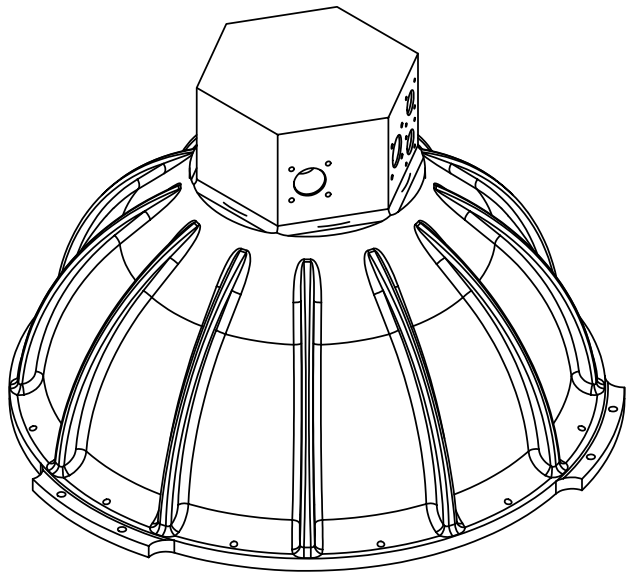
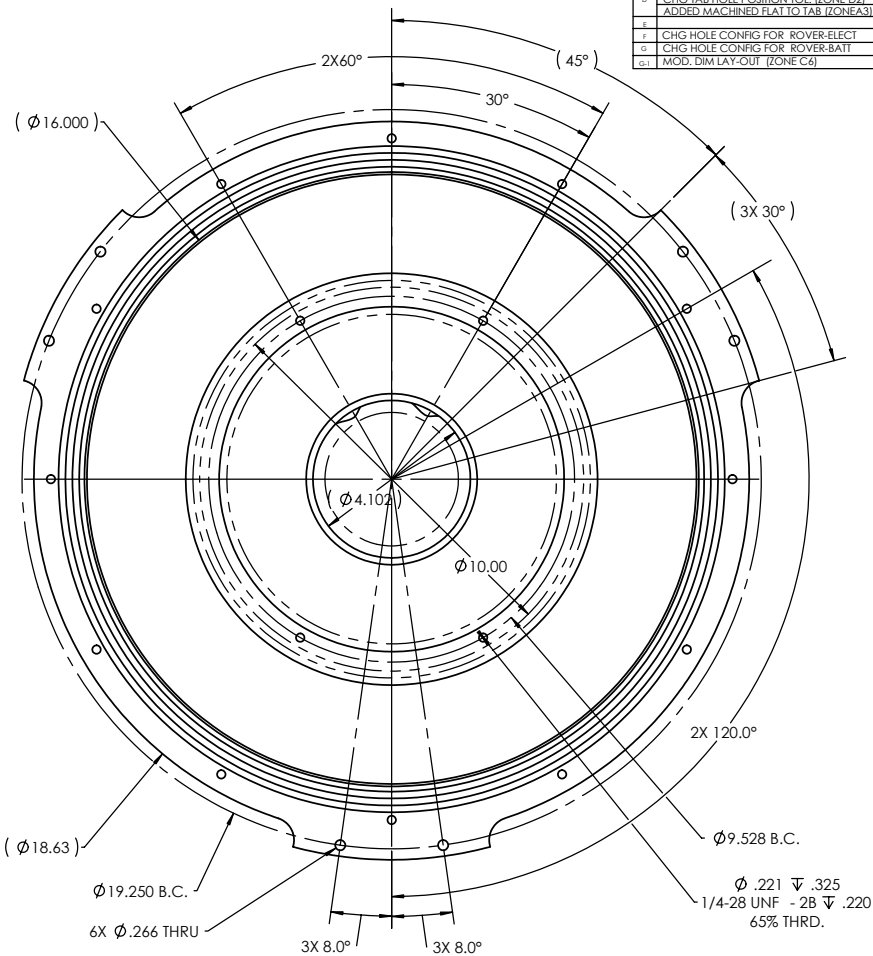
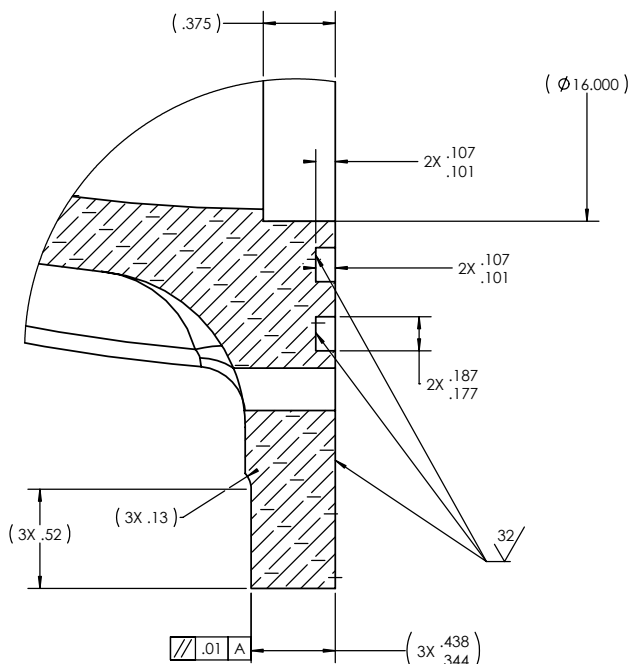
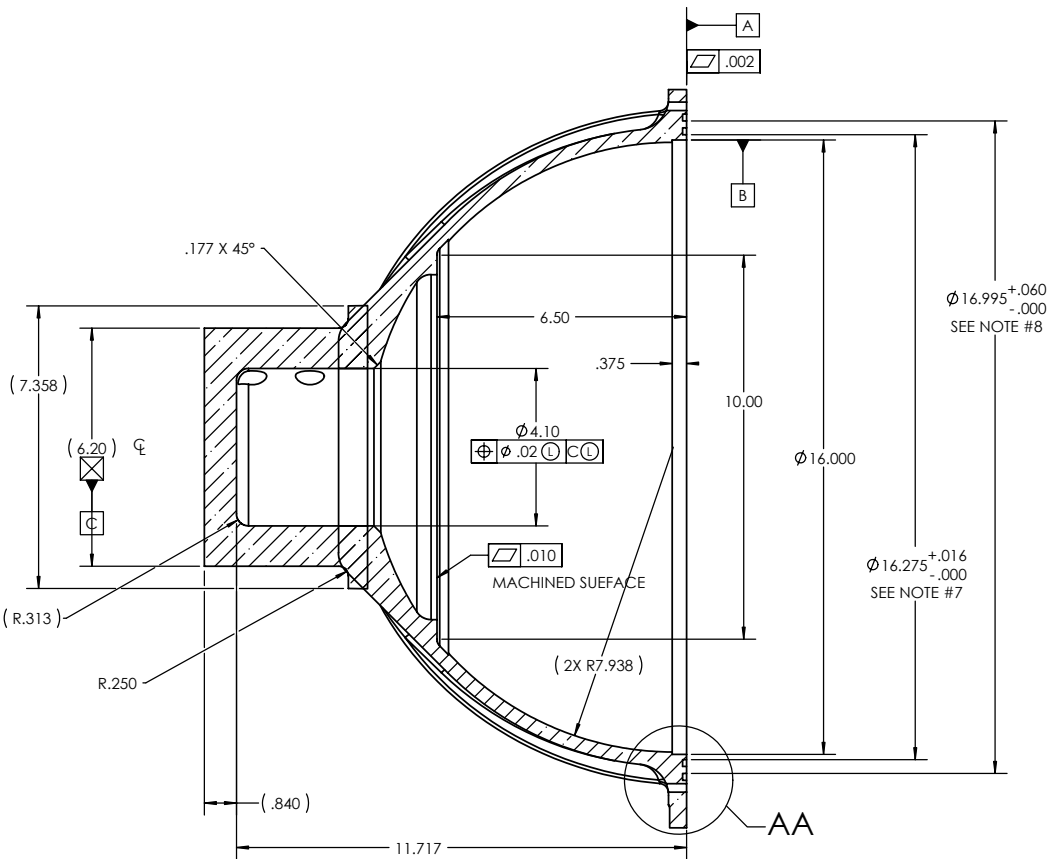
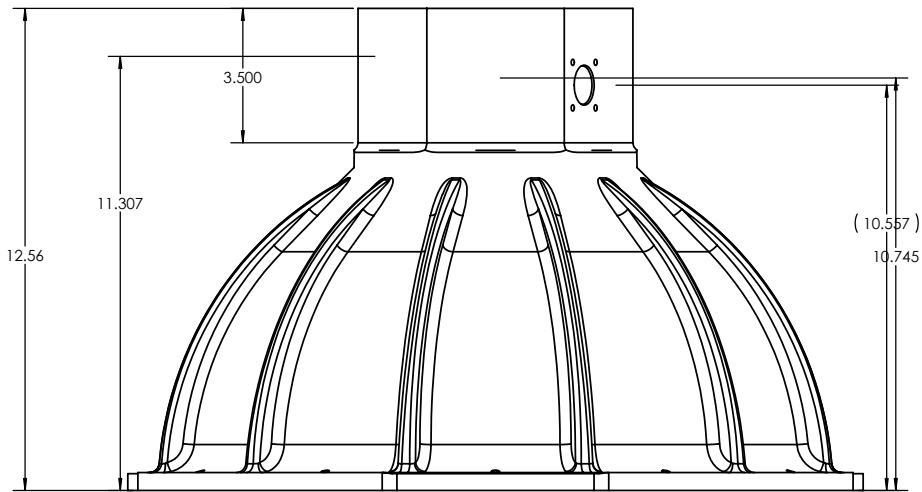


2	1	10/1/02	DCOMB END CAP CAST	WAIH CHANG	Titanium LAL-4V
1	1	10/01/91	DCOMB END CAP	WAIH CHANG	Titanium LAL-4V
ITEM NO.	Material/Qty	Part Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector	1. DIMENSIONS ± .0001 INCH	2. FINISHES AS NOTED	3. HOLE SIZES ± .0001 INCH	DATE: 11/1/02	ERICKSON 2/14/05
