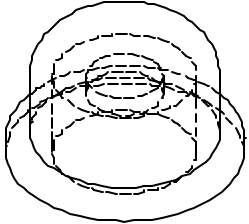
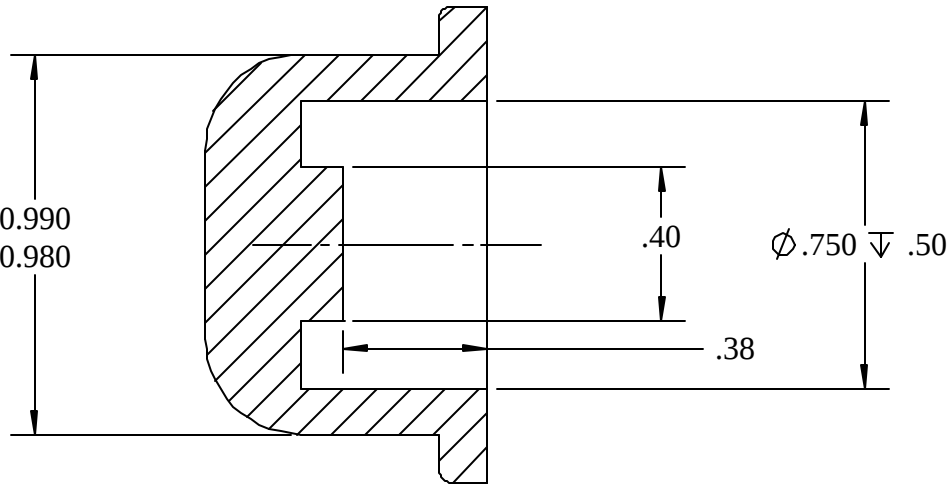
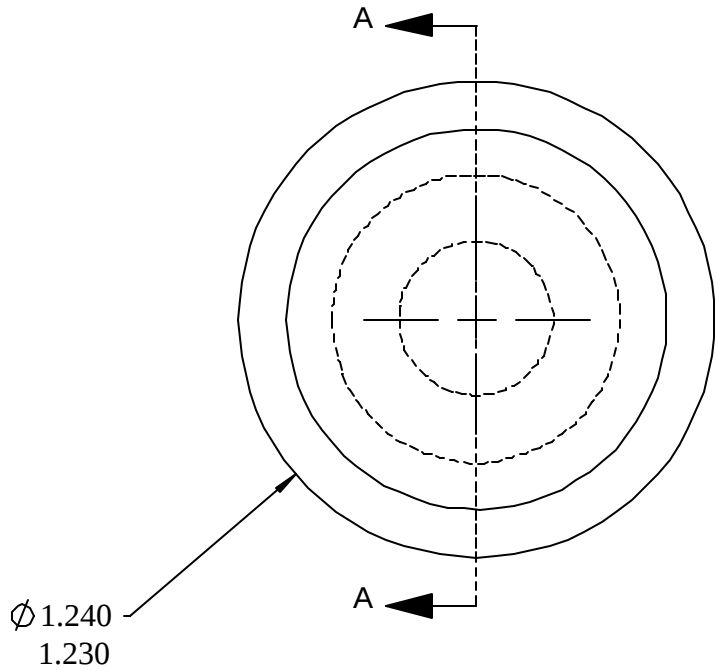
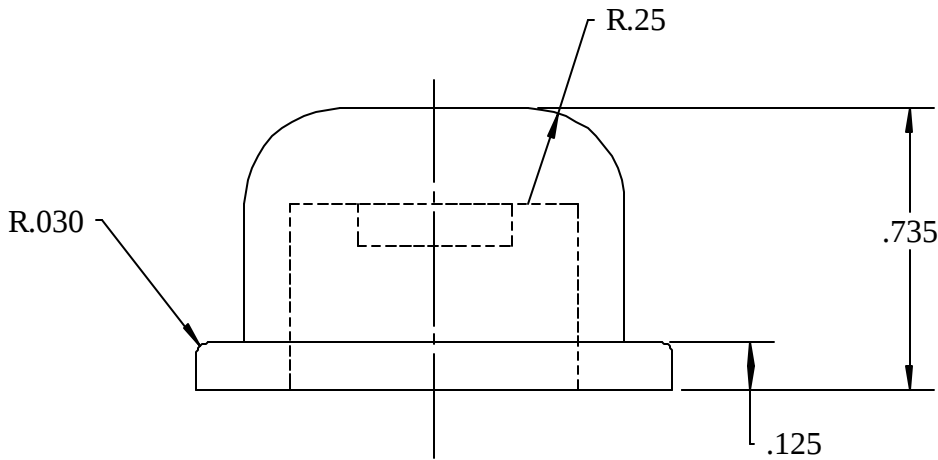


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION A-A



NOTE:
TO BE SLIDING FIT
IN SK-HL100-01, COLLET

-03	1		BUNNION, SPRING-LOADED	DELRIN
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM #1/16	2 PLACE DIM #.02	3 PLACE DIM #.005	DRAWN	H. LUNDIN 10-05-99
1. DIMENSIONS ARE IN INCHES			ENGINEER	M. BROWN 10-99
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	99.005
4. MACHINED FILLET RADII .0150-.030.			PROJECT	VERTICAL PROFILER
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.			SCALE	4:1
NEXT ASSY		USED ON	DWG. NO. SK-HL100-03	
APPLICATION		DO NOT SCALE DRAWING	SHEET 1 OF 1	

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BUNNION, COLLET LOCKING.