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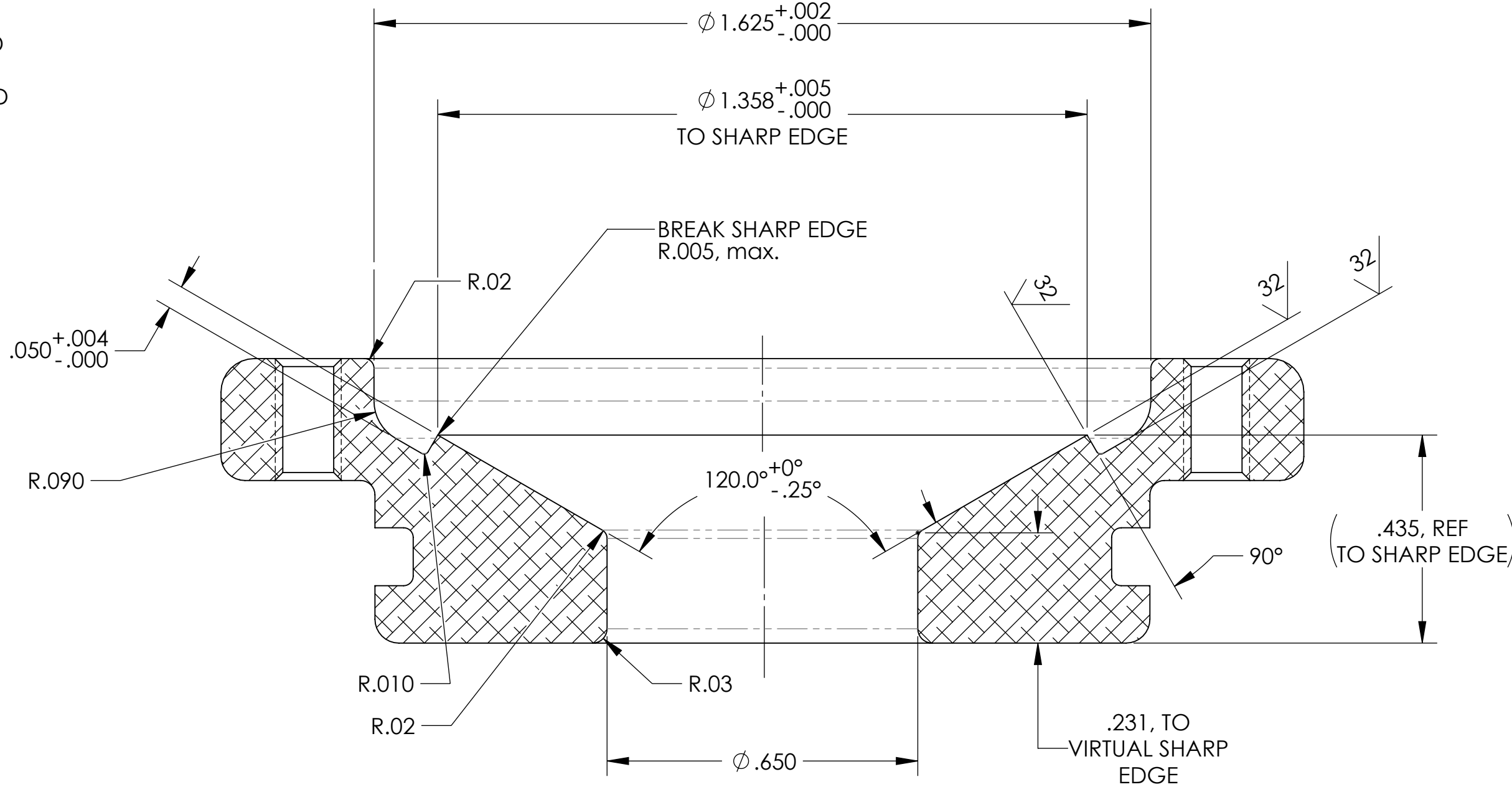
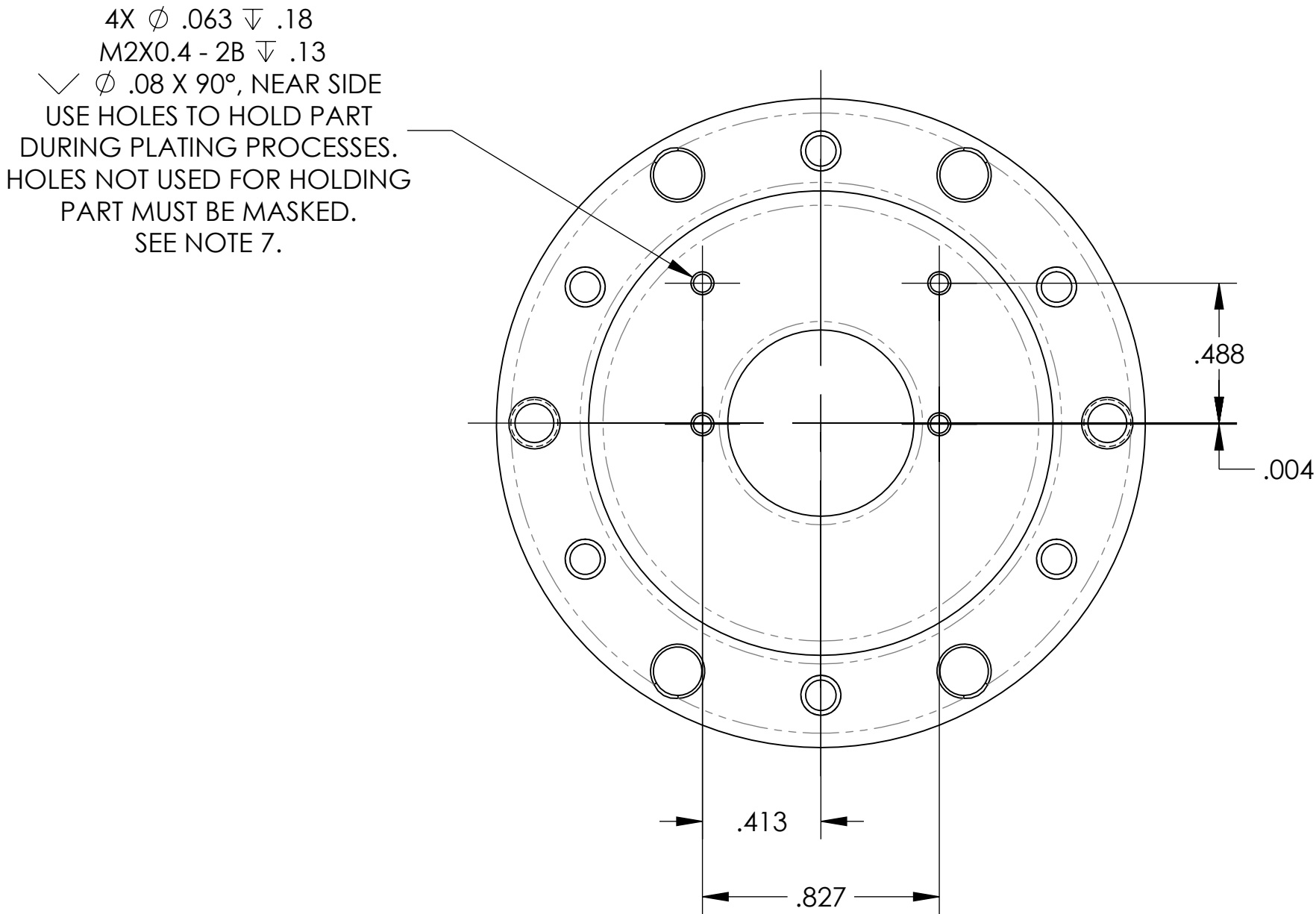
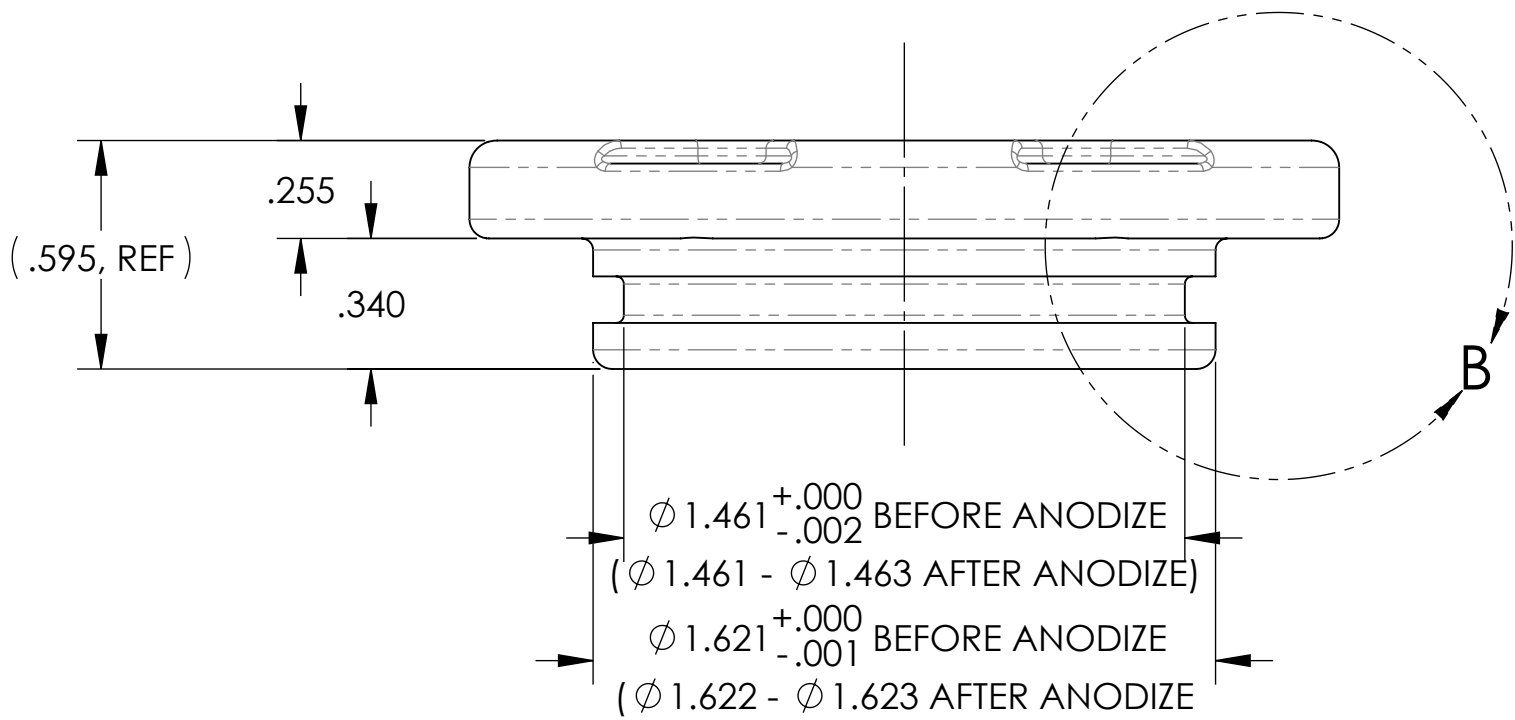
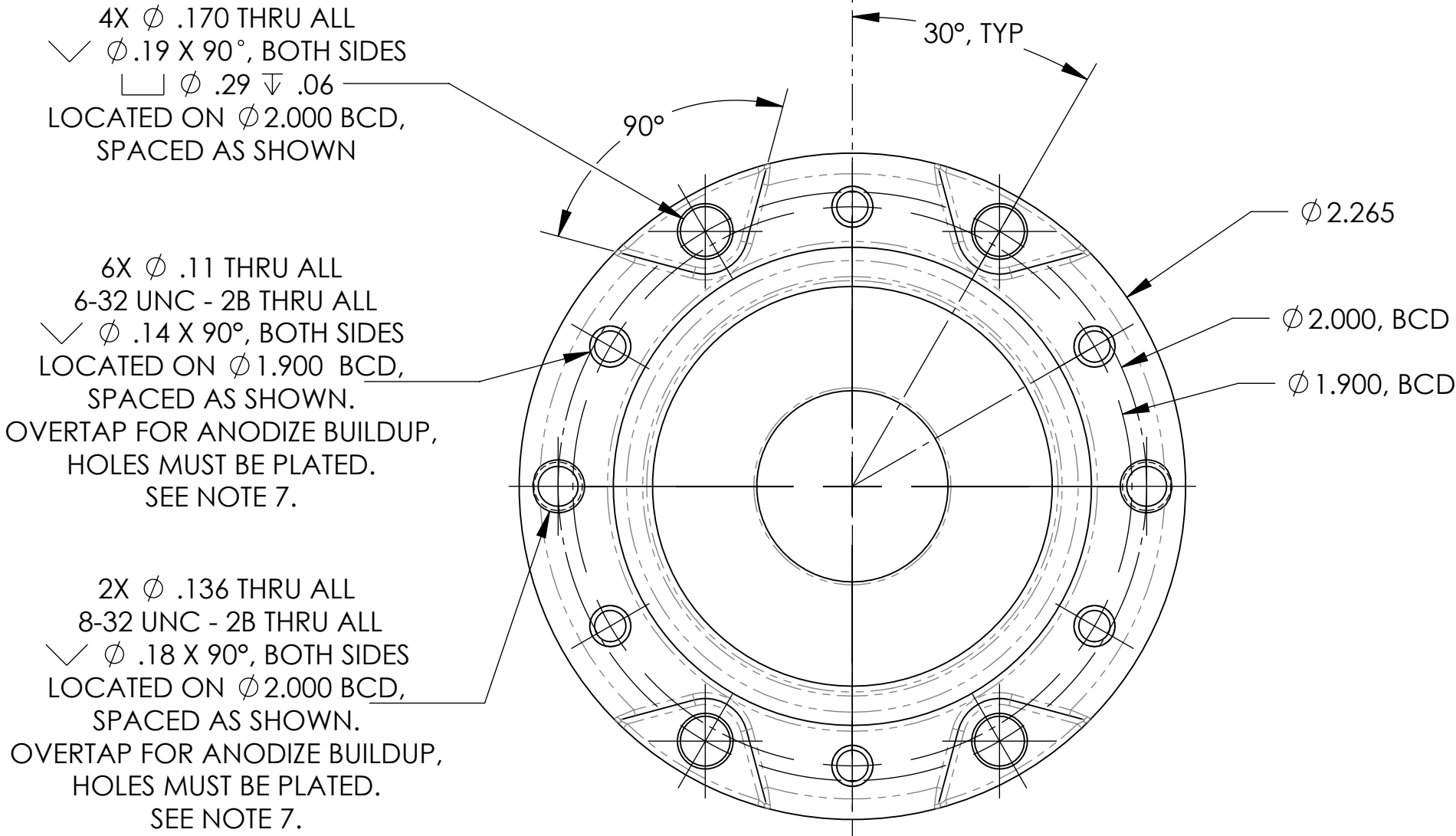
