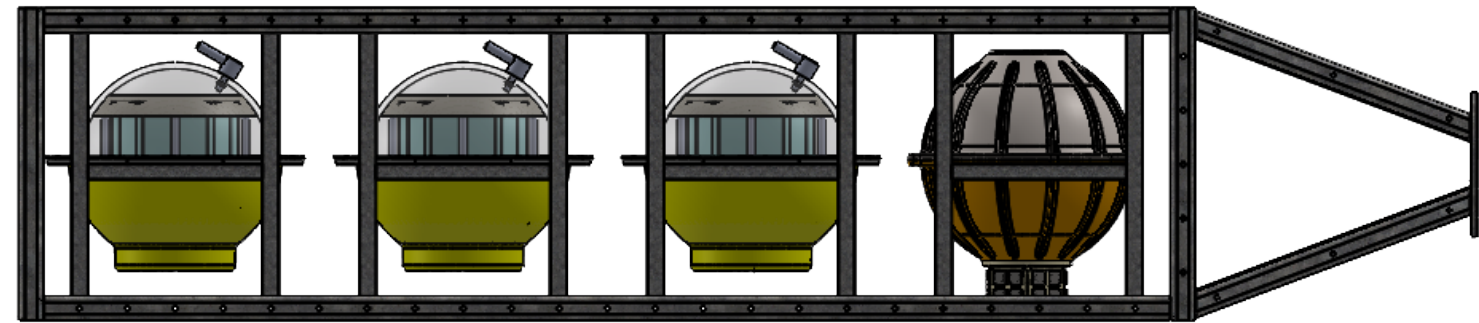
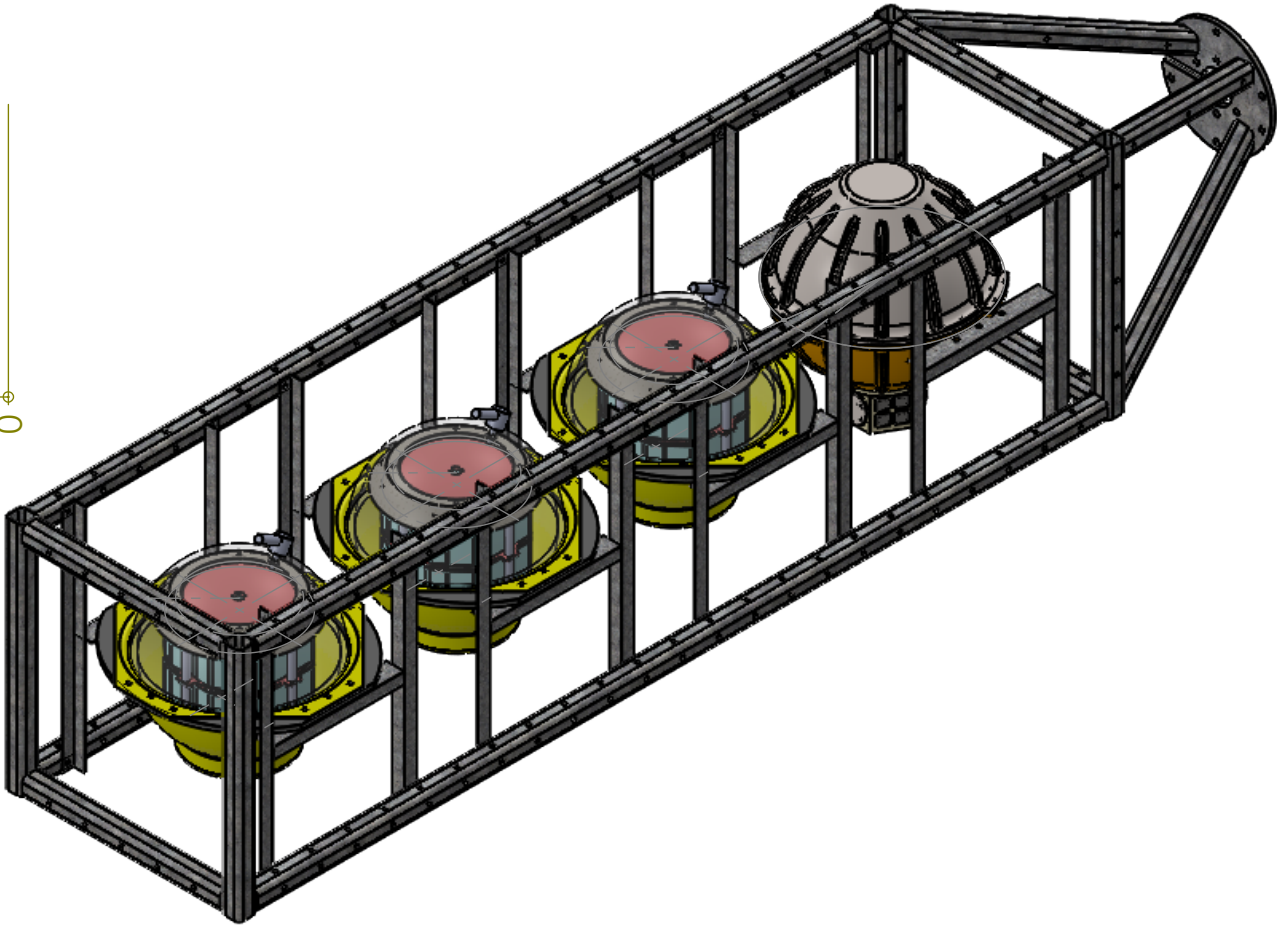
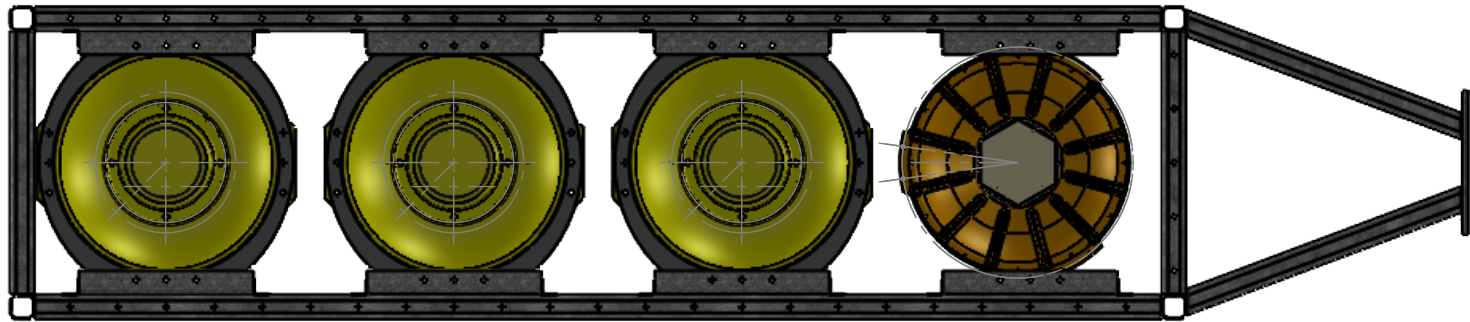


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



129 31 0



- Note:
- Galvanized steel frame
 - Estimated water weight (~300 lbs.)
 - Single Ti Electronics Sphere
 - Three Glass Battery Spheres

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Aaron Schnittger	8/27/23				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Aaron Schnittger	9/27/23				
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		XXX		GeoSense_Frame	
						PROJECT		ZZZZZZZZ			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO.	REV.
								SCALE 1:20		CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1