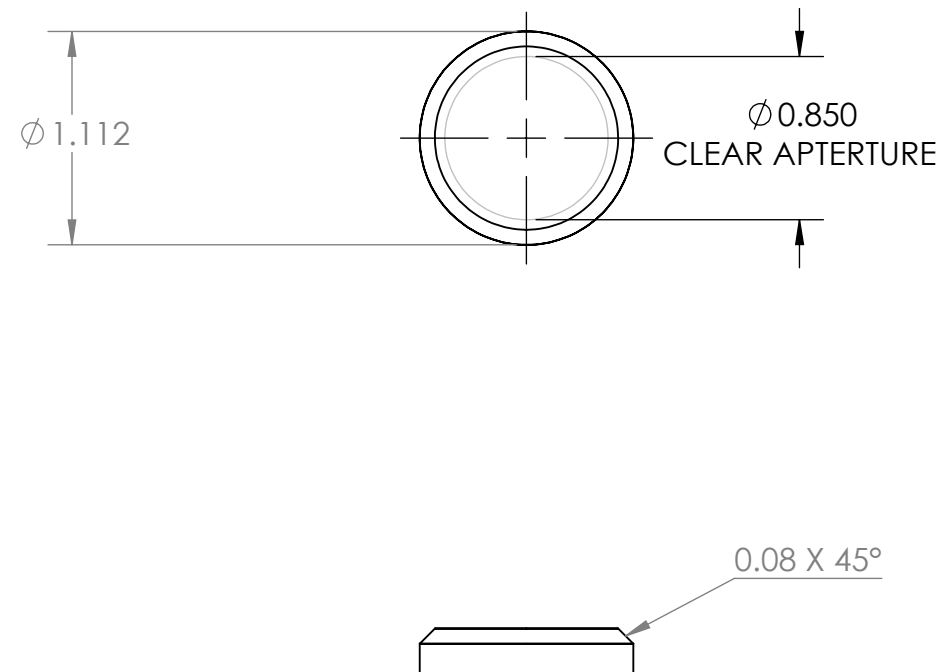


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Material: Clear cast acrylic sheet, 6 mm (1/4") thick

Leave clear aperture free from scratches or machining on both sides

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER P. ROBERTS			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED P. ROBERTS			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 800139			
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.				EyeRIS	P-100221996-MiniHSI-Window		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					SIZE B	DWG. NO.	REV.
Application		DO NOT SCALE DRAWING				WEIGHT	SCALE		
		3				2		1	
							SHEET 1 OF 1		

FILE LOCATION:

X:\902204_CoMPAS\ME.Drawings\MiniHSI\HSI-And-Spec-In-Custom-Housing\
P-100221996-MiniHSI-Window