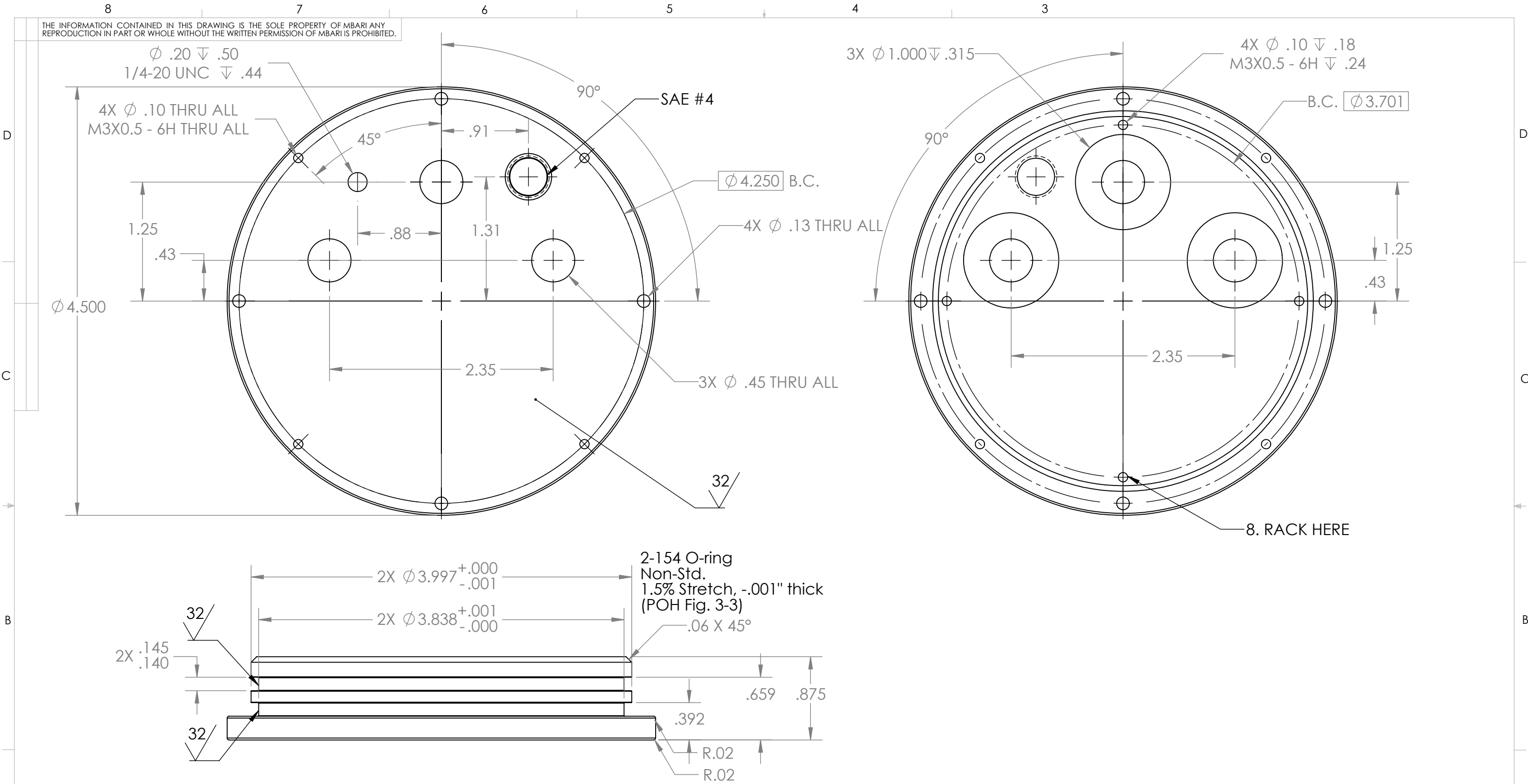




8. Finish: HARD BLACK ANODIZE IN ACCORDANCE WITH MIL-A-8625F TYPE III, CLASS 2 (.002 THICK)
NICKEL ACETATE SEAL THEN TEFLON SEAL COAT. RACK AS SHOWN.

FILE LOCATION:

\\atlas\ProjectLibrary\902204_CoMPAS\ME.Drawings\MiniHSI\HSI-
And-Spec-In-Custom-Housing\CustomHousing\
P-100222676-MiniHSI-CustomEndCap

Material: 6061-T6 Plate

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts			
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER P. ROBERTS		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED P. ROBERTS			
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	902204	P-100222676-MiniHSI-CustomEndCap	
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	CoMPAS		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						SIZE B	DWG. NO. P-100222676-MiniHSI-CustomEndCap
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						SCALE	REV. A
Application		DO NOT SCALE DRAWING				WEIGHT		SHEET 1 OF 1	