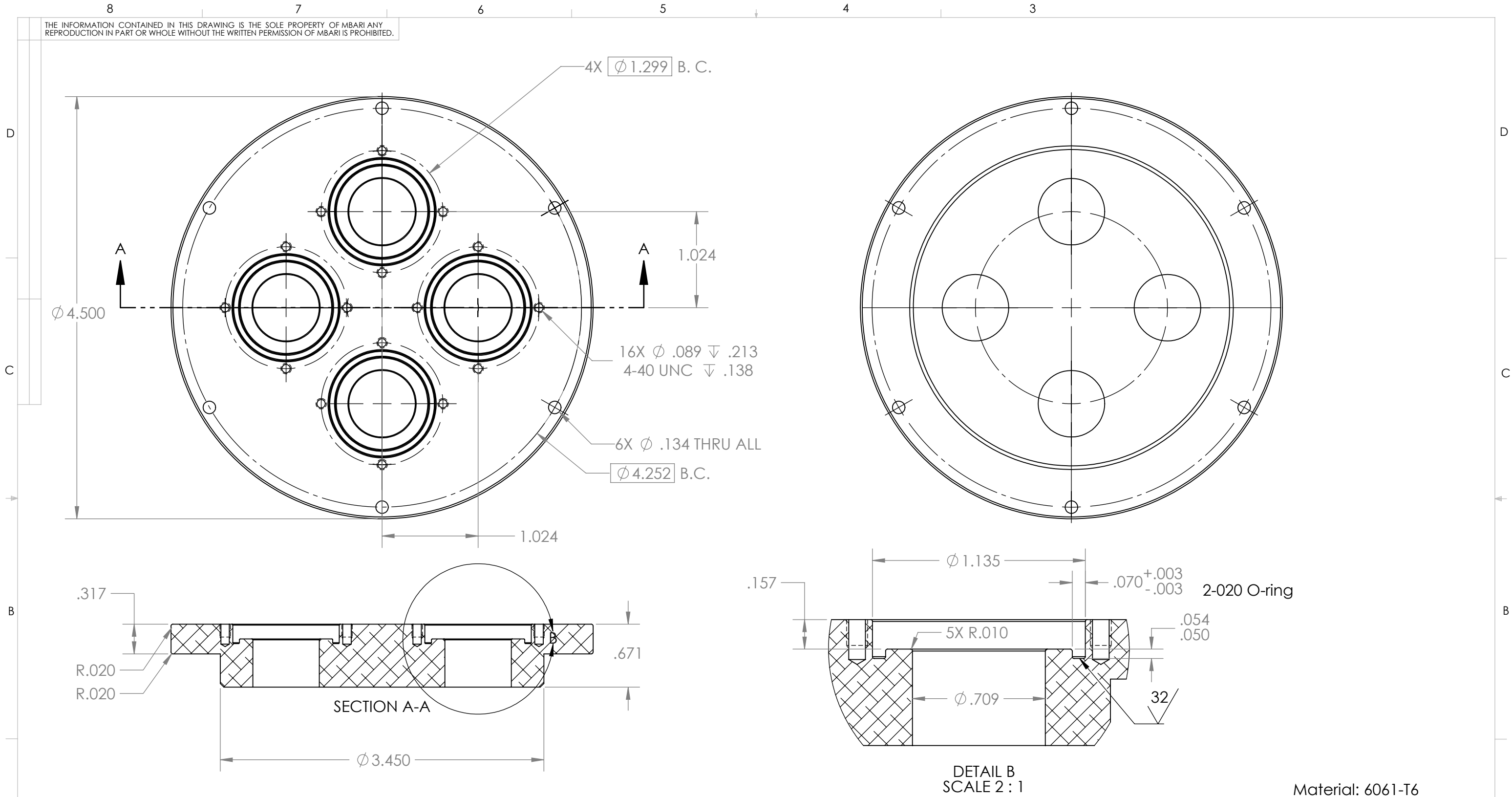


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8. Finish: HARD BLACK ANODIZE IN ACCORDANCE WITH MIL-A-8625F TYPE III, CLASS I (.001 THICK) TEFLON SEAL COAT. RACK AS SHOWN.

FILE LOCATION:

X:\902204_Compas\ME.Drawings\MiniHSI\HSI-And-Spec-In-Custom-Housing\
P-100221996-MiniHSI-ViewPort

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN P. Roberts			
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER P. ROBERTS			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED P. ROBERTS			
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 800139			
		4. MACHINED FILLET RADII .0150-.030.				PROJECT EyeRIS		P-100221996-MiniHSI-ViewPort	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						SIZE B	DWG. NO.
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						SCALE	REV.
Application		DO NOT SCALE DRAWING				WEIGHT		SHEET 1 OF 1	