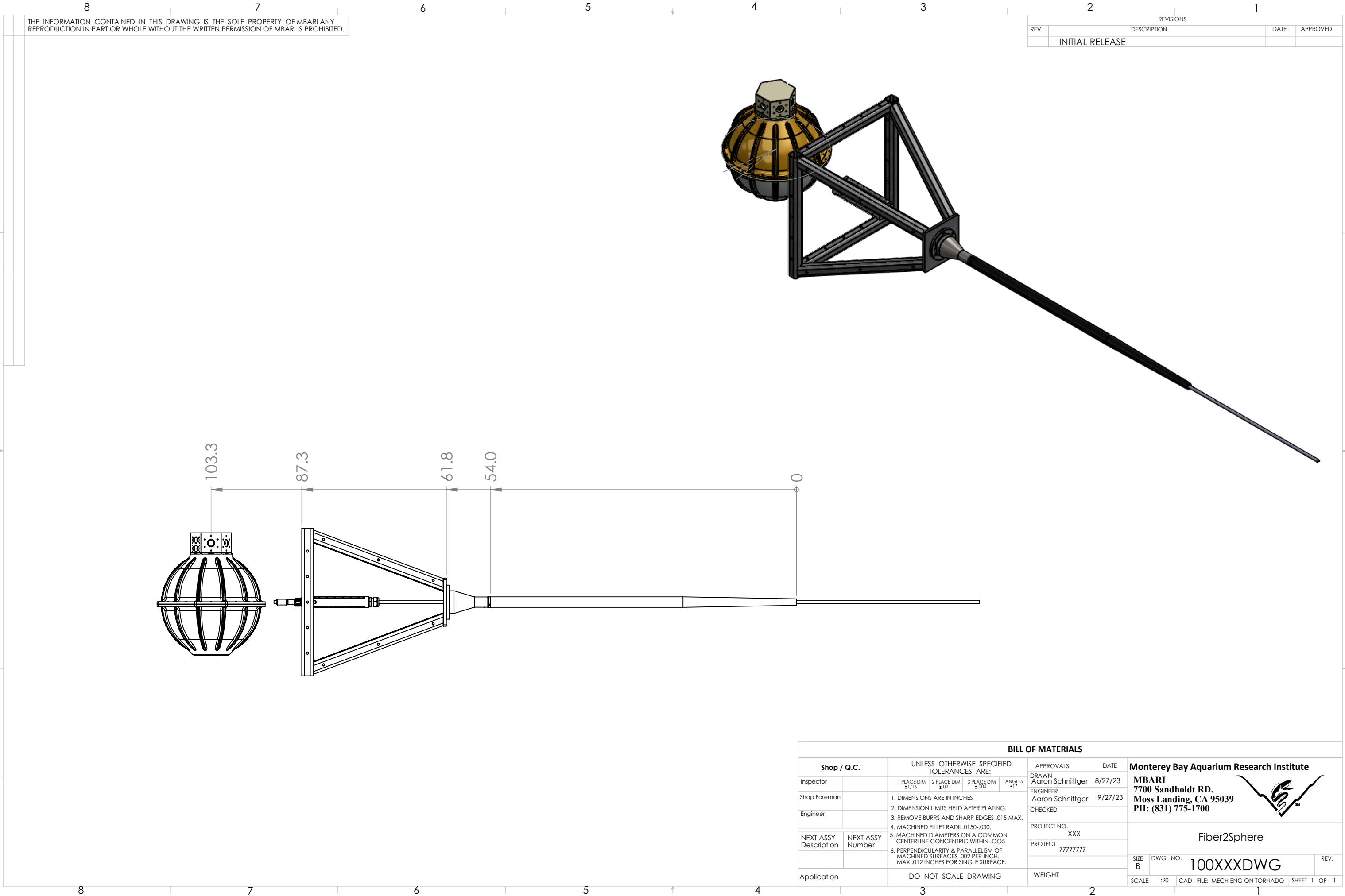




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| REVISIONS |                 |      |          |
|-----------|-----------------|------|----------|
| REV.      | DESCRIPTION     | DATE | APPROVED |
|           | INITIAL RELEASE |      |          |

| BILL OF MATERIALS     |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               |                              |         |            |  |                                                                                                                                                                                                                                                                                             |              |
|-----------------------|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|---------------|------------------------------|---------|------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| Shop / Q.C.           |                  | UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:                                                                                                                                                                                                                                                                                                      |                     |                      |               | APPROVALS                    |         | DATE       |  | <div>Monterey Bay Aquarium Research Institute</div> <div>MBARI</div> <div>7700 Sandholdt RD.</div> <div>Moss Landing, CA 95039</div> <div>PH: (831) 775-1700</div> <div></div> <div>Fiber2Sphere</div> |              |
| Inspector             |                  | 1 PLACE DIM<br>±1/16                                                                                                                                                                                                                                                                                                                            | 2 PLACE DIM<br>±.02 | 3 PLACE DIM<br>±.005 | ANGLES<br>±1° | DRAWN<br>Aaron Schnittger    | 8/27/23 |            |  |                                                                                                                                                                                                                                                                                             |              |
| Shop Foreman          |                  | 1. DIMENSIONS ARE IN INCHES<br>2. DIMENSION LIMITS HELD AFTER PLATING.<br>3. REMOVE BURRS AND SHARP EDGES .015 MAX.<br>4. MACHINED FILLET RADII .0150-.030.<br>5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005<br>6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. |                     |                      |               | ENGINEER<br>Aaron Schnittger | 9/27/23 |            |  |                                                                                                                                                                                                                                                                                             |              |
| Engineer              |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | CHECKED                      |         |            |  |                                                                                                                                                                                                                                                                                             |              |
| NEXT ASSY Description | NEXT ASSY Number |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | PROJECT NO.<br>XXX           |         |            |  |                                                                                                                                                                                                                                                                                             |              |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | PROJECT<br>ZZZZZZZZ          |         |            |  |                                                                                                                                                                                                                                                                                             |              |
| Application           |                  | DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                            |                     |                      |               | WEIGHT                       |         | SIZE<br>B  |  | DWG. NO.<br>100XXXDWG                                                                                                                                                                                                                                                                       | REV.         |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               |                              |         | SCALE 1:20 |  | CAD FILE: MECH ENG ON TORNADO                                                                                                                                                                                                                                                               | SHEET 1 OF 1 |