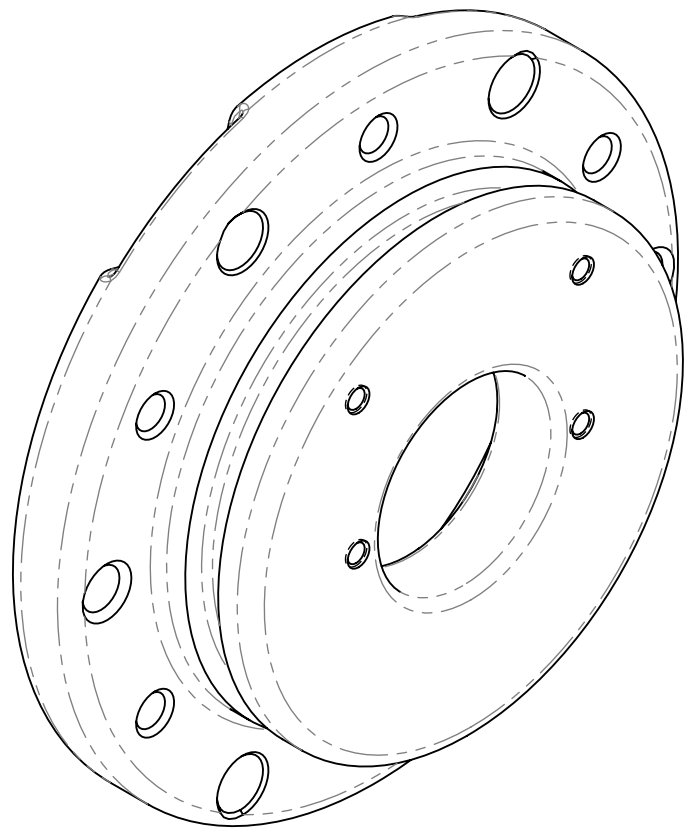
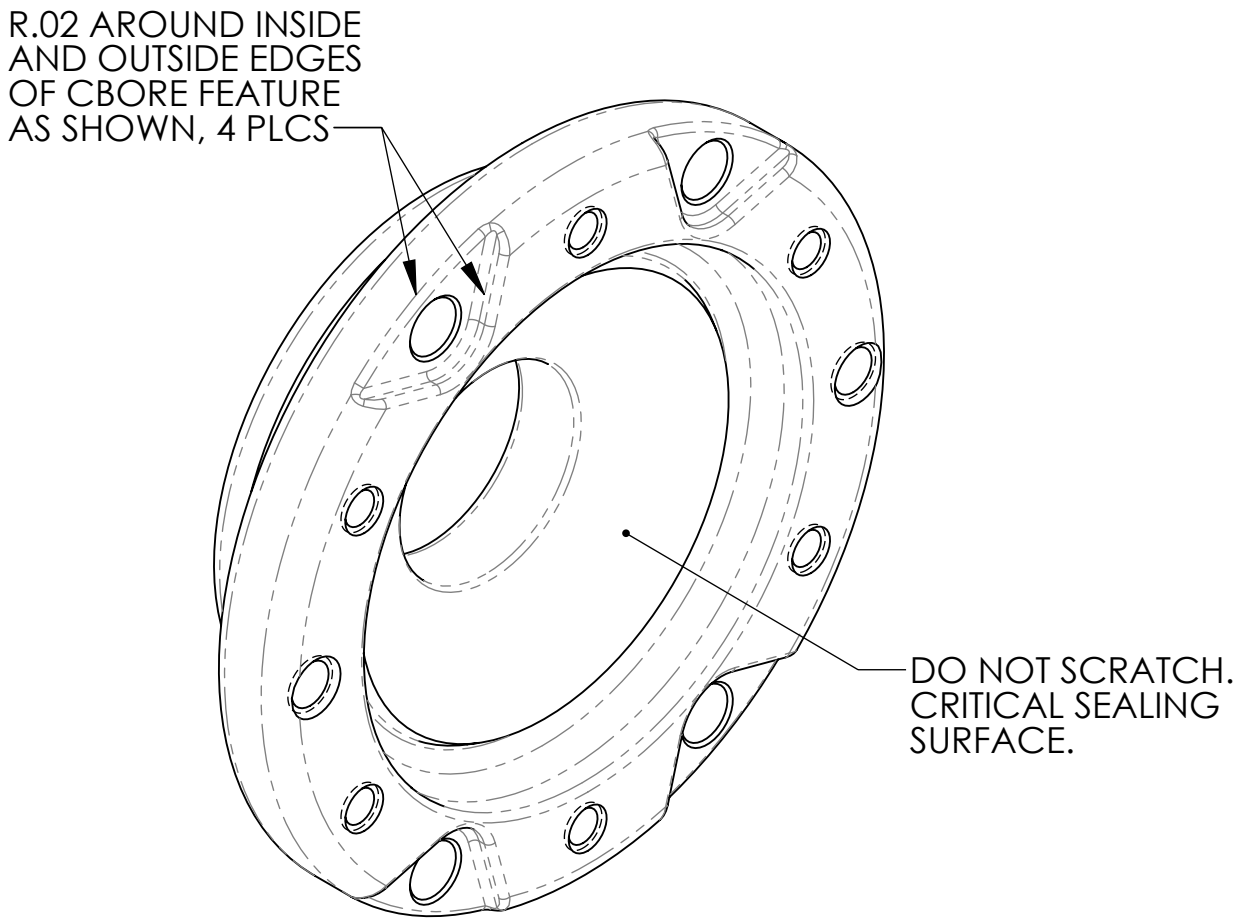
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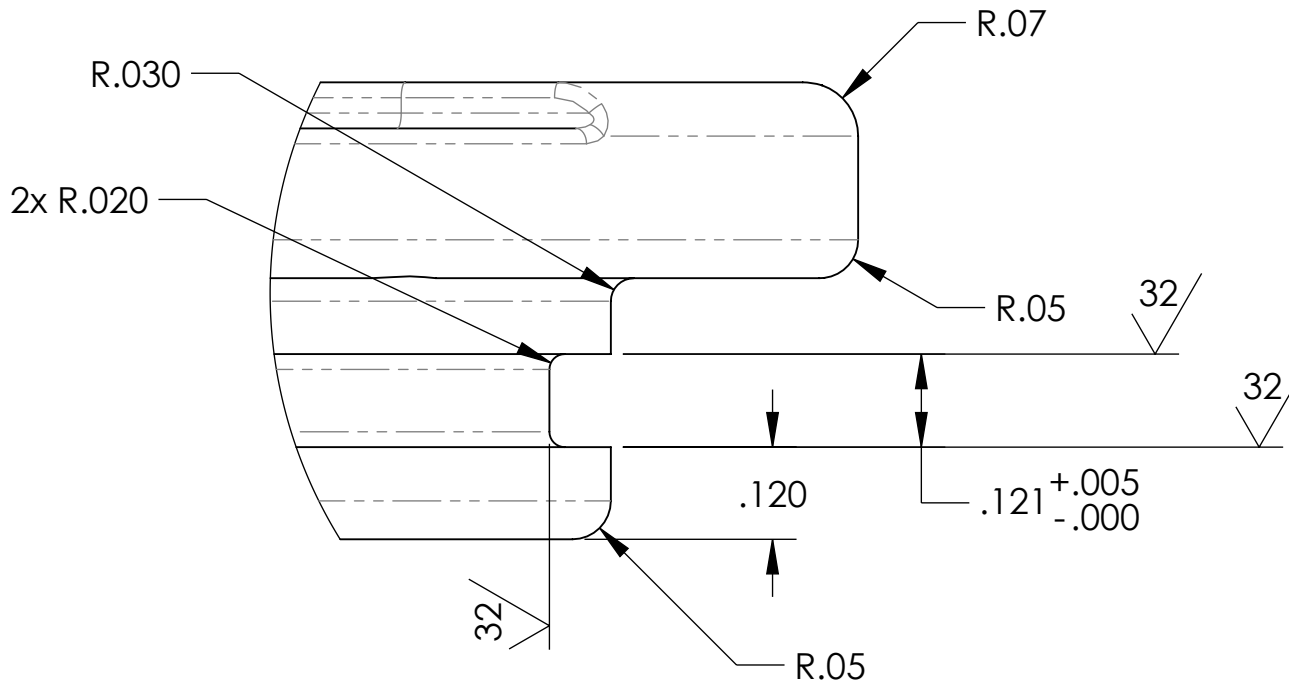
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| REVISION HISTORY |     |             |      |          |
|------------------|-----|-------------|------|----------|
| ZONE             | REV | DESCRIPTION | DATE | APPROVED |



SECTION A-A  
SCALE 4 : 1  
O-RING GLAND:  
2-028, BUNA-N, 70a



DETAIL B  
SCALE 4 : 1  
O-RING GLAND:  
2-127, BUNA-N, 70a

- NOTES:
- REMOVE ALL BURRS AND SHARP EDGES R.02 OR .02 X 45° CHAMFER.
