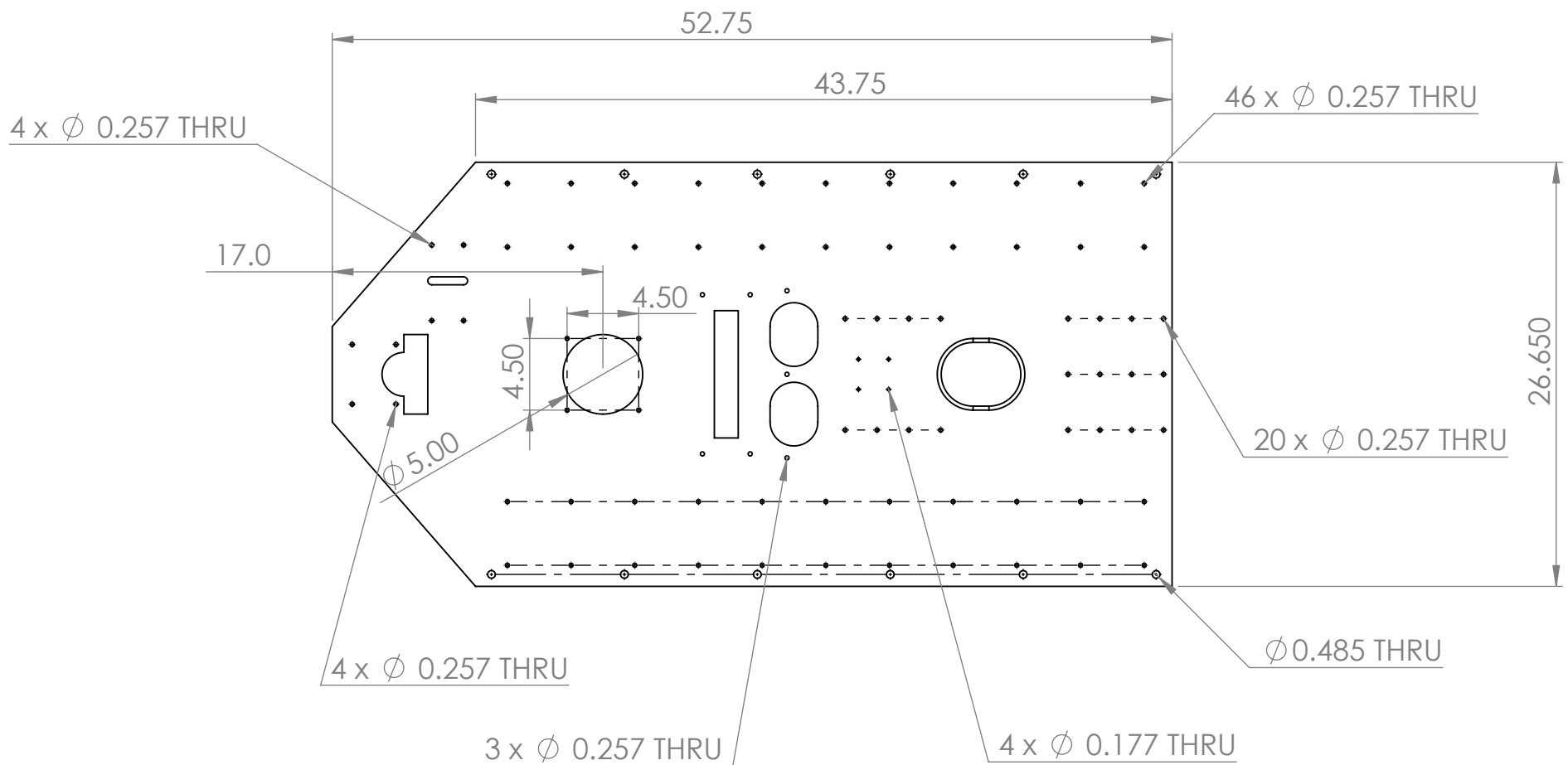




Material: 3/4" starboard

See chamfers on the model
Cut chamfers with waterjet if possible.
If not, by hand.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Mapping_Sled_Bottom_Plate		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	9/18/2023				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED					
				ENGINEER	Francois Cazenave				
				PROJECT NO.	SS carousel				
				PROJECT	SS carousel				
Vendor:				WEIGHT		lb	SIZE	DWG. NO.	REV.
Material:							A		
							SCALE: 1:20		SHEET 1 OF 1