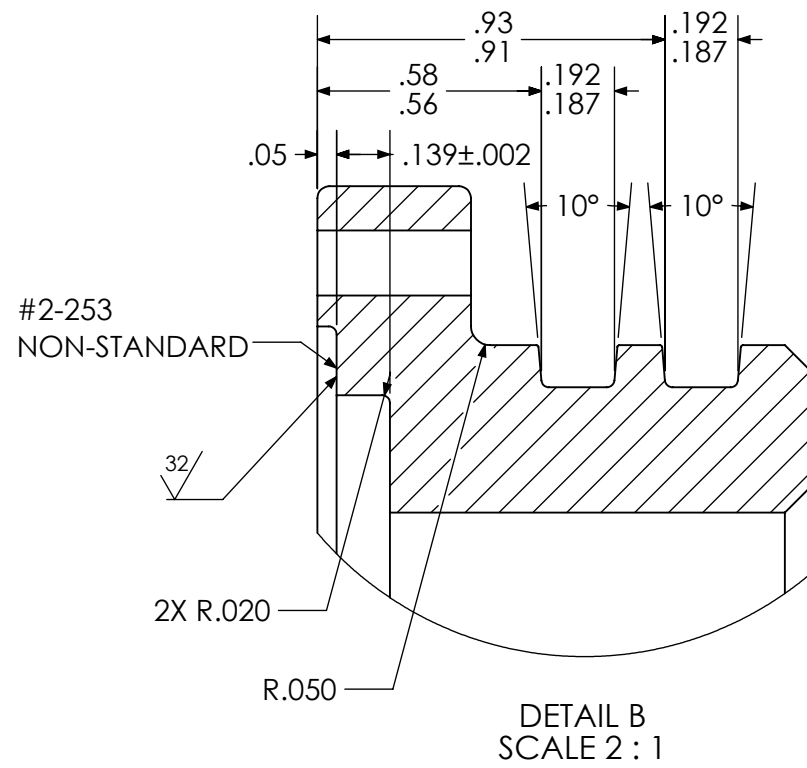


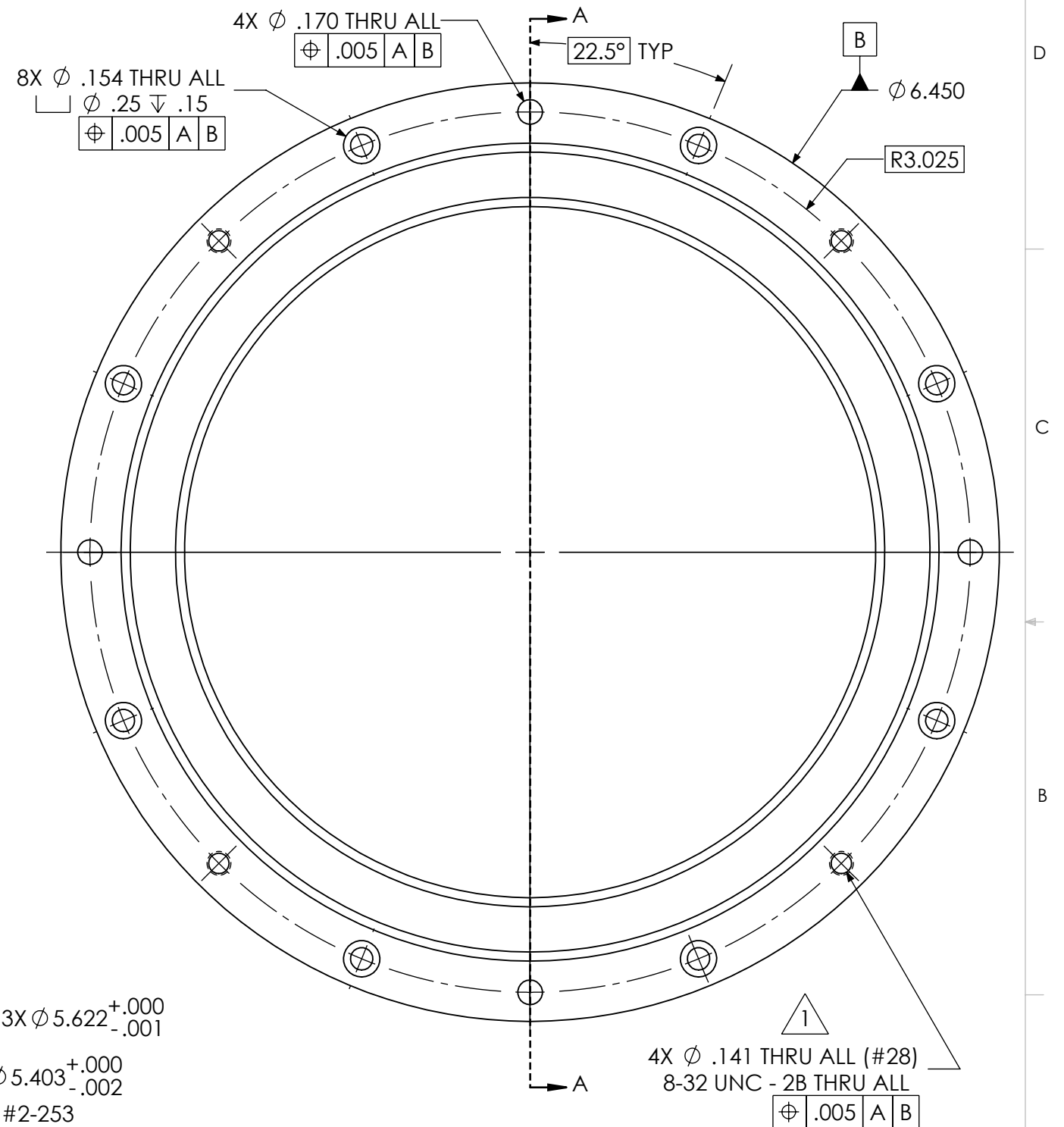
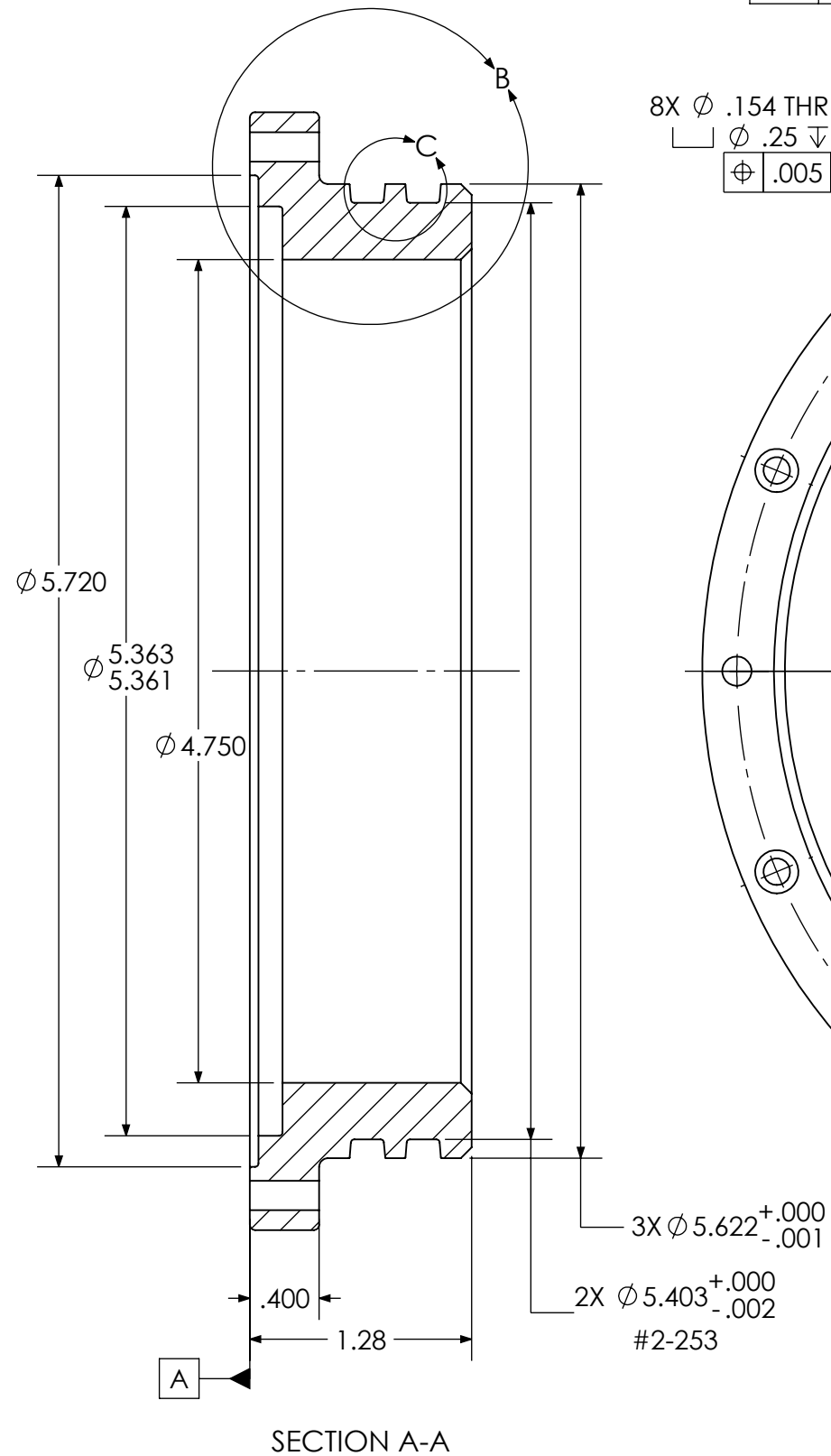
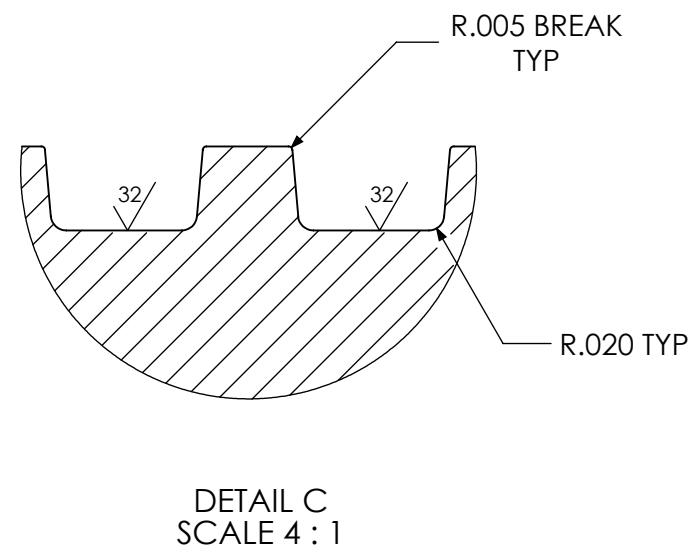
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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ORIGINAL RELEASE	9/13/2023	E.NICHOLSON



NOTES:

1. SIZED FOR 60% THREAD.
2. ANY MATERIAL PURCHASED MUST BE USA MILL CERTIFIED AND CONFORM TO AMS 4928.
3. SAFE WORKING DEPTH 1000 m.



