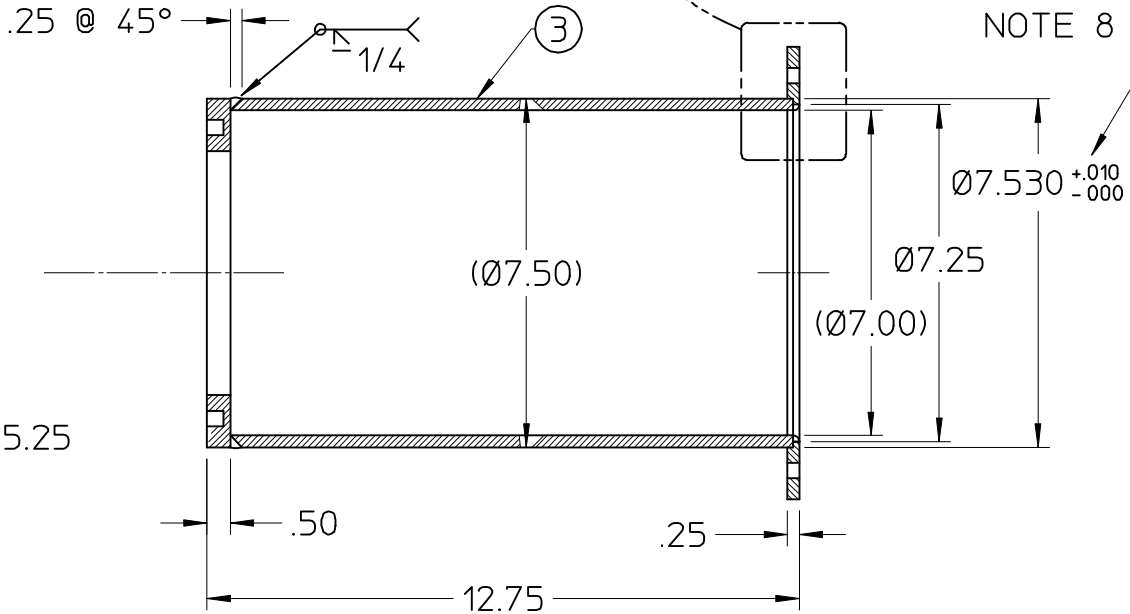
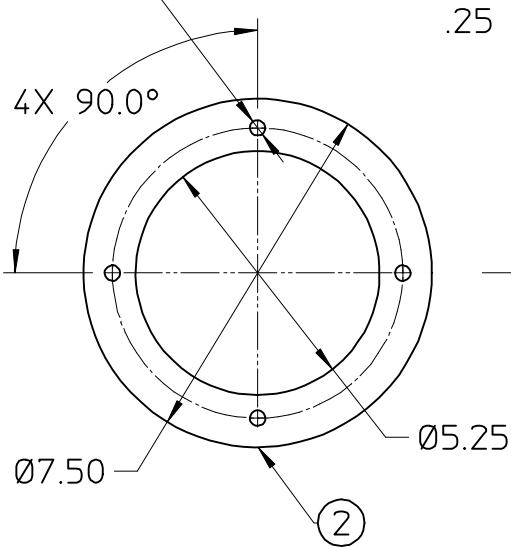


