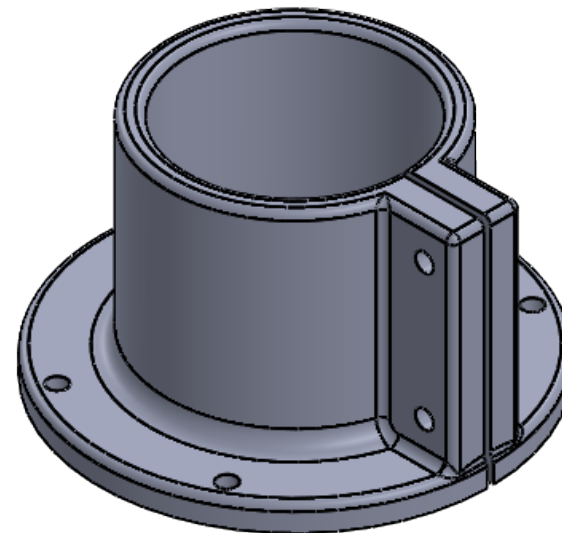
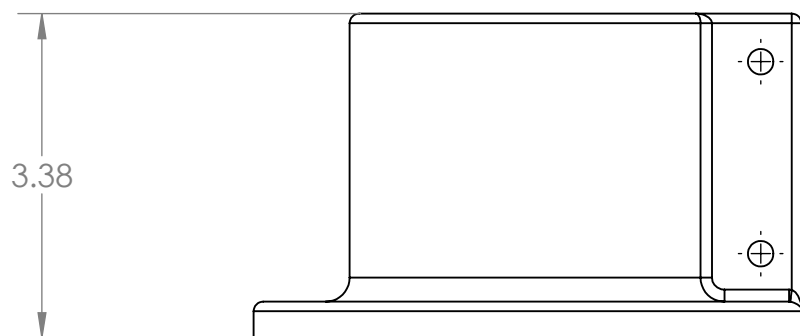
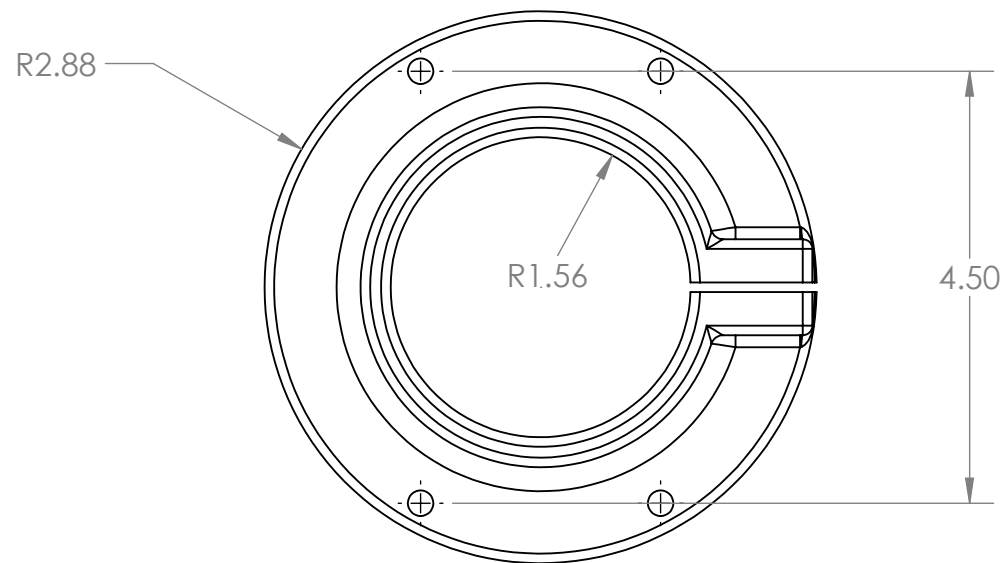


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3D Print on UnitionTech or Fortis

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER P. ROBERTS			
Engineer						CHECKED P. ROBERTS			
						PROJECT NO. 800139			
						PROJECT EyeRIS			
NEXT ASSY Description	NEXT ASSY Number					MantaClamp			
						SIZE B		DWG. NO.	
								REV.	
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE	
		3				2		1	
								SHEET 1 OF 1	

FILE LOCATION:

X:\902204_CoMPAS\ME.Drawings\MiniROV\CoMPAS-Frame\ MantaClamp