  - UNLESS OTHERWISE SPECIFIED SURFACE ROUGHNESS IS 63 MICROINCHES OR FINER.
  - MATERIAL: ALUMINUM, 6061-T6 AS PER ASTM B209. MINIMUM YIELD STRENGTH OF 35,000 PSI. PROVIDE MILL CERTS FOR APPROVAL PRIOR TO MACHINING.
  - DIAMETERS SHARING A COMMON AXIS TO BE CONCENTRIC WITHIN .002" T.I.R.
  - DIMENSIONS APPLY BEFORE ANODIZE, EXCEPT WHERE NOTED.
  - FINISH: HARDCOAT ANODIZE AS PER MIL-A-8625, TYPE III, CLASS 1 (NATURAL); 0.002" THICK WITH 50% PENETRATION AND 50% SURFACE BUILDUP. DUPLEX SEALCOAT.
  - DURING PLATING PROCESSES, HOLD AND RACK PART USING M2 TAPPED HOLES ONLY, AS INDICATED. EXTRA M2 HOLES NOT USED FOR HOLDING PART MUST BE MASKED. ALL OTHER SURFACES TO BE PLATED WITH NO VOIDS. TAKE SPECIAL CARE TO REMOVE AIR BUBBLES FROM #6-32 AND #8-32 TAPPED HOLES TO ENSURE PLATING.

|          |  |      |                              |  |                                                                                       |          |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            |            | 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| APPROVAL |  | DATE | PROPRIETARY AND CONFIDENTIAL |  |  | COMPUTER | GD-MB-0001 | GD-MB-0002 | GD-MB-0003 | GD-MB-0004 | GD-MB-0005 | GD-MB-0006 | GD-MB-0007 | GD-MB-0008 | GD-MB-0009 | GD-MB-0010 | GD-MB-0011 | GD-MB-0012 | GD-MB-0013 | GD-MB-0014 | GD-MB-0015 | GD-MB-0016 | GD-MB-0017 | GD-MB-0018 | GD-MB-0019 | GD-MB-0020 | GD-MB-0021 | GD-MB-0022 | GD-MB-0023 | GD-MB-0024 | GD-MB-0025 | GD-MB-0026 | GD-MB-0027 | GD-MB-0028 | GD-MB-0029 | GD-MB-0030 | GD-MB-0031 | GD-MB-0032 | GD-MB-0033 | GD-MB-0034 | GD-MB-0035 | GD-MB-0036 | GD-MB-0037 | GD-MB-0038 | GD-MB-0039 | GD-MB-0040 | GD-MB-0041 | GD-MB-0042 | GD-MB-0043 | GD-MB-0044 | GD-MB-0045 | GD-MB-0046 | GD-MB-0047 | GD-MB-0048 | GD-MB-0049 | GD-MB-0050 | GD-MB-0051 | GD-MB-0052 | GD-MB-0053 | GD-MB-0054 | GD-MB-0055 | GD-MB-0056 | GD-MB-0057 | GD-MB-0058 | GD-MB-0059 | GD-MB-0060 | GD-MB-0061 | GD-MB-0062 | GD-MB-0063 | GD-MB-0064 | GD-MB-0065 | GD-MB-0066 | GD-MB-0067 | GD-MB-0068 | GD-MB-0069 | GD-MB-0070 | GD-MB-0071 | GD-MB-0072 | GD-MB-0073 | GD-MB-0074 | GD-MB-0075 | GD-MB-0076 | GD-MB-0077 | GD-MB-0078 | GD-MB-0079 | GD-MB-0080 | GD-MB-0081 | GD-MB-0082 | GD-MB-0083 | GD-MB-0084 | GD-MB-0085 | GD-MB-0086 | GD-MB-0087 | GD-MB-0088 | GD-MB-0089 | GD-MB-0090 | GD-MB-0091 | GD-MB-0092 | GD-MB-0093 | GD-MB-0094 | GD-MB-0095 | GD-MB-0096 | GD-MB-0097 | GD-MB-0098 | GD-MB-0099 | GD-MB-0100 | GD-MB-0101 | GD-MB-0102 | GD-MB-0103 | GD-MB-0104 | GD-MB-0105 | GD-MB-0106 | GD-MB-0107 | GD-MB-0108 | GD-MB-0109 | GD-MB-0110 | GD-MB-0111 | GD-MB-0112 | GD-MB-0113 | GD-MB-0114 | GD-MB-0115 | GD-MB-0116 | GD-MB-0117 | GD-MB-0118 | GD-MB-0119 | GD-MB-0120 | GD-MB-0121 | GD-MB-0122 | GD-MB-0123 | GD-MB-0124 | GD-MB-0125 | GD-MB-0126 | GD-MB-0127 | GD-MB-0128 | GD-MB-0129 | GD-MB-0130 | GD-MB-0131 | GD-MB-0132 | GD-MB-0133 | GD-MB-0134 | GD-MB-0135 | GD-MB-0136 | GD-MB-0137 | GD-MB-0138 | GD-MB-0139 | GD-MB-0140 | GD-MB-0141 | GD-MB-0142 | GD-MB-0143 | GD-MB-0144 | GD-MB-0145 | GD-MB-0146 | GD-MB-0147 | GD-MB-0148 | GD-MB-0149 | GD-MB-0150 | GD-MB-0151 | GD-MB-0152 | GD-MB-0153 | GD-MB-0154 | GD-MB-0155 | GD-MB-0156 | GD-MB-0157 | GD-MB-0158 | GD-MB-0159 | GD-MB-0160 | GD-MB-0161 | GD-MB-0162 | GD-MB-0163 | GD-MB-0164 | GD-MB-0165 | GD-MB-0166 | GD-MB-0167 | GD-MB-0168 | GD-MB-0169 | GD-MB-0170 | GD-MB-0171 | GD-MB-0172 | GD-MB-0173 | GD-MB-0174 | GD-MB-0175 | GD-MB-0176 | GD-MB-0177 | GD-MB-0178 | GD-MB-0179 | GD-MB-0180 | GD-MB-0181 | GD-MB-0182 | GD-MB-0183 | GD-MB-0184 | GD-MB-0185 | GD-MB-0186 | GD-MB-0187 | GD-MB-0188 | GD-MB-0189 | GD-MB-0190 | GD-MB-0191 | GD-MB-0192 | GD-MB-0193 | GD-MB-0194 | GD-MB-0195 | GD-MB-0196 | GD-MB-0197 | GD-MB-0198 | GD-MB-0199 | GD-MB-0200 | GD-MB-0201 | GD-MB-0202 | GD-MB-0203 | GD-MB-0204 | GD-MB-0205 | GD-MB-0206 | GD-MB-0207 | GD-MB-0208 | GD-MB-0209 | GD-MB-0210 | GD-MB-0211 | GD-MB-0212 | GD-MB-0213 | GD-MB-0214 | GD-MB-0215 | GD-MB-0216 | GD-MB-0217 | GD-MB-0218 | GD-MB-0219 | GD-MB-0220 | GD-MB-0221 | GD-MB-0222 | GD-MB-0223 | GD-MB-0224 | GD-MB-0225 | GD-MB-0226 | GD-MB-0227 | GD-MB-0228 | GD-MB-0229 | GD-MB-0230 | GD-MB-0231 | GD-MB-0232 | GD-MB-0233 | GD-MB-0234 | GD-MB-0235 | GD-MB-0236 | GD-MB-0237 | GD-MB-0238 | GD-MB-0239 | GD-MB-0240 | GD-MB-0241 | GD-MB-0242 | GD-MB-0243 | GD-MB-0244 | GD-MB-0245 | GD-MB-0246 | GD-MB-0247 | GD-MB-0248 | GD-MB-0249 | GD-MB-0250 | GD-MB-0251 | GD-MB-0252 | GD-MB-0253 | GD-MB-0254 | GD-MB-0255 | GD-MB-0256 | GD-MB-0257 | GD-MB-0258 | GD-MB-0259 | GD-MB-0260 | GD-MB-0261 | GD-MB-0262 | GD-MB-0263 | GD-MB-0264 | GD-MB-0265 | GD-MB-0266 | GD-MB-0267 | GD-MB-0268 | GD-MB-0269 | GD-MB-0270 | GD-MB-0271 | GD-MB-0272 | GD-MB-0273 | GD-MB-0274 | GD-MB-0275 | GD-MB-0276 | GD-MB-0277 | GD-MB-0278 | GD-MB-0279 | GD-MB-0280 | GD-MB-0281 | GD-MB-0282 | GD-MB-0283 | GD-MB-0284 | GD-MB-0285 | GD-MB-0286 | GD-MB-0287 | GD-MB-0288 | GD-MB-0289 | GD-MB-0290 | GD-MB-0291 | GD-MB-0292 | GD-MB-0293 | GD-MB-0294 | GD-MB-0295 | GD-MB-0296 | GD-MB-0297 | GD-MB-0298 | GD-MB-0299 | GD-MB-0300 | GD-MB-0301 | GD-MB-0302 | GD-MB-0303 | GD-MB-0304 | GD-MB-0305 | GD-MB-0306 | GD-MB-0307 | GD-MB-0308 | GD-MB-0309 | GD-MB-0310 | GD-MB-0311 | GD-MB-0312 | GD-MB-0313 | GD-MB-0314 | GD-MB-0315 | GD-MB-0316 | GD-MB-0317 | GD-MB-0318 | GD-MB-0319 | GD-MB-0320 | GD-MB-0321 | GD-MB-0322 | GD-MB-0323 | GD-MB-0324 | GD-MB-0325 | GD-MB-0326 | GD-MB-0327 | GD-MB-0328 | GD-MB-0329 | GD-MB-0330 | GD-MB-0331 | GD-MB-0332 | GD-MB-0333 | GD-MB-0334 | GD-MB-0335 | GD-MB-0336 | GD-MB-0337 | GD-MB-0338 | GD-MB-0339 | GD-MB-0340 | GD-MB-0341 | GD-MB-0342 | GD-MB-0343 | GD-MB-0344 | GD-MB-0345 | GD-MB-0346 | GD-MB-0347 | GD-MB-0348 | GD-MB-0349 | GD-MB-0350 | GD-MB-0351 | GD-MB-0352 | GD-MB-0353 | GD-MB-0354 | GD-MB-0355 | GD-MB-0356 | GD-MB-0357 | GD-MB-0358 | GD-MB-0359 | GD-MB-0360 | GD-MB-0361 | GD-MB-0362 | GD-MB-0363 | GD-MB-0364 | GD-MB-0365 | GD-MB-0366 | GD-MB-0367 | GD-MB-0368 | GD-MB-0369 | GD-MB-0370 | GD-MB-0371 | GD-MB-0372 | GD-MB-0373 | GD-MB-0374 | GD-MB-0375 | GD-MB-0376 | GD-MB-0377 | GD-MB-0378 | GD-MB-0379 | GD-MB-0380 | GD-MB-0381 | GD-MB-0382 | GD-MB-0383 | GD-MB-0384 | GD-MB-0385 | GD-MB-0386 | GD-MB-0387 | GD-MB-0388 | GD-MB-0389 | GD-MB-0390 | GD-MB-0391 | GD-MB-0392 | GD-MB-0393 | GD-MB-0394 | GD-MB-0395 | GD-MB-0396 | GD-MB-0397 | GD-MB-0398 | GD-MB-0399 | GD-MB-0400 | GD-MB-0401 | GD-MB-0402 | GD-MB-0403 | GD-MB-0404 | GD-MB-0405 | GD-MB-0406 | GD-MB-0407 | GD-MB-0408 | GD-MB-0409 | GD-MB-0410 | GD-MB-0411 | GD-MB-0412 | GD-MB-0413 | GD-MB-0414 | GD-MB-0415 | GD-MB-0416 | GD-MB-0417 | GD-MB-0418 | GD-MB-0419 | GD-MB-0420 | GD-MB-0421 | GD-MB-0422 | GD-MB-0423 | GD-MB-0424 | GD-MB-0425 | GD-MB-0426 | GD-MB-0427 | GD-MB-0428 | GD-MB-0429 | GD-MB-0430 | GD-MB-0431 | GD-MB-0432 | GD-MB-0433 | GD-MB-0434 | GD-MB-0435 | GD-MB-0436 | GD-MB-0437 | GD-MB-0438 | GD-MB-0439 | GD-MB-0440 | GD-MB-0441 | GD-MB-0442 | GD-MB-0443 | GD-MB-0444 | GD-MB-0445 | GD-MB-0446 | GD-MB-0447 | GD-MB-0448 | GD-MB-0449 | GD-MB-0450 | GD-MB-0451 | GD-MB-0452 | GD-MB-0453 | GD-MB-0454 | GD-MB-0455 | GD-MB-0456 | GD-MB-0457 | GD-MB-0458 | GD-MB-0459 | GD-MB-0460 | GD-MB-0461 | GD-MB-0462 | GD-MB-0463 | GD-MB-0464 | GD-MB-0465 | GD-MB-0466 | GD-MB-0467 | GD-MB-0468 | GD-MB-0469 | GD-MB-0470 | GD-MB-0471 | GD-MB-0472 | GD-MB-0473 | GD-MB-0474 | GD-MB-0475 | GD-MB-0476 | GD-MB-0477 | GD-MB-0478 | GD-MB-0479 | GD-MB-0480 | GD-MB-0481 | GD-MB-0482 | GD-MB-0483 | GD-MB-0484 | GD-MB-0485 | GD-MB-0486 | GD-MB-0487 | GD-MB-0488 | GD-MB-0489 | GD-MB-0490 | GD-MB-0491 | GD-MB-0492 | GD-MB-0493 | GD-MB-0494 | GD-MB-0495 | GD-MB-0496 | GD-MB-0497 | GD-MB-0498 | GD-MB-0499 | GD-MB-0500 | GD-MB-0501 | GD-MB-0502 | GD-MB-0503 | GD-MB-0504 | GD-MB-0505 | GD-MB-0506 | GD-MB-0507 | GD-MB-0508 | GD-MB-0509 | GD-MB-0510 | GD-MB-0511 | GD-MB-0512 | GD-MB-0513 | GD-MB-0514 | GD-MB-0515 | GD-MB-0516 | GD-MB-0517 | GD-MB-0518 | GD-MB-0519 | GD-MB-0520 | GD-MB-0521 | GD-MB-0522 | GD-MB-0523 | GD-MB-0524 | GD-MB-0525 | GD-MB-0526 | GD-MB-0527 | GD-MB-0528 | GD-MB-0529 | GD-MB-0530 | GD-MB-0531 | GD-MB-0532 | GD-MB-0533 | GD-MB-0534 | GD-MB-0535 | GD-MB-0536 | GD-MB-0537 | GD-MB-0538 | GD-MB-0539 | GD-MB-0540 | GD-MB-0541 | GD-MB-0542 | GD-MB-0543 | GD-MB-0544 | GD-MB-0545 | GD-MB-0546 | GD-MB-0547 | GD-MB-0548 | GD-MB-0549 | GD-MB-0550 | GD-MB-0551 | GD-MB-0552 | GD-MB-0553 | GD-MB-0554 | GD-MB-0555 | GD-MB-0556 | GD-MB-0557 | GD-MB-0558 | GD-MB-0559 | GD-MB-0560 | GD-MB-0561 | GD-MB-0562 | GD-MB-0563 | GD-MB-0564 | GD-MB-0565 | GD-MB-0566 | GD-MB-0567 | GD-MB-0568 | GD-MB-0569 | GD-MB-0570 | GD-MB-0571 | GD-MB-0572 | GD-MB-0573 | GD-MB-0574 | GD-MB-0575 | GD-MB-0576 | GD-MB-0577 | GD-MB-0578 | GD-MB-0579 | GD-MB-0580 | GD-MB-0581 | GD-MB-0582 | GD-MB-0583 | GD-MB-0584 | GD-MB-0585 | GD-MB-0586 | GD-MB-0587 | GD-MB-0588 | GD-MB-0589 | GD-MB-0590 | GD-MB-0591 | GD-MB-0592 | GD-MB-0593 | GD-MB-0594 | GD-MB-0595 | GD-MB-0596 | GD-MB-0597 | GD-MB-0598 | GD-MB-0599 | GD-MB-0600 | GD-MB-0601 | GD-MB-0602 | GD-MB-0603 | GD-MB-0604 | GD-MB-0605 | GD-MB-0606 | GD-MB-0607 | GD-MB-0608 | GD-MB-0609 | GD-MB-0610 | GD-MB-0611 | GD-MB-0612 | GD-MB-0613 | GD-MB-0614 | GD-MB-0615 | GD-MB-0616 | GD-MB-0617 | GD-MB-0618 | GD-MB-0619 | GD-MB-0620 | GD-MB-0621 | GD-MB-0622 | GD-MB-0623 | GD-MB-0624 | GD-MB-0625 | GD-MB-0626 | GD-MB-0627 | GD-MB-0628 | GD-MB-0629 | GD-MB-0630 | GD-MB-0631 | GD-MB-0632 | GD-MB-0633 | GD-MB-0634 | GD-MB-0635 | GD-MB-0636 | GD-MB-0637 | GD-MB-0638 | GD-MB-0639 | GD-MB-0640 | GD-MB-0641 | GD-MB-0642 | GD-MB-0643 | GD-MB-0644 | GD-MB-0645 | GD-MB-0646 | GD-MB-0647 | GD-MB-0648 | GD-MB-0649 | GD-MB-0650 | GD-MB-0651 | GD-MB-0652 | GD-MB-0653 | GD-MB-0654 | GD-MB-0655 | GD-MB-0656 | GD-MB-0657 | GD-MB-0658 | GD-MB-0659 | GD-MB-0660 | GD-MB-0661 | GD-MB-0662 | GD-MB-0663 | GD-MB-0664 | GD-MB-0665 | GD-MB-0666 | GD-MB-0667 | GD-MB-0668 | GD-MB-0669 | GD-MB-0670 | GD-MB-0671 | GD-MB-0672 | GD-MB-0673 | GD-MB-0674 | GD-MB-0675 | GD-MB-0676 | GD-MB-0677 | GD-MB-0678 | GD-MB-0679 | GD-MB-0680 | GD-MB-0681 | GD-MB-0682 | GD-MB-0683 | GD-MB-0684 | GD-MB-0685 | GD-MB-0686 | GD-MB-0687 | GD-MB-0688 | GD-MB-0689 | GD-MB-0690 | GD-MB-0691 | GD-MB-0692 | GD-MB-0693 | GD-MB-0694 | GD-MB-0695 | GD-MB-0696 | GD-MB-0697 | GD-MB-0698 | GD-MB-0699 | GD-MB-0700 | GD-MB-0701 | GD-MB-0702 | GD-MB-0703 | GD-MB-0704 | GD-MB-0705 | GD-MB-0706 | GD-MB-0707 | GD-MB-0708 | GD-MB-0709 | GD-MB-0710 | GD-MB-0711 | GD-MB-0712 | GD-MB-0713 | GD-MB-0714 | GD-MB-0715 | GD-MB-0716 | GD-MB-0717 | GD-MB-0718 | GD-MB-0719 | GD-MB-0720 | GD-MB-0721 | GD-MB-0722 | GD-MB-0723 | GD-MB-0724 | GD-MB-0725 | GD-MB-0726 | GD-MB-0727 | GD-MB-0728 | GD-MB-0729 | GD-MB-0730 | GD-MB-0731 | GD-MB-0732 | GD-MB-0733 | GD-MB-0734 | GD-MB-0735 | GD-MB-0736 | GD-MB-0737 | GD-MB-0738 | GD-MB-0739 | GD-MB-0740 | GD-MB-0741 | GD-MB-0742 | GD-MB-0743 | GD-MB-0744 | GD-MB-0745 | GD-MB-0746 | GD-MB-0747 | GD-MB-0748 | GD-MB-0749 | GD-MB-0750 | GD-MB-0751 | GD-MB-0752 | GD-MB-0753 | GD-MB-0754 | GD-MB-0755 | GD-MB-0756 | GD-MB-0757 | GD-MB-0758 | GD-MB-0759 | GD-MB-0760 | GD-MB-0761 | GD-MB-0762 | GD-MB-0763 | GD-MB-0764 | GD-MB-0765 | GD-MB-0766 | GD-MB-0767 | GD-MB-0768 | GD-MB-076 |
|----------|--|------|------------------------------|--|---------------------------------------------------------------------------------------|----------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|---------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| COMPUTER FILE NAME                        |                                           |
|-------------------------------------------|-------------------------------------------|
| GD-MB-0006-OAK 1500 VIEWPORT HOUSING-REV- | GD-MB-0006-OAK 1500 VIEWPORT HOUSING-REV- |
| DRAWING                                   | MODEL                                     |