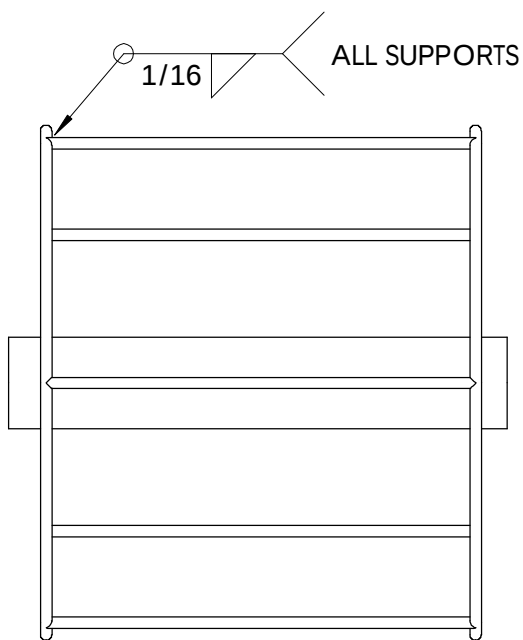
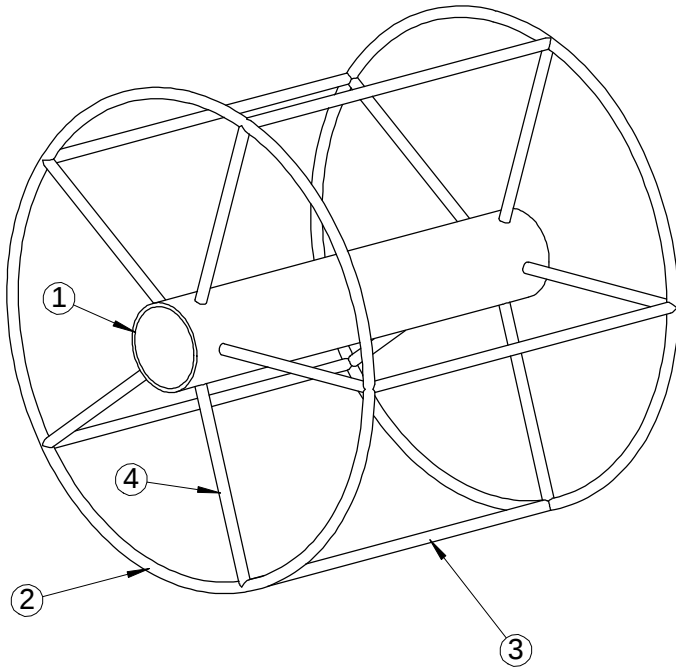


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



6				
5				
4	10		ROD (SPOKE)	STN. STL. Ø1/2"
3	5		ROD (STRUT)	STN. STL. Ø1/2"
2	2		ROD (WHEEL)	STN. STL. Ø1/2"
1	1		TUBE	STN. STL. : ASTM A-269 TP 316 4"OD X 3.64"ID
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION

BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE. DO NOT SCALE DRAWING		APPROVALS DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (408) 775-1700
		DRAWN M.BROWN 5/6/98		
		CHECKED		
		ENGINEER M.BROWN 5/6/98		
		PROJECT NO. 9801T1		
PROJECT MOORING M2-B		INSTRUMENT CAGE WELDMENT		
WEIGHT		SIZE B	DWG. NO. 100146DWG	REV.
		SCALE 1:1	CAD FILE: BARNACLE\ARCHIVE	SHEET 1 OF 2

