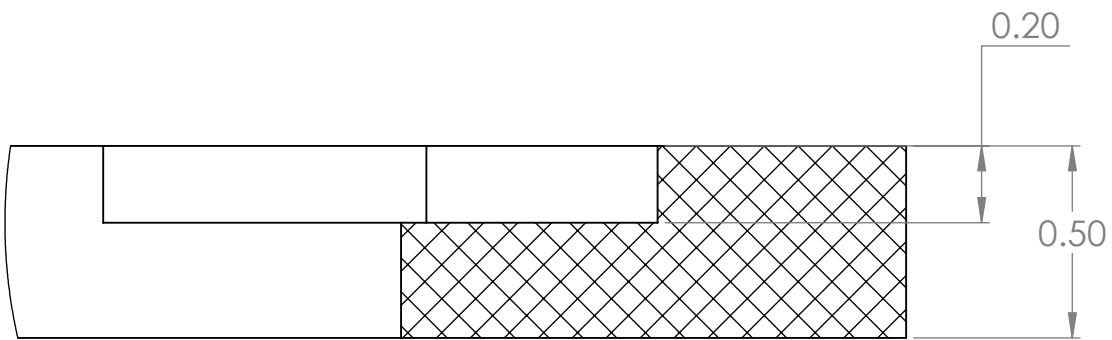




SCALE 2 : 1



BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  17GlassSphere_RingMount		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Aaron Schnittger	8/27/23	ENGINEER Aaron Schnittger	9/27/23			
Shop Foreman		1. DIMENSIONS ARE IN INCHES				CHECKED						
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT NO.		XXX				
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT		ZZZZZZZZ				
		4. MACHINED FILLET RADII .0150-.030.										
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005										
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.										
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 100XXXDWG		REV.
								SCALE 1:5		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1