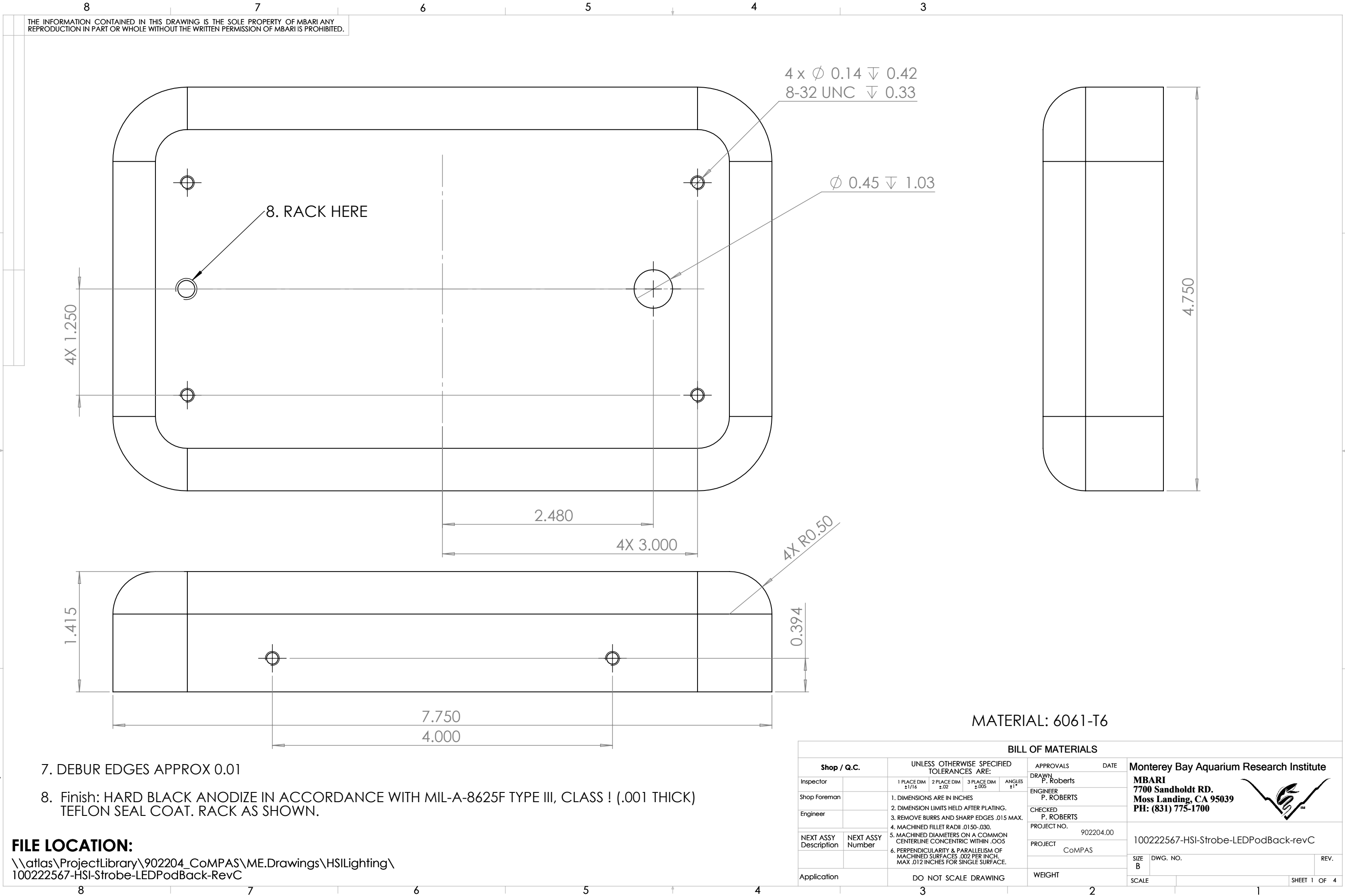
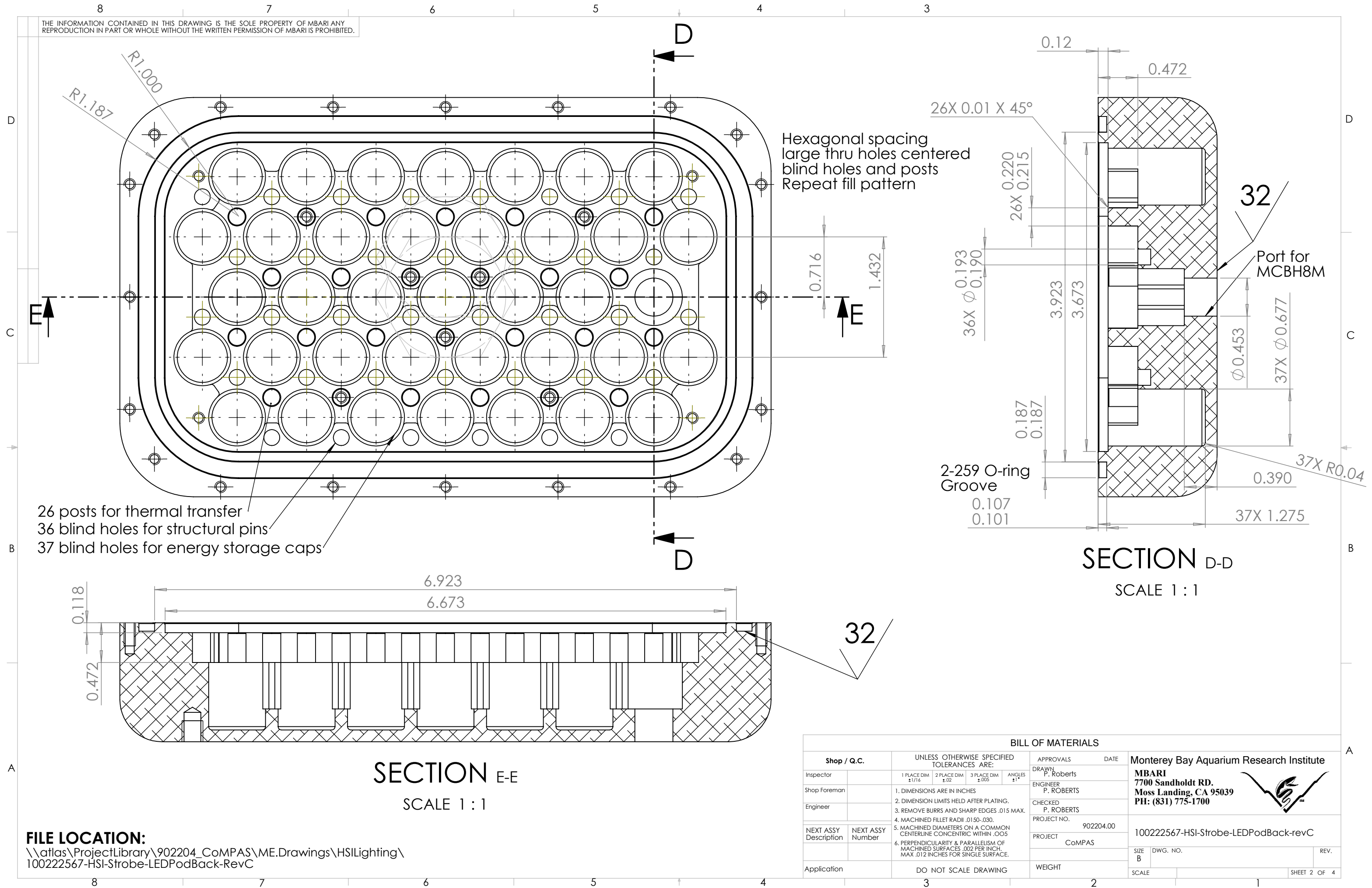
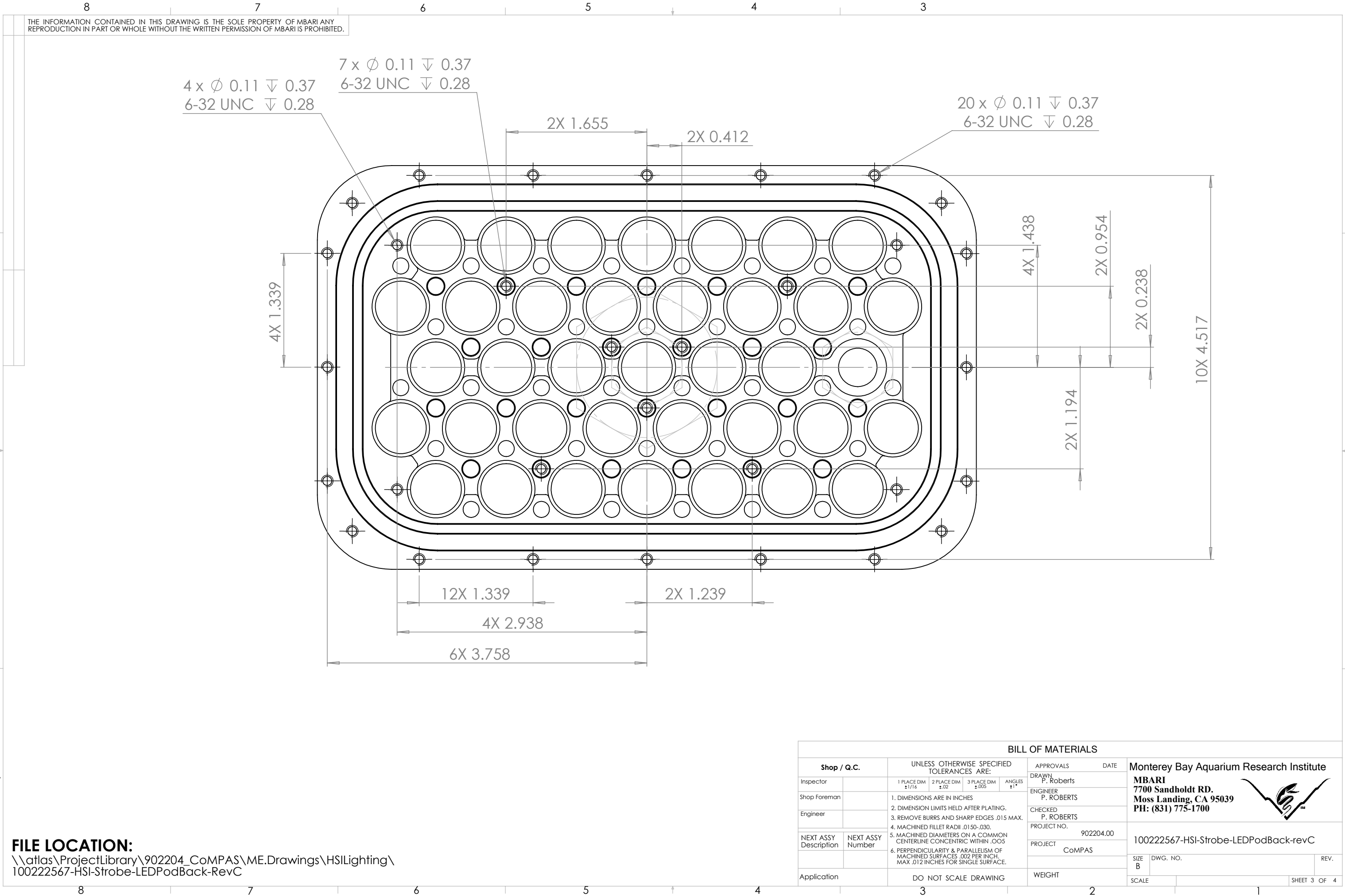




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4 x ϕ 0.11 ∇ 0.37
6-32 UNC ∇ 0.28

7 x ϕ 0.11 ∇ 0.37
6-32 UNC ∇ 0.28

20 x ϕ 0.11 ∇ 0.37
6-32 UNC ∇ 0.28

2X 1.655

2X 0.412

4X 1.339

4X 1.438

2X 0.954

2X 0.238

2X 1.194

10X 4.517

12X 1.339

2X 1.239

4X 2.938

6X 3.758

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN		MBARI		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		7700 Sandholdt RD.		
Engineer						P. ROBERTS		Moss Landing, CA 95039		
NEXT ASSY Description	NEXT ASSY Number					CHECKED		PH: (831) 775-1700		
						P. ROBERTS				
						PROJECT NO.	902204.00	100222567-HSI-Strobe-LEDPodBack-revC		
						PROJECT	CoMPAS			
Application		DO NOT SCALE DRAWING				WEIGHT				
								SIZE B	DWG. NO.	REV.
								SCALE		SHEET 3 OF 4

