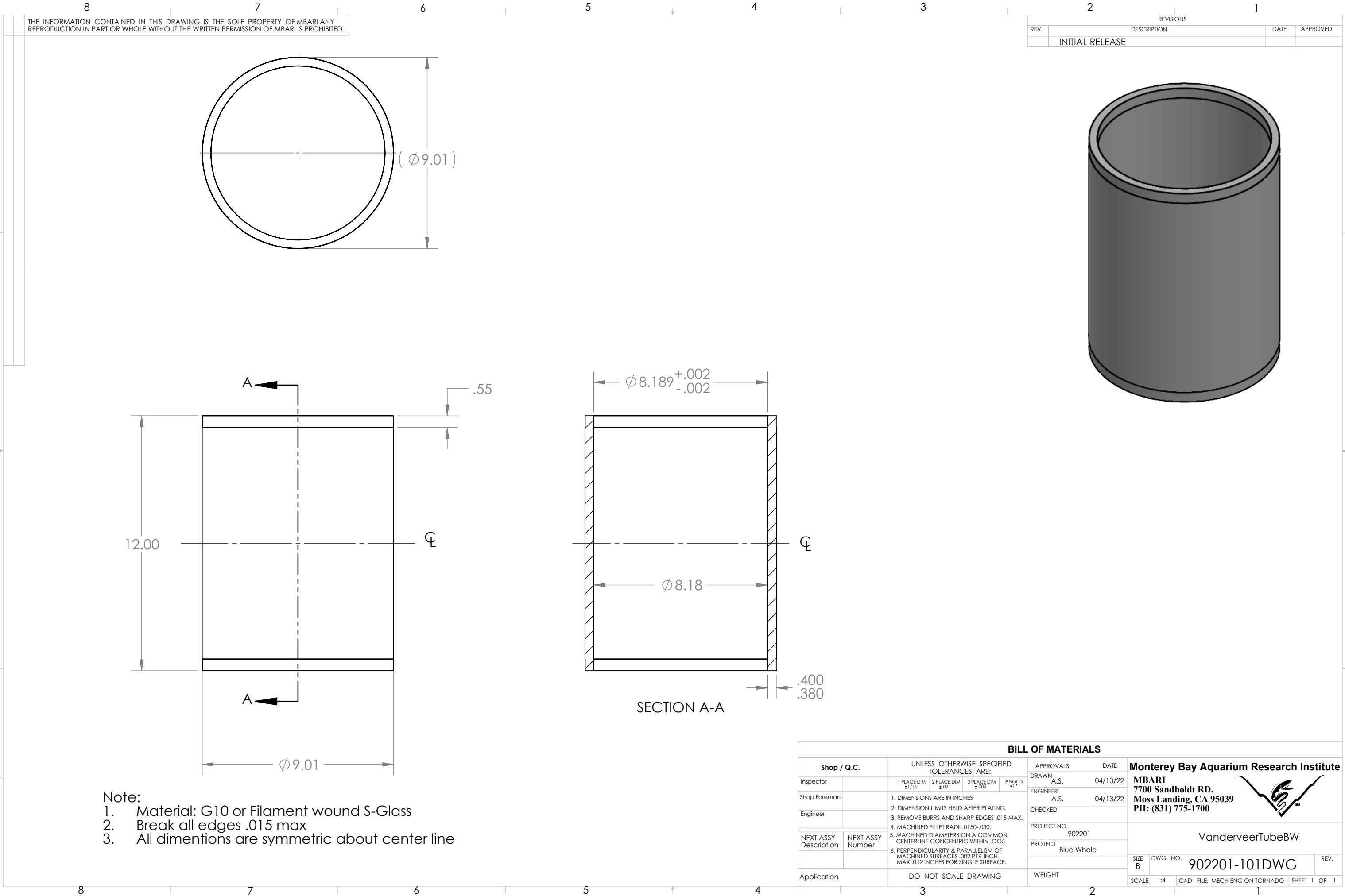
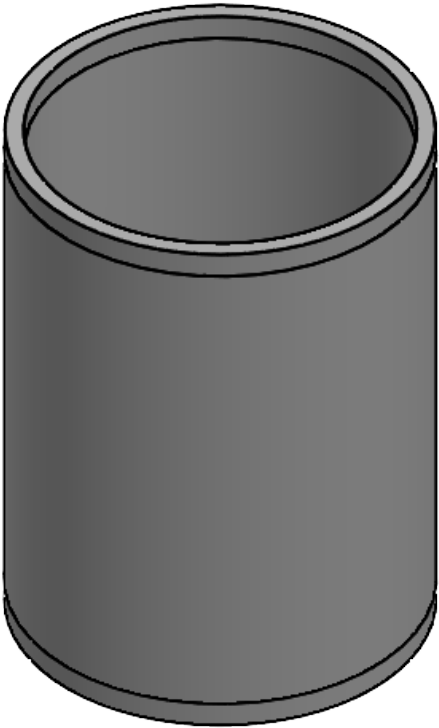




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



- Note:
1. Material: G10 or Filament wound S-Glass
 2. Break all edges .015 max
 3. All dimentions are symmetric about center line

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN A.S.	04/13/22		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER A.S.	04/13/22		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 902201		VanderveerTubeBW	
						PROJECT Blue Whale			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 902201-101DWG
								SCALE 1:4	CAD FILE: MECH ENG ON TORNADO
								SHEET 1	OF 1