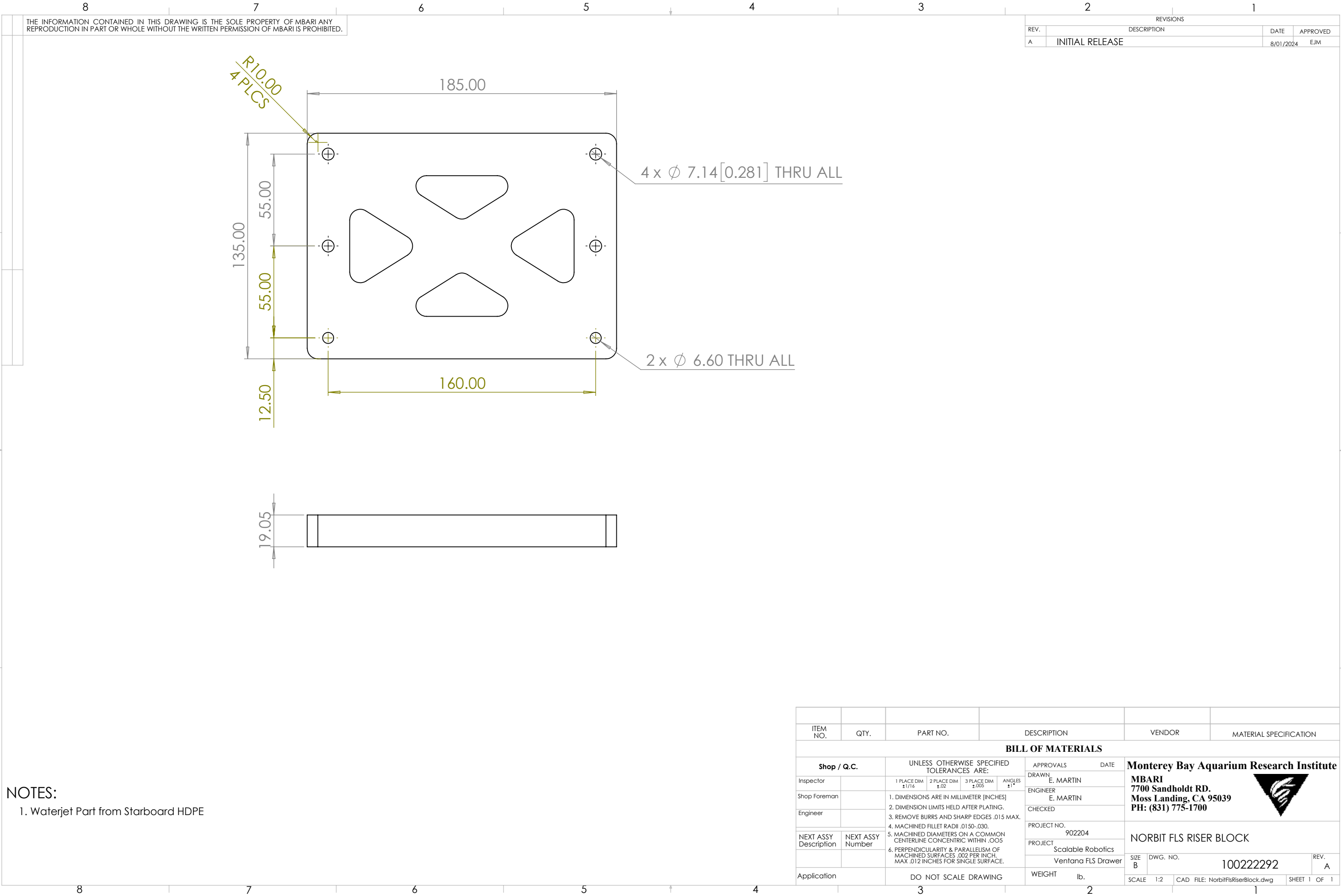




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| REVISIONS |                 |           |          |
|-----------|-----------------|-----------|----------|
| REV.      | DESCRIPTION     | DATE      | APPROVED |
| A         | INITIAL RELEASE | 8/01/2024 | EJM      |

NOTES:  
1. Waterjet Part from Starboard HDPE

| ITEM NO.              | QTY.             | PART NO.                                                                                                                                                                                                                                                                                                                                                     | DESCRIPTION           | VENDOR             | MATERIAL SPECIFICATION  |
|-----------------------|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|--------------------|-------------------------|
| BILL OF MATERIALS     |                  |                                                                                                                                                                                                                                                                                                                                                              |                       |                    |                         |
| Shop / Q.C.           |                  | UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:                                                                                                                                                                                                                                                                                                                   |                       | APPROVALS          | DATE                    |
| Inspector             |                  | 1 PLACE DIM $\pm 1/16$                                                                                                                                                                                                                                                                                                                                       | 2 PLACE DIM $\pm .02$ | DRAWN              | E. MARTIN               |
| Shop Foreman          |                  | 3 PLACE DIM $\pm .005$                                                                                                                                                                                                                                                                                                                                       | ANGLES $\pm 1^\circ$  | ENGINEER           | E. MARTIN               |
| Engineer              |                  | 1. DIMENSIONS ARE IN MILLIMETER [INCHES]<br>2. DIMENSION LIMITS HELD AFTER PLATING.<br>3. REMOVE BURRS AND SHARP EDGES .015 MAX.<br>4. MACHINED FILLET RADII .0150-.030.<br>5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005<br>6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. |                       | CHECKED            |                         |
| NEXT ASSY Description | NEXT ASSY Number |                                                                                                                                                                                                                                                                                                                                                              |                       | PROJECT NO.        | 902204                  |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                              |                       | PROJECT            | Scalable Robotics       |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                              |                       | VENTANA FLS DRAWER |                         |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                              |                       | WEIGHT             | lb.                     |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                              |                       | SCALE              | 1:2                     |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                              |                       | CAD FILE:          | NorbitFlsRiserBlock.dwg |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                              |                       | SHEET              | 1 OF 1                  |

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NORBIT FLS RISER BLOCK

SIZE B DWG. NO. 100222292

REV. A