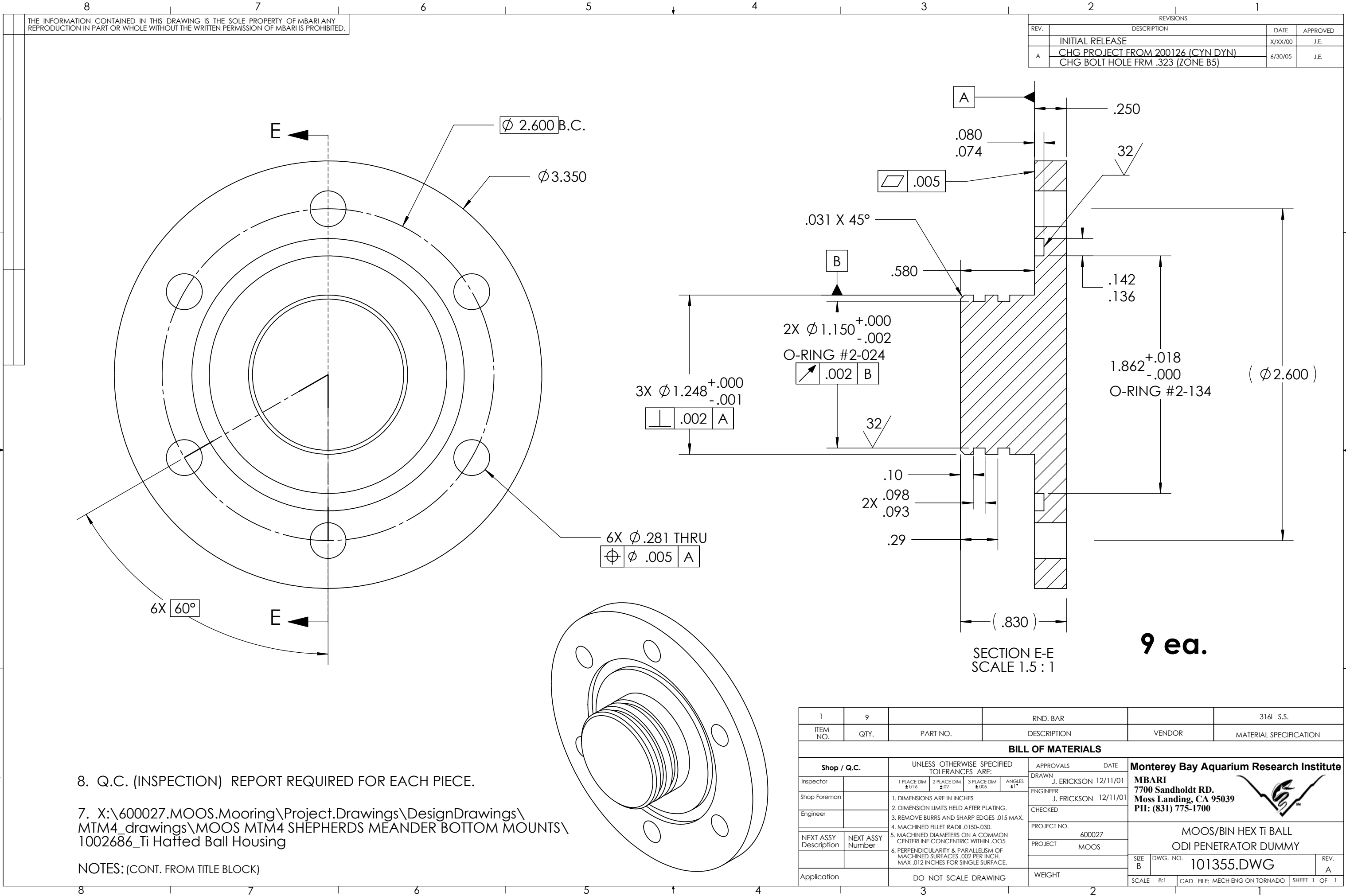




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.
A	CHG PROJECT FROM 200126 (CYN DYN)	6/30/05	J.E.
	CHG BOLT HOLE FRM .323 (ZONE B5)		

8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.

7. X:\600027.MOOS.Mooring\Project.Drawings\DesignDrawings\MTM4_drawings\MOOS MTM4 SHEPHERDS MEANDER BOTTOM MOUNTS\1002686_Ti Hatted Ball Housing

NOTES: (CONT. FROM TITLE BLOCK)

SECTION E-E
SCALE 1.5 : 1

9 ea.

1	9		RND. BAR		316L S.S.
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 12/11/01	
Engineer				ENGINEER J. ERICKSON 12/11/01	
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 600027	
				PROJECT MOOS	
				SIZE B DWG. NO.	
Application		DO NOT SCALE DRAWING		WEIGHT	
				SCALE 8:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	
				Monterey Bay Aquarium Research Institute	
				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
				MOOS/BIN HEX Ti BALL ODI PENETRATOR DUMMY	
				101355.DWG	
				REV. A	