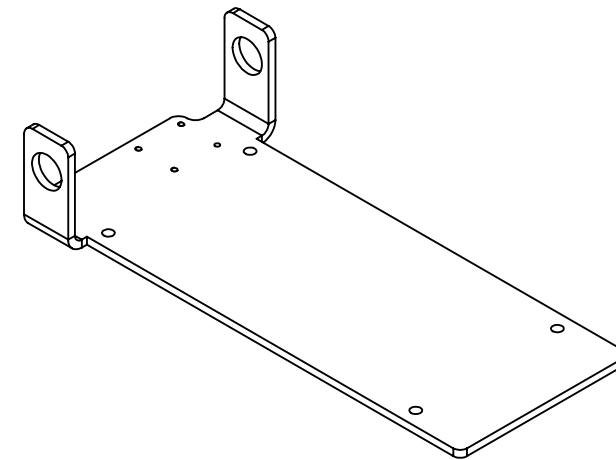
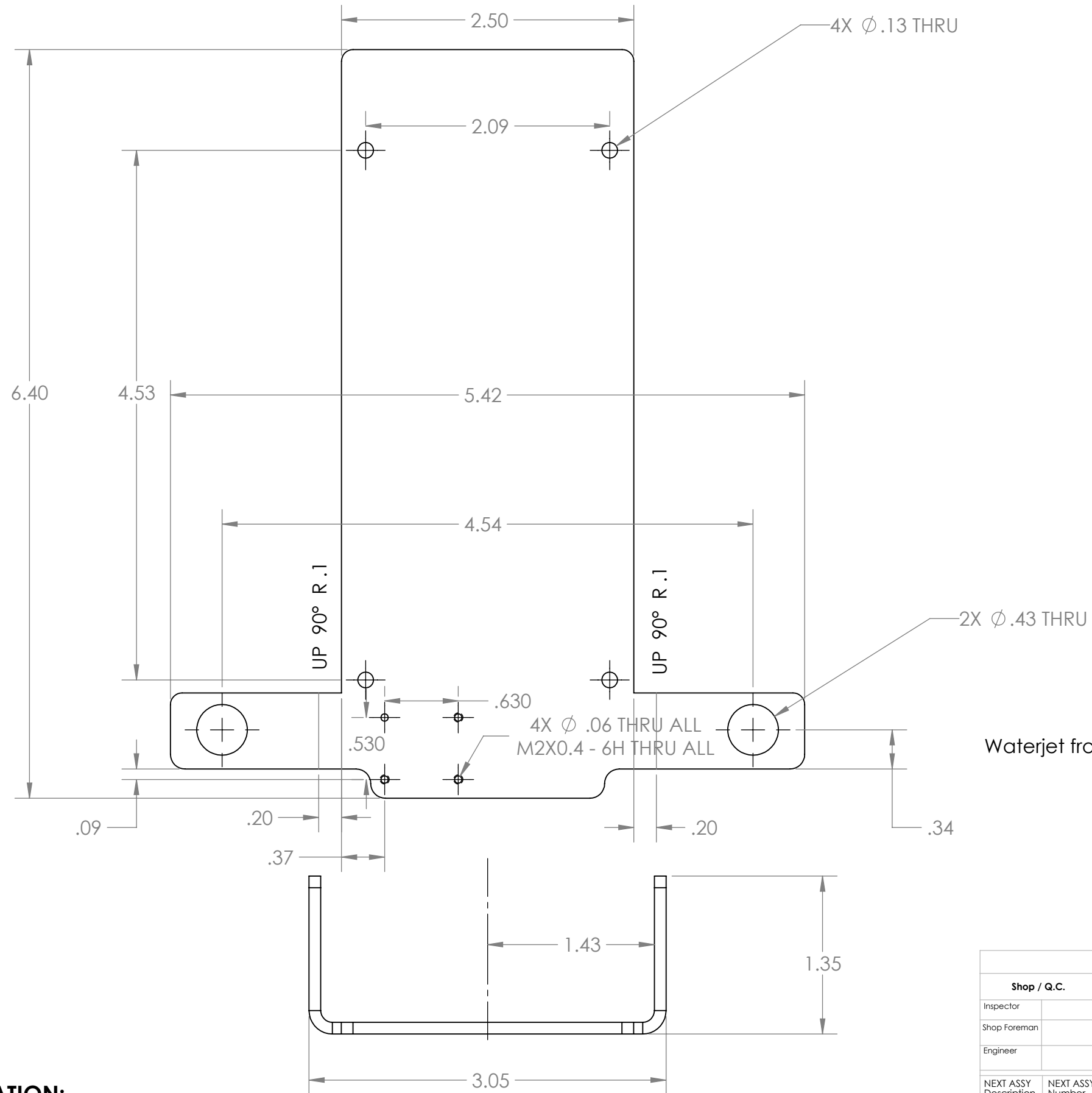


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.



Waterjet from 0.1" thick aluminum (select material for ease of bending)

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN P. Roberts					
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER P. ROBERTS					
Engineer						CHECKED P. ROBERTS					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 800139					
						PROJECT EyeRIS	SLA-Housing-HeatSink				
						SIZE B	DWG. NO.		REV.		
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE		SHEET 1 OF 1	
		3				2		1			

FILE LOCATION:

X:\902204_CoMPAS\ME.Drawings\MolaFlatPortStereo\Housing\SLA-Housing-HeatSink