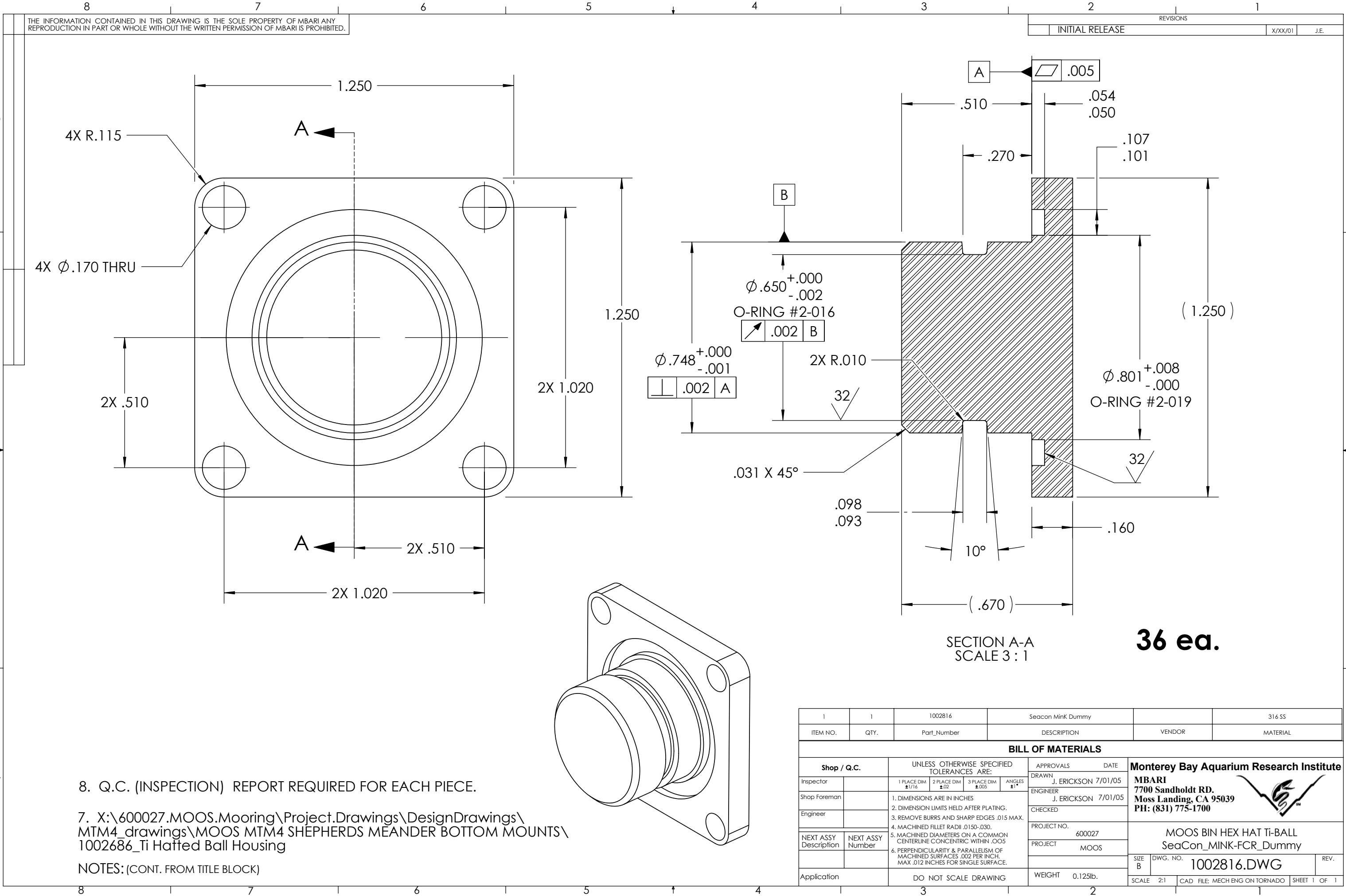




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

A $\square$ $\square$.005

4X R.115

A $\blacktriangleleft$

4X ϕ .170 THRU

2X .510

1.250

2X 1.020

A $\blacktriangleleft$

2X .510

2X 1.020

B $\blacktriangle$

ϕ .650^{+.000}_{-.002}
O-RING #2-016

$\square$ $\square$.002 B

ϕ .748^{+.000}_{-.001}
 $\square$ $\square$.002 A

2X R.010

32

.031 X 45°

.098
.093

10°

ϕ .801^{+.008}_{-.000}
O-RING #2-019

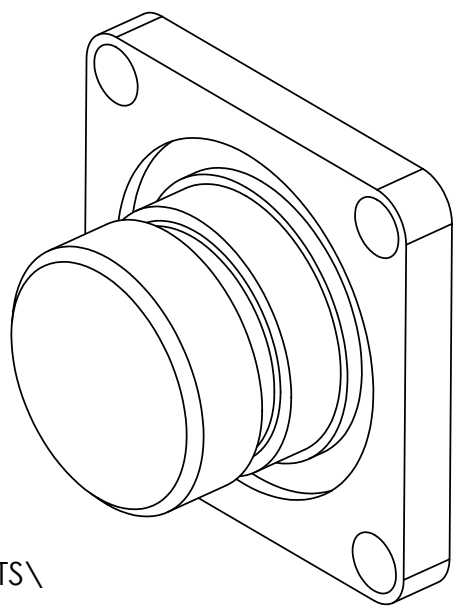
.160

(1.250)

(.670)

SECTION A-A
SCALE 3 : 1

36 ea.



8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.

7. X:\600027.MOOS.Mooring\Project.Drawings\DesignDrawings\
MTM4_drawings\MOOS MTM4 SHEPHERDS MEANDER BOTTOM MOUNTS\
1002686_Ti Hatted Ball Housing

NOTES: (CONT. FROM TITLE BLOCK)

1	1	1002816	Seacon MinK Dummy		316 SS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	J. ERICKSON 7/01/05
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	J. ERICKSON 7/01/05
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	600027
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	MOOS
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	0.125lb.
				SIZE B	DWG. NO. 1002816.DWG
				SCALE 2:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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MOOS BIN HEX HAT TI-BALL
SeaCon_MINK-FCR_Dummy