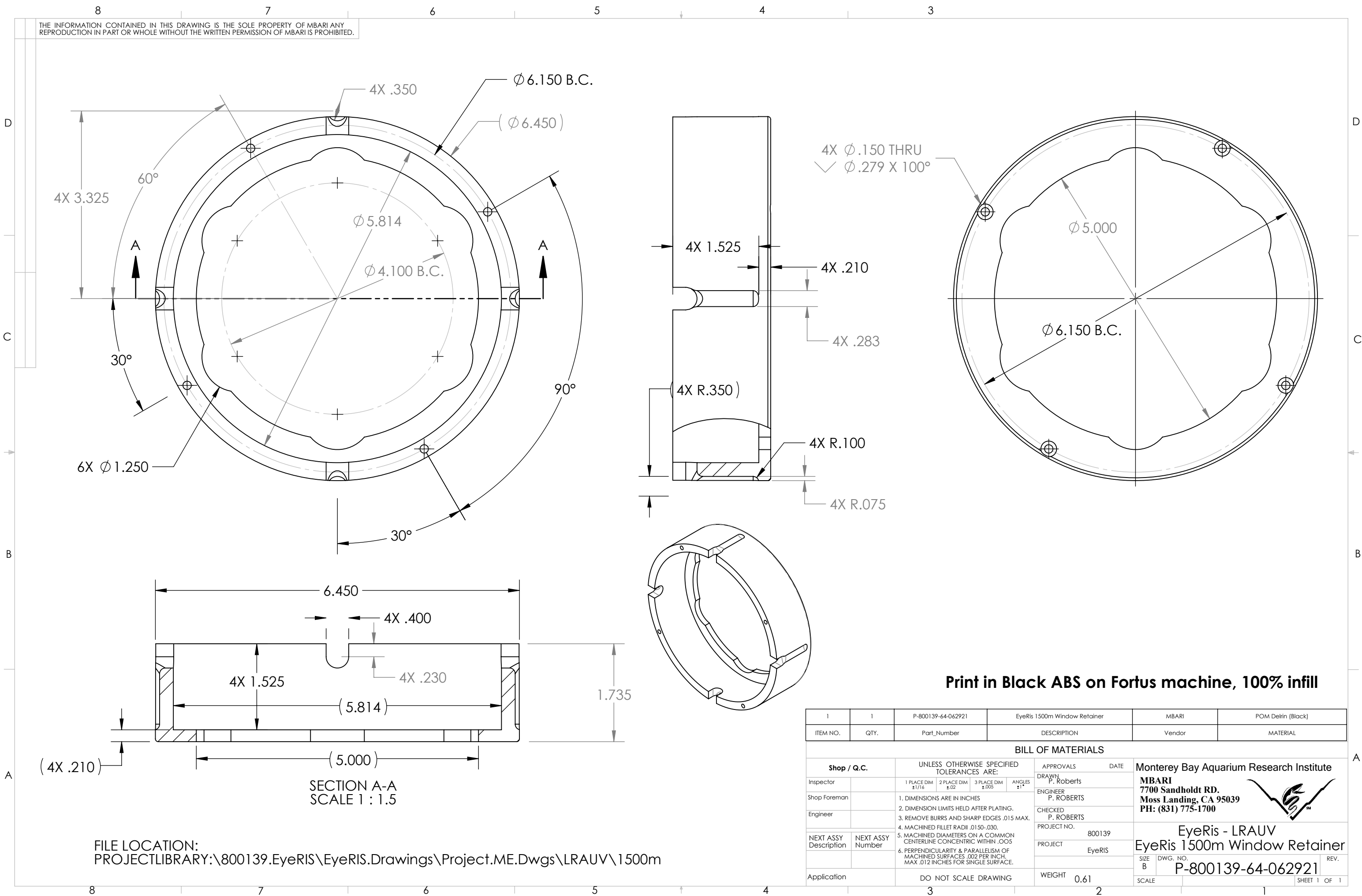


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	1	P-800139-64-062921	EyeRis 1500m Window Retainer	MBARI	POM Delrin (Black)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	P. Roberts
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	P. ROBERTS
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	P. ROBERTS
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	800139
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	EyeRIS
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	0.61
Application		DO NOT SCALE DRAWING		SCALE	1
				Monterey Bay Aquarium Research Institute	
				MBARI	
				7700 Sandholdt RD.	
				Moss Landing, CA 95039	
				PH: (831) 775-1700	
					
				EyeRis - LRAUV	
				EyeRis 1500m Window Retainer	
				SIZE B	DWG. NO.
				P-800139-64-062921	
				REV.	
				SHEET 1 OF 1	