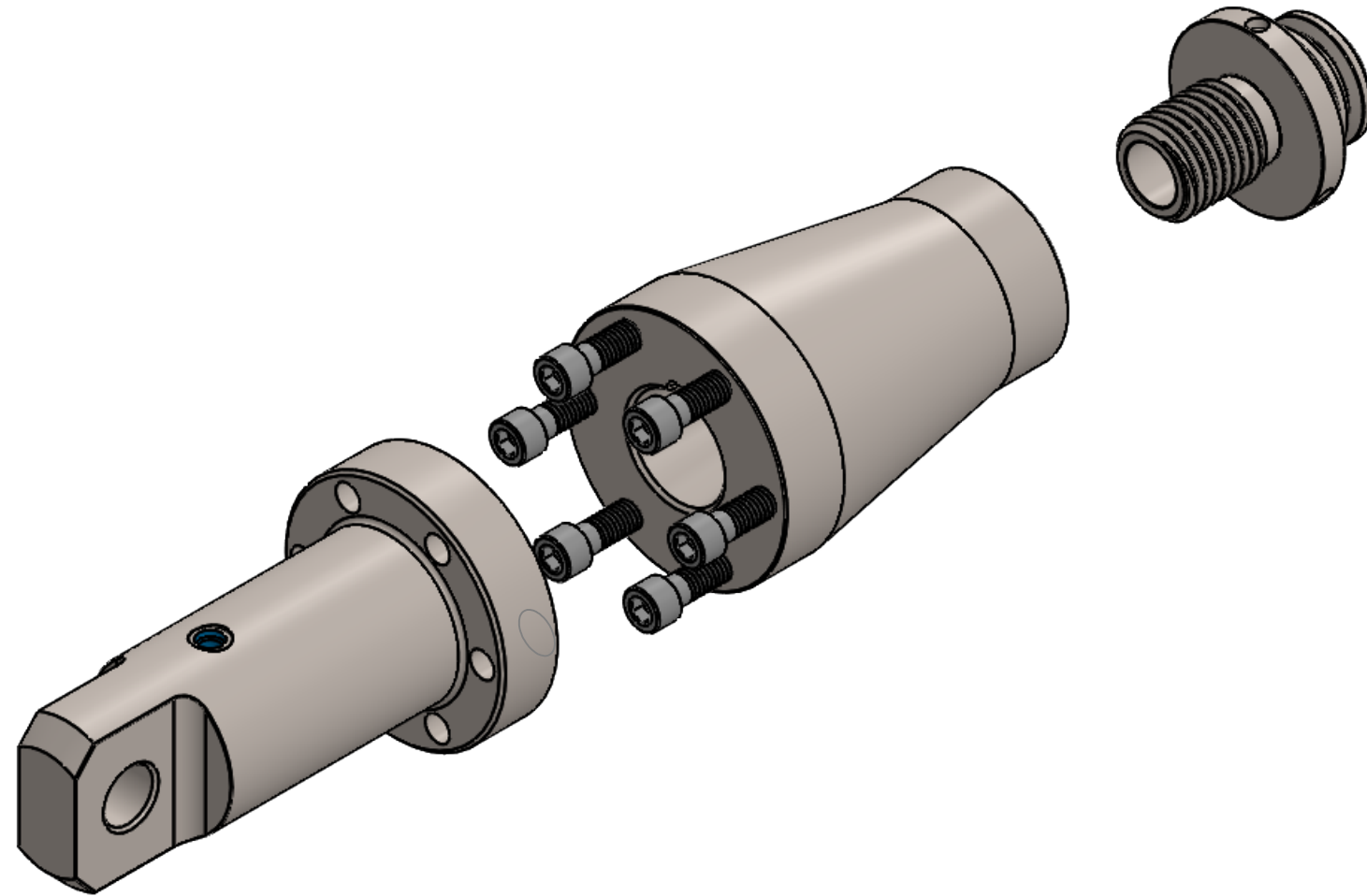


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100222315_Bitter_End_GeoSense	Stainless Steel 316L	1
2	100222316_Bitter_End_Cap	Stainless Steel 316L	1
3	100222320_StrainRelief_Boss	Stainless Steel 316L	1
4	92488A498	High-Strength 316 Stainless Steel Socket Head Screw	6

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Aaron Schnittger	8/27/23		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER Aaron Schnittger		8/27/23			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED					
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		902401			
		4. MACHINED FILLET RADII .0150-.030.				PROJECT		GeoSense		A-100222321_BitterEndAssembly_Full	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005								SIZE B DWG. NO. A-100222321 REV.	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	
Application		DO NOT SCALE DRAWING				WEIGHT					