UNLESS OTHERWISE SPECIFIED				APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700 					
1 PLACE DIM ±.016		2 PLACE DIM ±.002		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN: ENOCH NICHOLSON 2023-05-10		SINKER HOUSING B VIEWPORT ENDCAP			
- DIMENSIONS ARE IN INCHES. - DIMENSION LIMITS HELD AFTER PLATING. - REMOVE BURRS AND SHARP EDGES .015 MAX. - MACHINED FILLET RADII .015-.030. - $\Phi .005$ FOR MACHINED DIAMETERS SHARING A C. - $1 \sqrt{\text{ }} / \text{ } //$ OF MACHINED SURFACES .002 PER INCH. - MAX. .012 INCHES FOR SINGLE SURFACE. - $\sqrt{\text{ }} / \text{ } ON$ MACHINED SURFACES - $\sqrt{\text{ }} / \text{ } ON$ DRILLED HOLES								ENGINEER: ENOCH NICHOLSON 2023-05-10					
								CHECKED:					
								X				XX/XX/XXXX	
PROJECT: 902306 SINKER								MATERIAL: TI-6AL-4V					
NHA: 100222002								SIZE B		DWG. NO. 100222006		REV. A	
DO NOT SCALE DRAWING				WEIGHT: 1.63 LB.				SCALE 1:1				SHEET 1 OF 1	