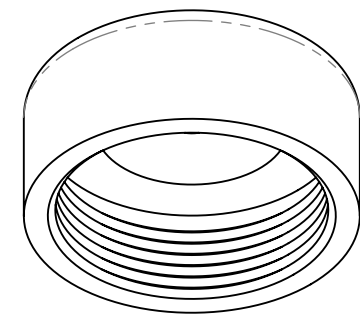
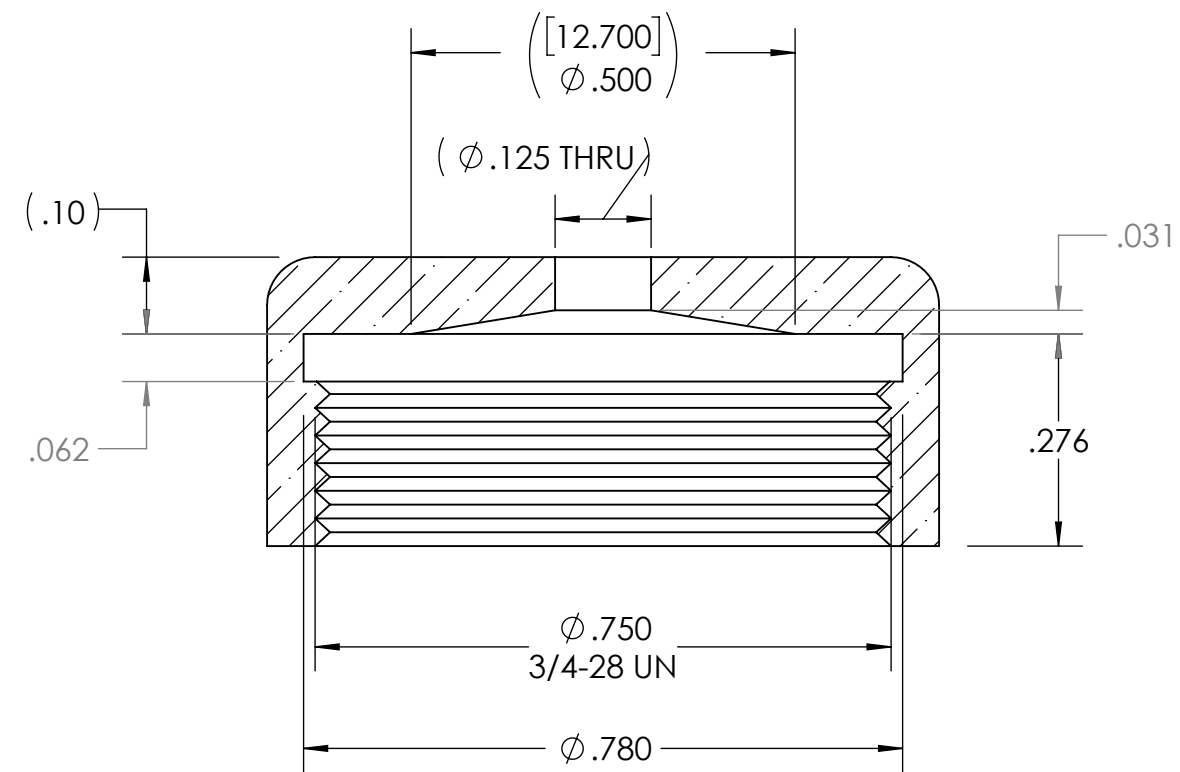




PLANKTVOR	
Keller Adaptor Cap	
SIZE B	DWG. NO. P-221854-23.DWG

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221854-23	Keller Adaptor Cap	6AL-4V-EU Titanium (Annealed)	
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			DRAWN J. ERICKSON 4/24/23
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			ENGINEER J. ERICKSON 4/24/23
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED
		4. MACHINED FILLET RADII .0150-.030.			PROJECT NO. 902004
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT Planktvor
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING			WEIGHT 0.016

Monterey Bay Aquarium Research Institute				
MBARI				
7700 Sandholdt RD.				
Moss Landing, CA 95039				
PH: (831) 775-1700				
				
PLANKTVOR				
Keller Adaptor Cap				
SIZE B	DWG. NO.	P-221854-23.DWG		
SCALE 4:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1		