Shop Foreman	1. DIMENSIONS AS NOTED	2. FINISHES AS NOTED	3. HOLE SIZES ± .0001 INCH	DATE: 11/1/02	ERICKSON 2/14/05
Engineer	1. DIMENSIONS AS NOTED	2. FINISHES AS NOTED	3. HOLE SIZES ± .0001 INCH	DATE: 11/1/02	ERICKSON 2/14/05
NEXT ASSEMBLY	NEXT ASSEMBLY	CHECKED			
NEXT ASSEMBLY	NEXT ASSEMBLY	PROJECT NO. 600522			
APPLICATION		DO NOT SCALE DRAWING		PROJECT: Benthic Rover B&T/L Spine Base UnderDome_cas-Rover B&T	
DATE		SCALE		SIZE: 22x36 Dwg: 100268B.DWG	
DATE		SCALE		REV. G	
DATE		SCALE		REV. G	



11. DWG 1001791 BOTTOM CAP DIM'S TO BE USED FOR CASTINGS.
MATERIAL: ASTM B367-93 GRADE CS, 6AL-4V TITANIUM.
10. MATCHED DOMES TO BE MARKED W/ SERIAL NO.
1/8" STAMPED LETTERING, "SER. NO. XXXXX-B" IN MATCHING NUMBERS AT ASSEMBLY.
9. PART SYMMETRIC ABOUT SECTION LINE.
8. PARKER O-RING #2-283 OR EQUIVALENT
7. PARKER O-RING #2-282 OR EQUIVALENT (NON-STANDARD GROOVE DIA.- 2% STRETCH)
- Notes: [CONT. FROM TITLE BLOCK]