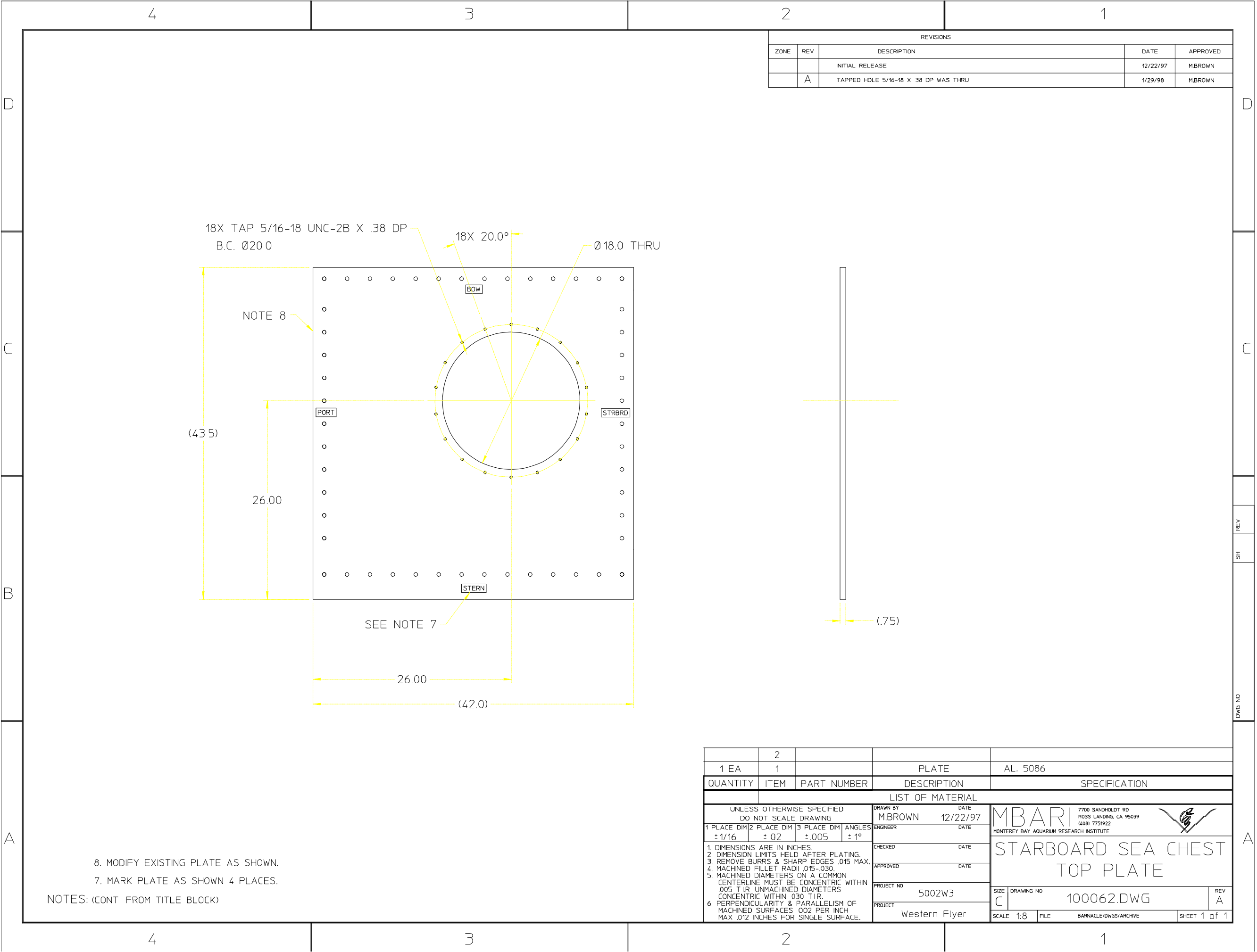




REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
		INITIAL RELEASE	12/22/97	M.BROWN
	A	TAPPED HOLE 5/16-18 X .38 DP WAS THRU	1/29/98	M.BROWN

1 EA	2		PLATE	AL. 5086
QUANTITY	ITEM	PART NUMBER	DESCRIPTION	SPECIFICATION
LIST OF MATERIAL				
UNLESS OTHERWISE SPECIFIED DO NOT SCALE DRAWING			DRAWN BY M.BROWN	DATE 12/22/97
1 PLACE DIM ± 1/16	2 PLACE DIM ± .02	3 PLACE DIM ± .005	ENGINEER	DATE
1. DIMENSIONS ARE IN INCHES. 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS & SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE MUST BE CONCENTRIC WITHIN .005 TIR UNMACHINED DIAMETERS CONCENTRIC WITHIN .030 TIR. 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.			CHECKED	DATE
			APPROVED	DATE
			PROJECT NO	5002W3
			PROJECT	Western Flyer
			SIZE	DRAWING NO
			C	100062.DWG
			SCALE	1:8
			FILE	BARNACLE/DWGS/ARCHIVE
			SHEET	1 of 1

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STARBOARD SEA CHEST
TOP PLATE