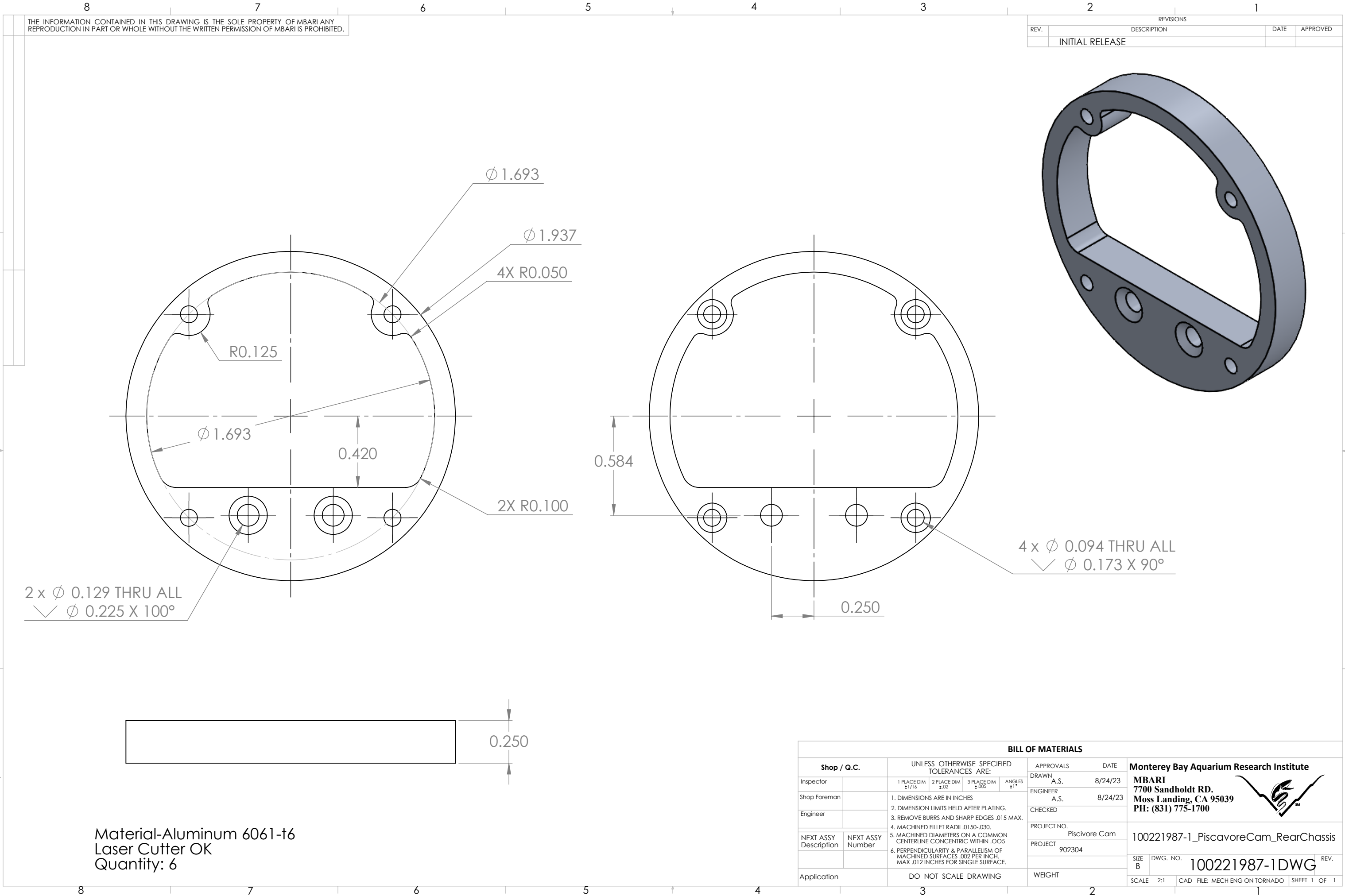
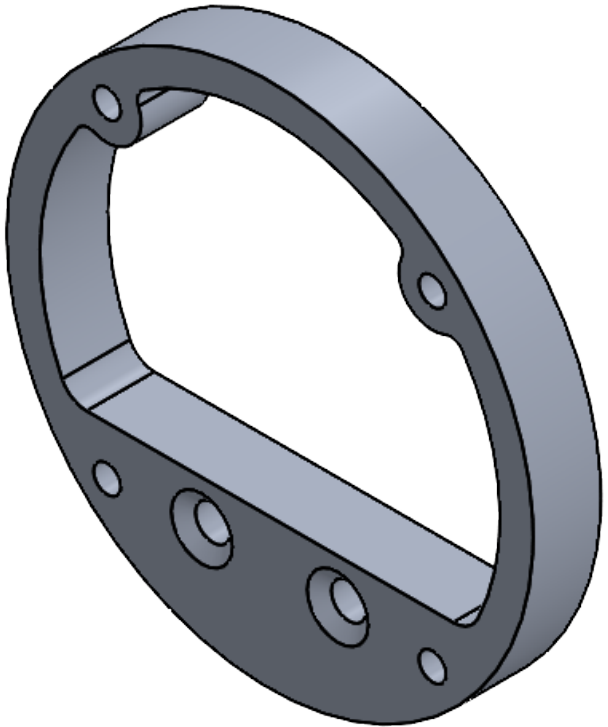




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



4 x $\phi 0.094$ THRU ALL
 $\phi 0.173 \times 90^\circ$

2 x $\phi 0.129$ THRU ALL
 $\phi 0.225 \times 100^\circ$



0.250

0.250

0.584

Material-Aluminum 6061-t6
Laser Cutter OK
Quantity: 6

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	A.S.	8/24/23				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	A.S.	8/24/23				
Engineer						CHECKED						
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	Piscivore Cam		100221987-1_PiscavoreCam_RearChassis			
						PROJECT	902304					
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO.	100221987-1DWG	REV.
								SCALE 2:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		

100221987-1_PiscavoreCam_RearChassis