REVISIONS

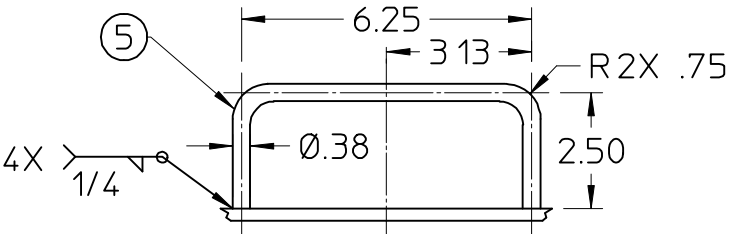
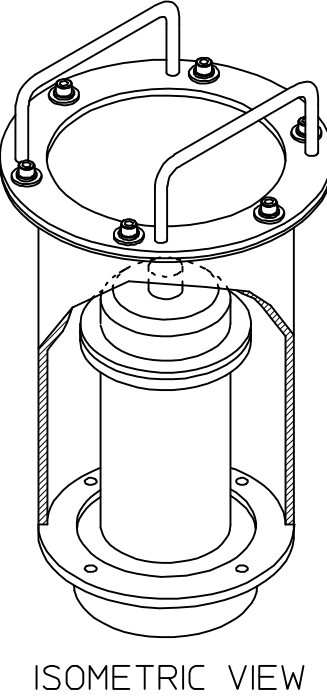
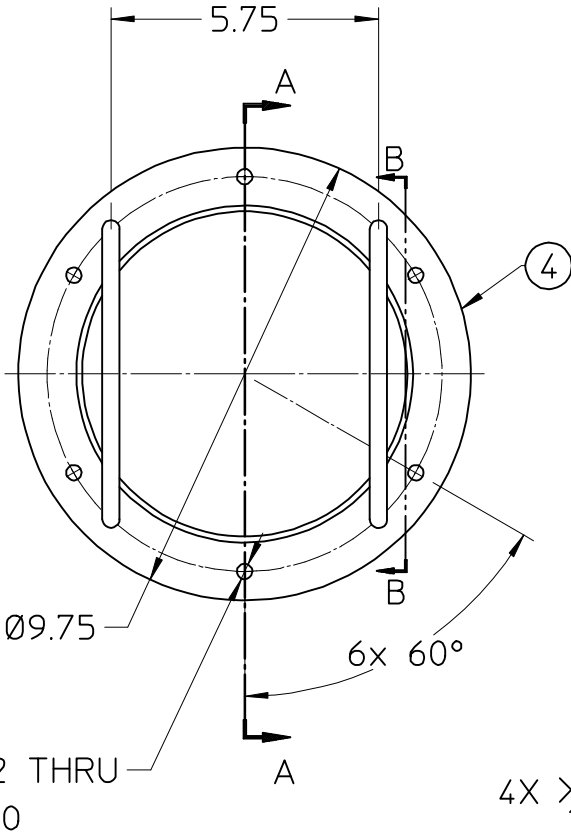
ZONE	REV	DESCRIPTION	DATE	APPROVED
		INITIAL RELEASE	12/15/97	M.BROWN
	A	TAPPED HOLE 5/16-18 X .35 DP WAS THRU	1/29/98	M.BROWN

4x B-TAP 5/16-18 UNC-2B X .35 DP
B.C. Ø6.25



SECTION A-A
(HANDLE REMOVED)

ITEM 1
LBL TRANSDUCER MOUNT
(SEE NOTE 7)



VIEW B-B
HANDLE DETAIL

8. DIM FOR REFERENCE CUT TO FIT ITEM 3 O.D. PLUS .010.
7. HARD BLACK ANODIZE ITEM 1 WELDMENT .001 MAX BUILD-UP.
NOTES. (Cont From Title block)

2 EA	5		ROD	AL: 6061-T6 3/8"DIA
1 EA	4		PLATE	AL: 6061-T6 1/4"THK
1 EA.	3		TUBE	AL: 6061-T6 7.5"OD x 7.0"ID
1 EA.	2		PLATE	AL: 6061-T6 1/2"THK
1 EA.	1		LBL MNT WELDMENT	
QUANTITY	ITEM	PART NUMBER	DESCRIPTION	SPECIFICATION
LIST OF MATERIAL				
UNLESS OTHERWISE SPECIFIED DO NOT SCALE DRAWING			DRAWN BY M.BROWN	DATE 12/8/97
1 PLACE DIM	2 PLACE DIM	3 PLACE DIM	ENGINEER	DATE
±1/16	±.02	±.005		
1. DIMENSIONS ARE IN INCHES. 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS & SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE MUST BE CONCENTRIC WITHIN .005 T.I.R. UNMACHINED DIAMETERS CONCENTRIC WITHIN .030 T.I.R. 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE			CHECKED	DATE
			APPROVED	DATE
			PROJECT NO	
			PROJECT	Western Flyer
			SIZE	DRAWING NO
			B	100048.DWG
			SCALE	1:4
			FILE	X:\000\000\000
			SHEET	1 of 1