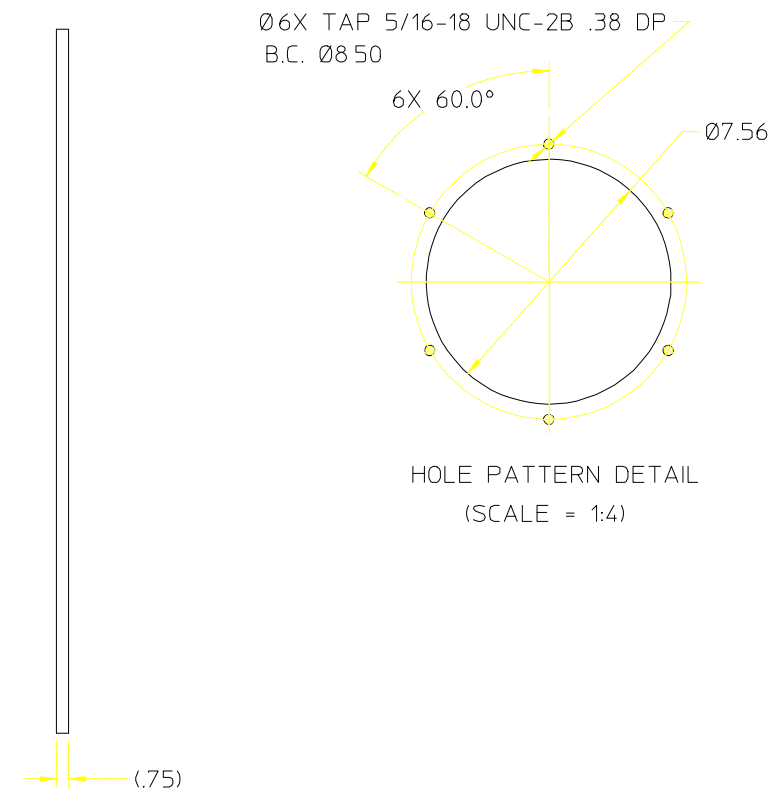
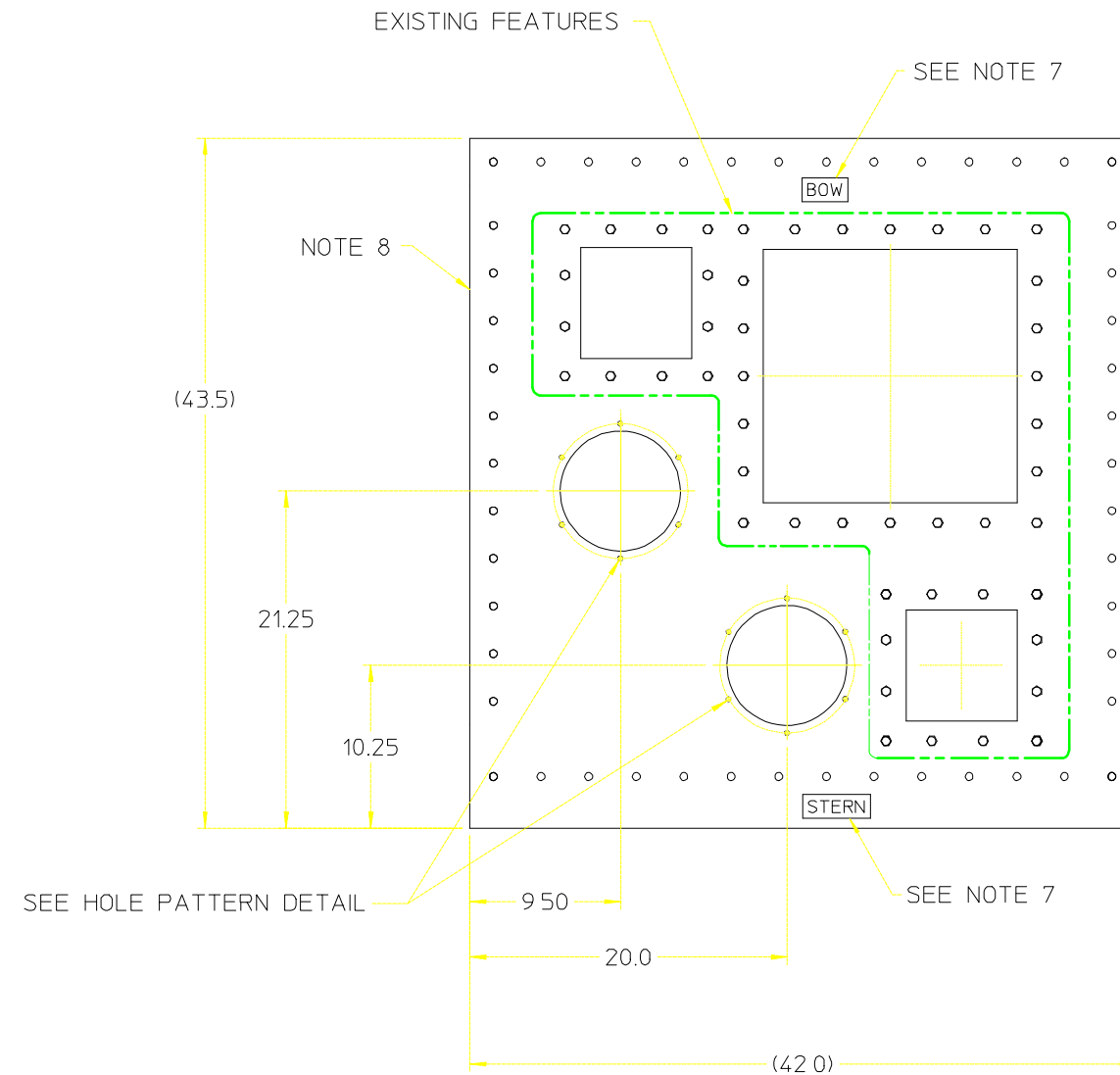


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
		INITIAL RELEASE	12/22/97	M BROWN
	A	TAPPED HOLE 5/16-18 X 38 DP WAS THRU	1/29/98	M BROWN



	1	2			
	1 EA	1		PLATE	AL. 5086
QUANTITY	ITEM	PART NUMBER		DESCRIPTION	SPECIFICATION
LIST OF MATERIAL					
UNLESS OTHERWISE SPECIFIED DO NOT SCALE DRAWING			DRAWN BY M.BROWN		DATE 12/22/97
1 PLACE DIM 2	1 PLACE DIM 2	3 PLACE DIM 2	ANGLES	ENGINEER	DATE
± 1/16	± .02	± .005	± 1°		
1. DIMENSIONS ARE IN INCHES. 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS & SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE MUST BE CONCENTRIC WITHIN .005 TIR UNMACHINED DIAMETERS CONCENTRIC WITHIN .030 TIR. 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.			CHECKED		DATE
			APPROVED		DATE
			PROJECT NO		5002W3
			PROJECT		Western Flyer
			SIZE		C
			DRAWING NO		100059.DWG
			FILE		BARNACLE/DWGS/ARCHIVE
			SHEET		1 of 1