

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts						
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER P. ROBERTS						
Engineer						CHECKED P. ROBERTS						
						PROJECT NO.	902204					
NEXT ASSY Description	NEXT ASSY Number					PROJECT	CoMPAS	P-100222676-MiniHSI-CustomViewPort				
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. P-100222676-MiniHSI-CustomViewPort		REV. A
		3				2		SCALE		1		SHEET 1 OF 2

