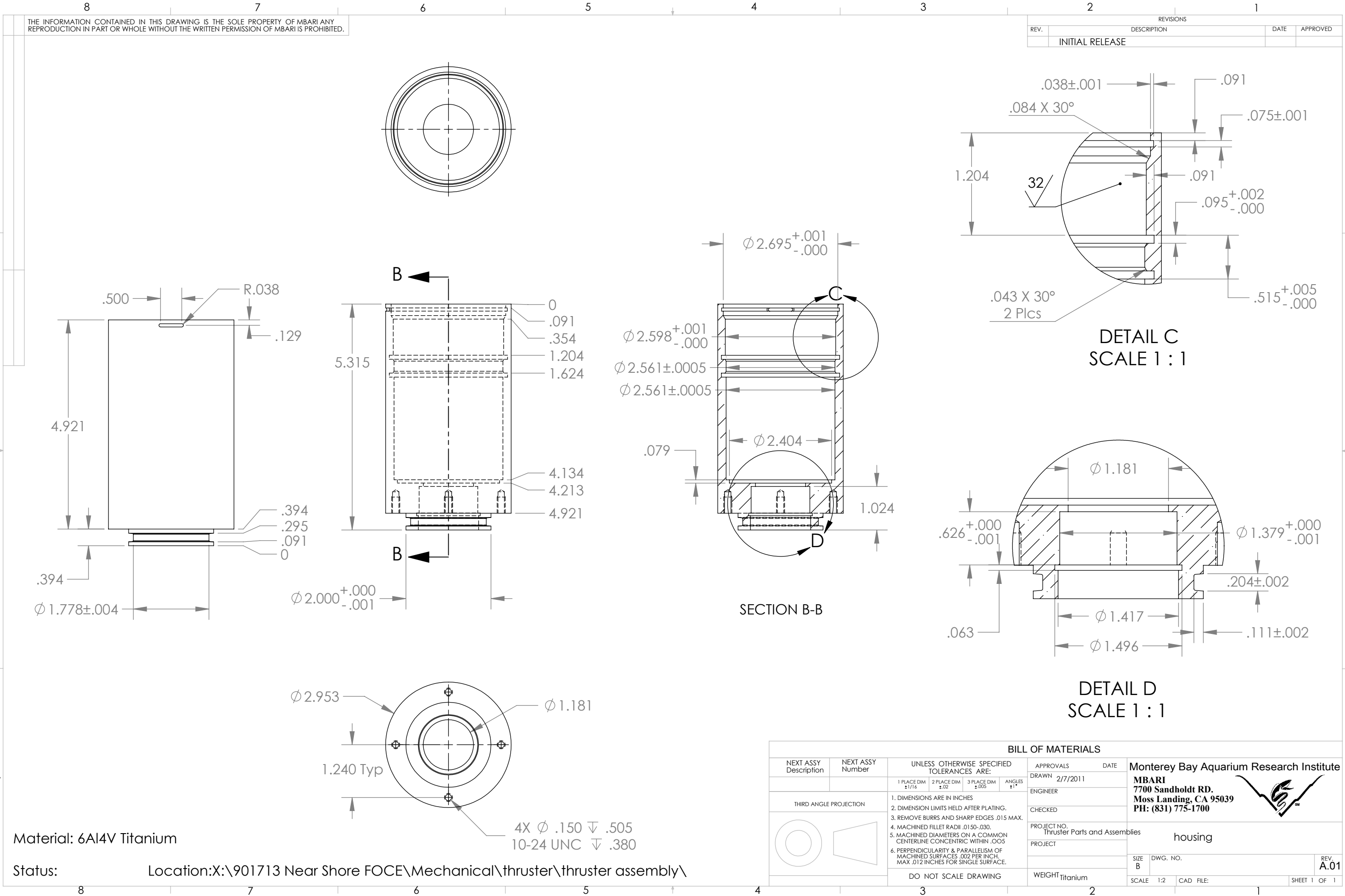




BILL OF MATERIALS				
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		
		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$
		ANGLES $\pm 1^\circ$		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		
		APPROVALS DATE		
		DRAWN 2/7/2011		
		ENGINEER		
		CHECKED		
		PROJECT NO. Thruster Parts and Assemblies		
		PROJECT		
		housing		
		SIZE B	DWG. NO.	REV. A.01
		SCALE 1:2	CAD FILE:	SHEET 1 OF 1

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