCALE 4:1		CAD FILE: \SK-HL100-00.sld drw		SHEET 1 OF 1	

NEXT ASSY	USED ON
APPLICATION	