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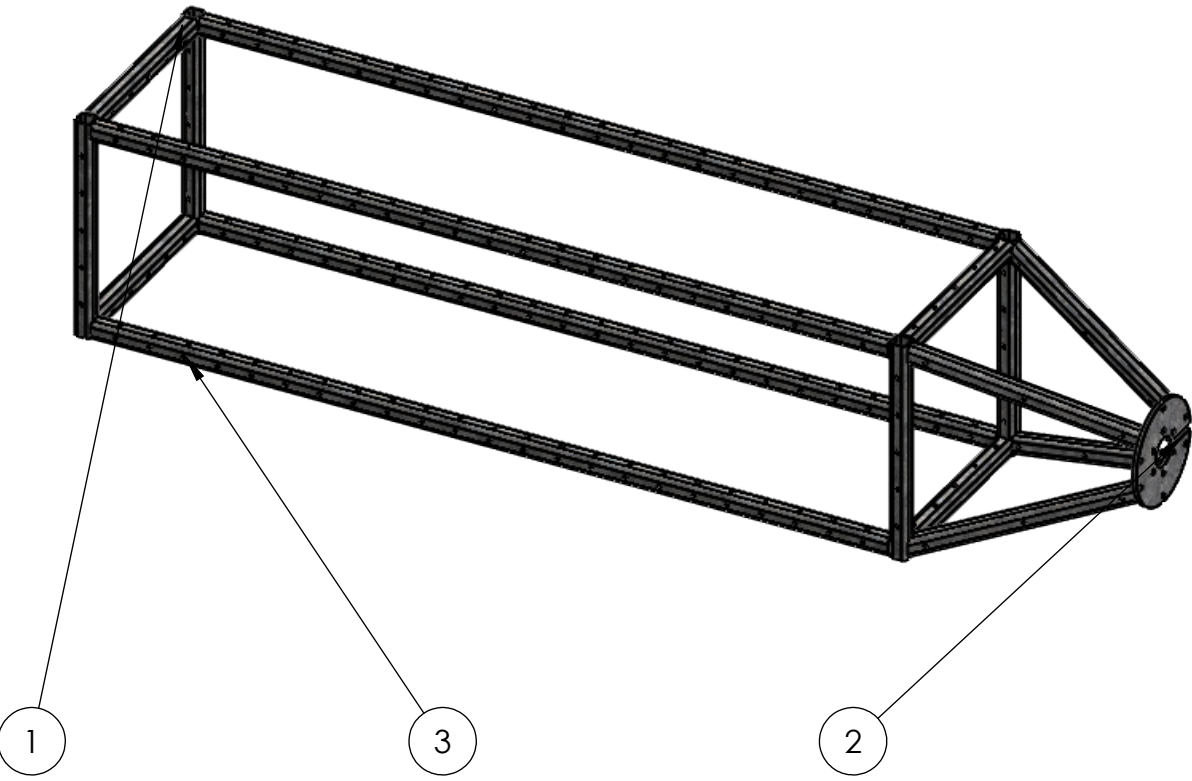
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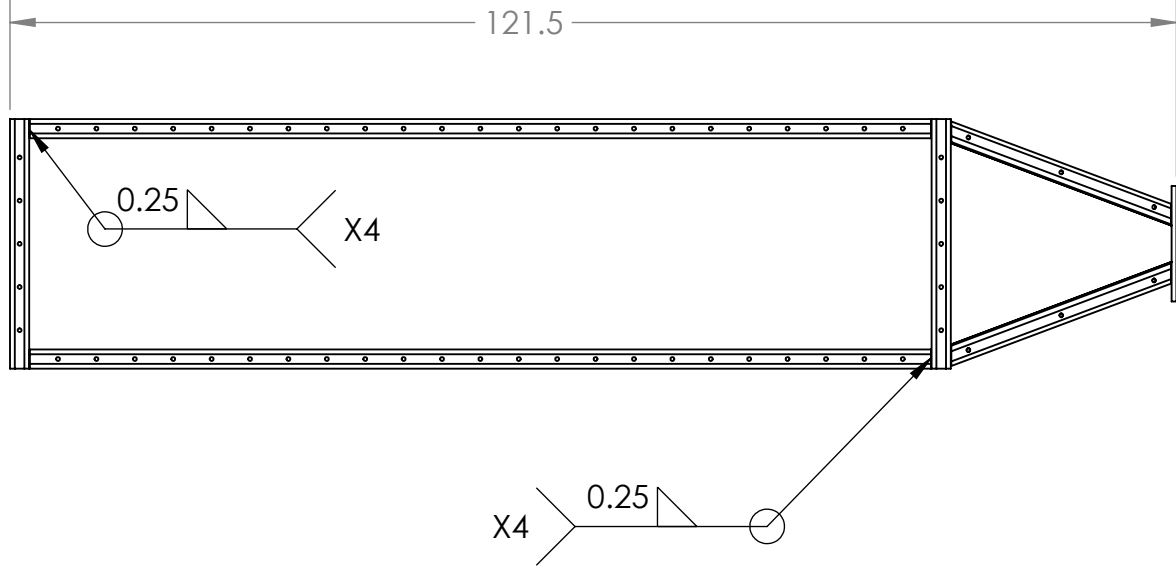
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100222342_Geo-Sense_Aft_Weldment		1
2	A-100222340_Geo-Sense_TopEnd_Weldment		1
3	96inTube		4





Note:

1. A500 or Equivalent Steel

2. Quantity: 1 Assembly

3. Break Edges

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005		ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES				DRAWN Aaron Schnittger 9/27/24
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER Aaron Schnittger 9/27/24
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED
		4. MACHINED FILLET RADII .0150-.030.				PROJECT NO. 902401
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT Geo-Sense	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
Application		DO NOT SCALE DRAWING			WEIGHT	

SIZE B	DWG. NO. 100222339DWG	REV.
SCALE	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 2

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