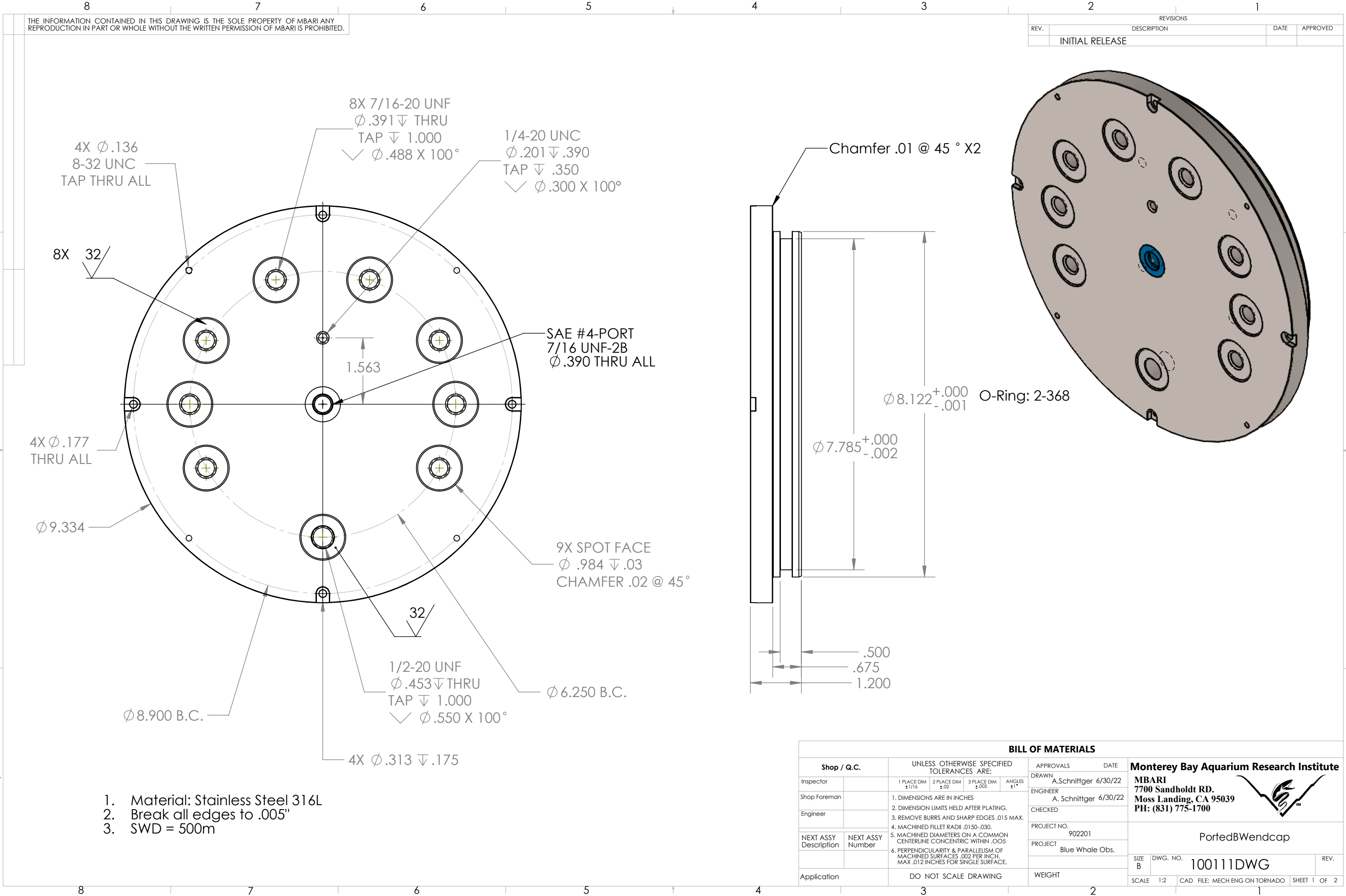
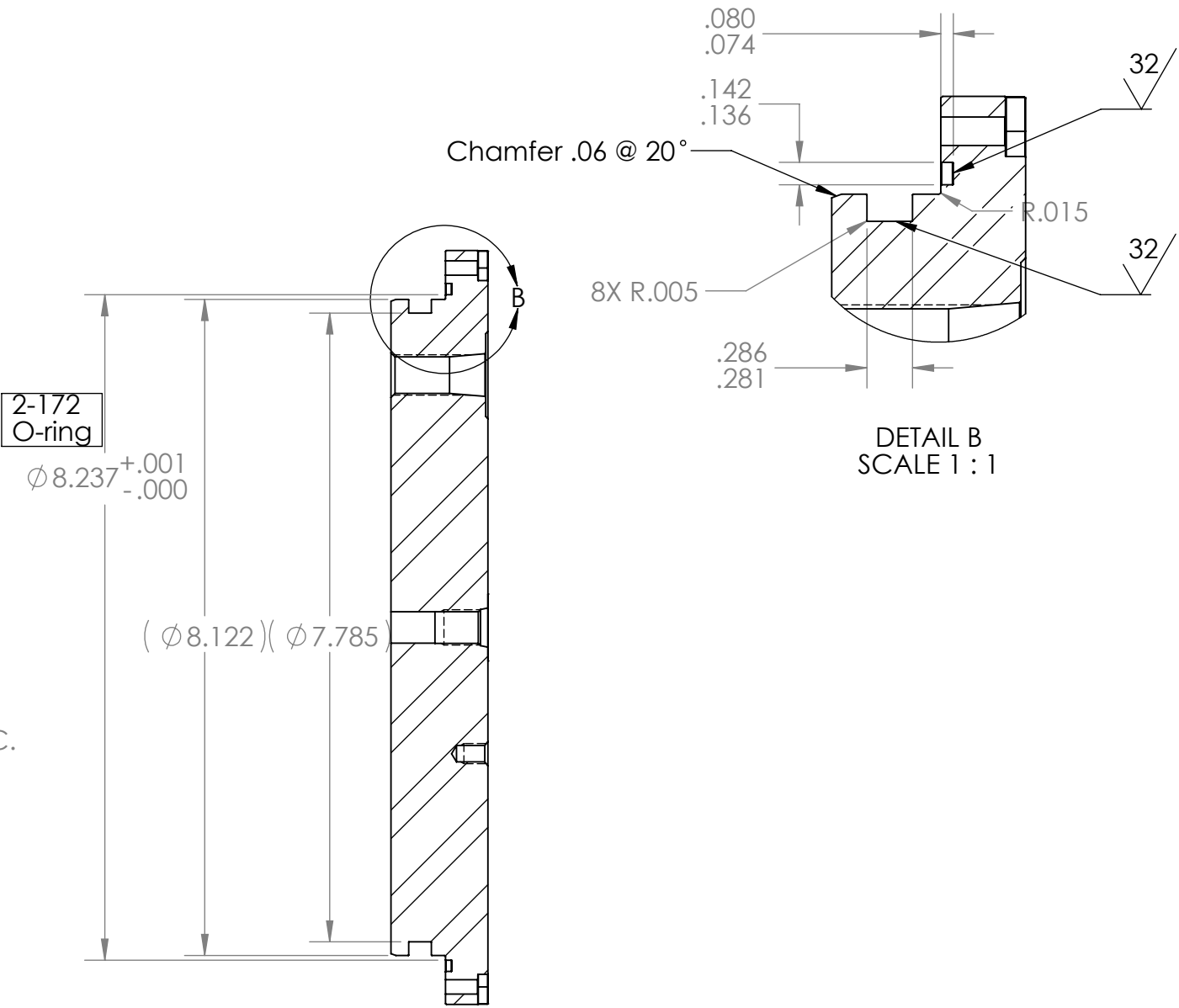
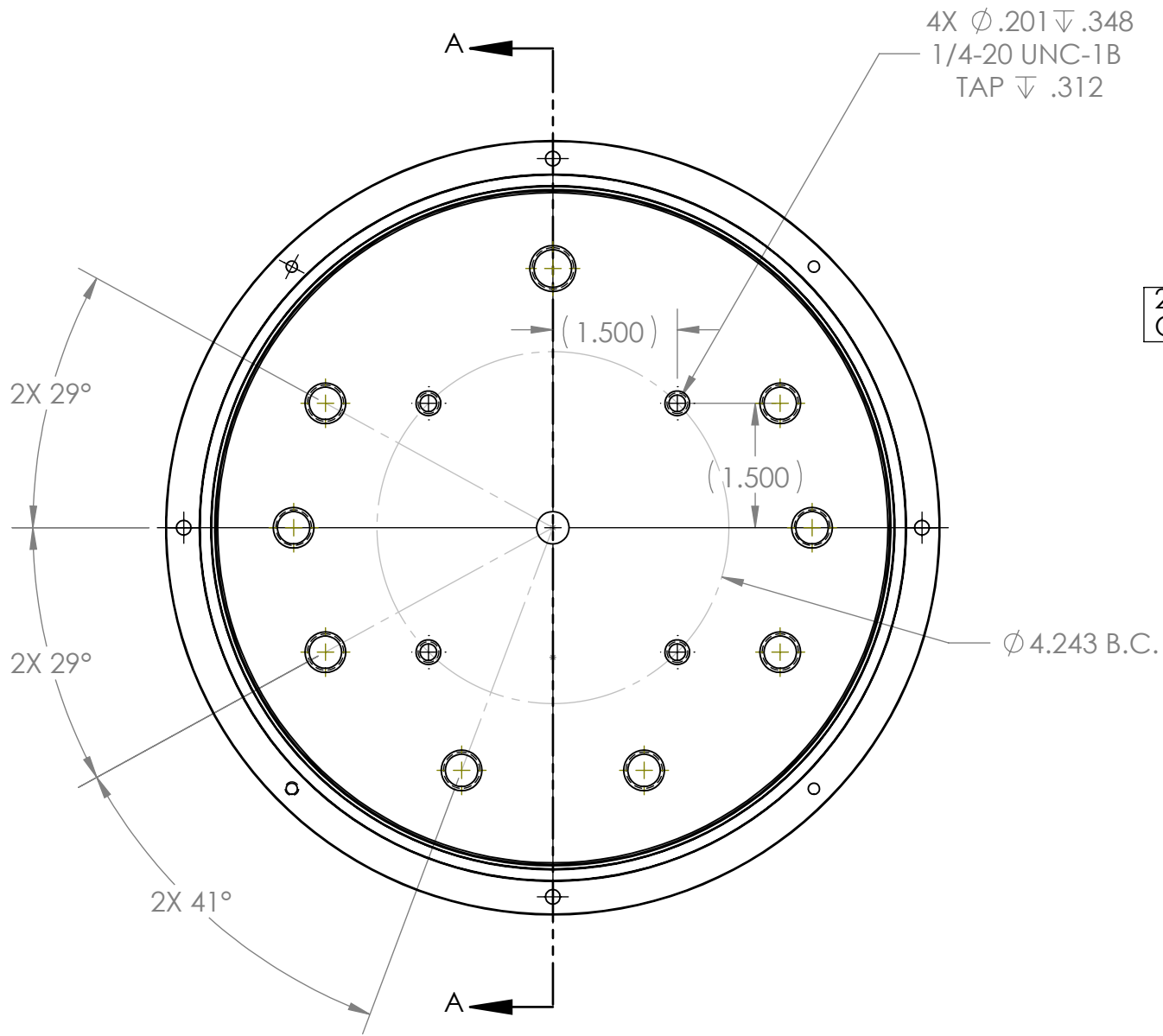




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			



SECTION A-A

1. Material: Stainless Steel 316L
2. Break all edges to .005"
3. SWD = 500m

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	A. Schnittgger 6/30/22				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	A. Schnittgger 6/30/22				
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	902201				
						PROJECT	Blue Whale Obs.				
Application		DO NOT SCALE DRAWING				WEIGHT					
		3						2			
						Monterey Bay Aquarium Research Institute					
						MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700					
						PortedBWendcap					
						SIZE B	DWG. NO.	100111DWG		REV.	
						SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 2	OF 2		
								1			

Monterey Bay Aquarium Research Institute
MBARI
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Moss Landing, CA 95039
PH: (831) 775-1700



PortedBWendcap