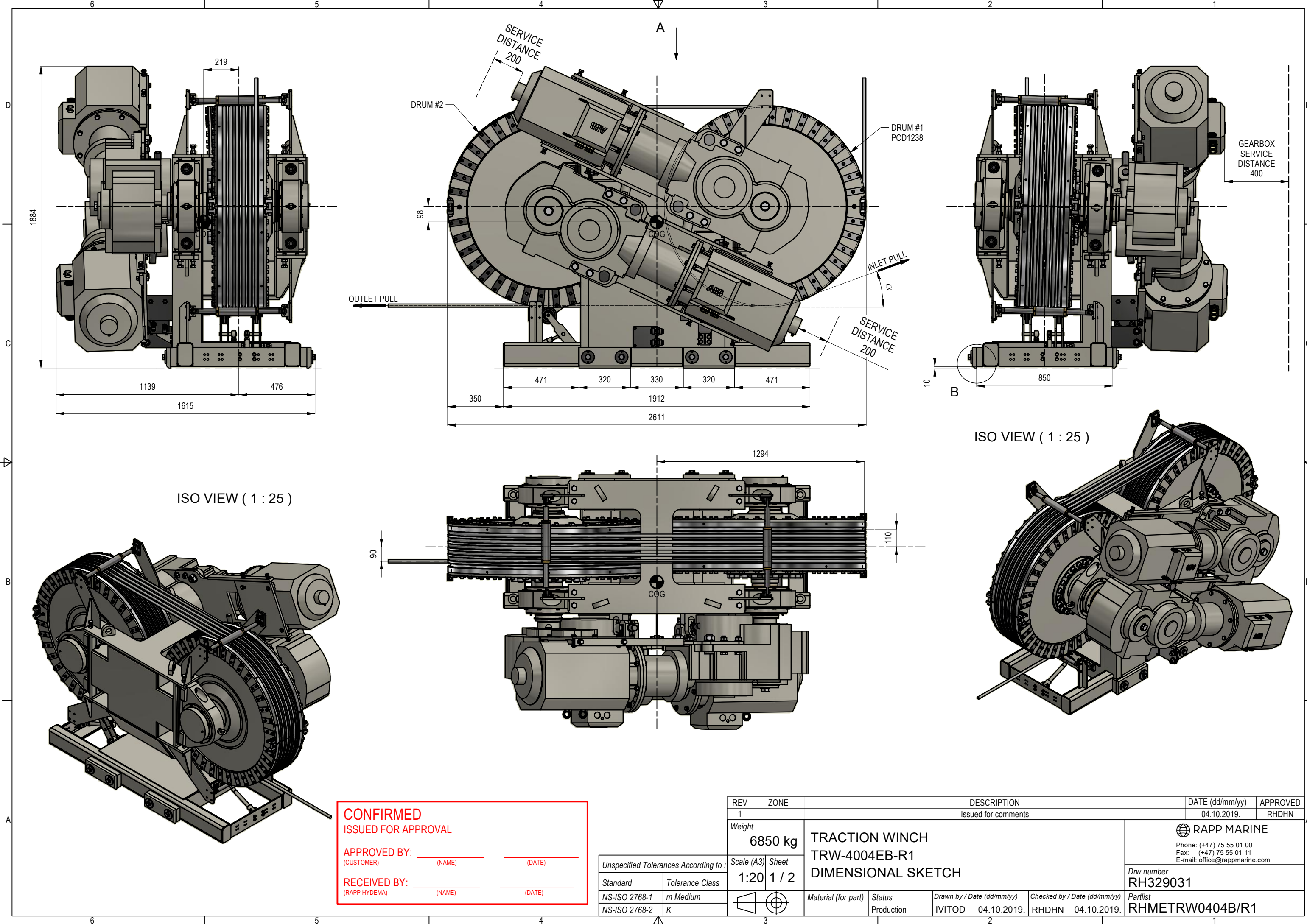




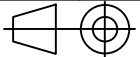
ISO VIEW (1 : 25)

ISO VIEW (1 : 25)

CONFIRMED
ISSUED FOR APPROVAL

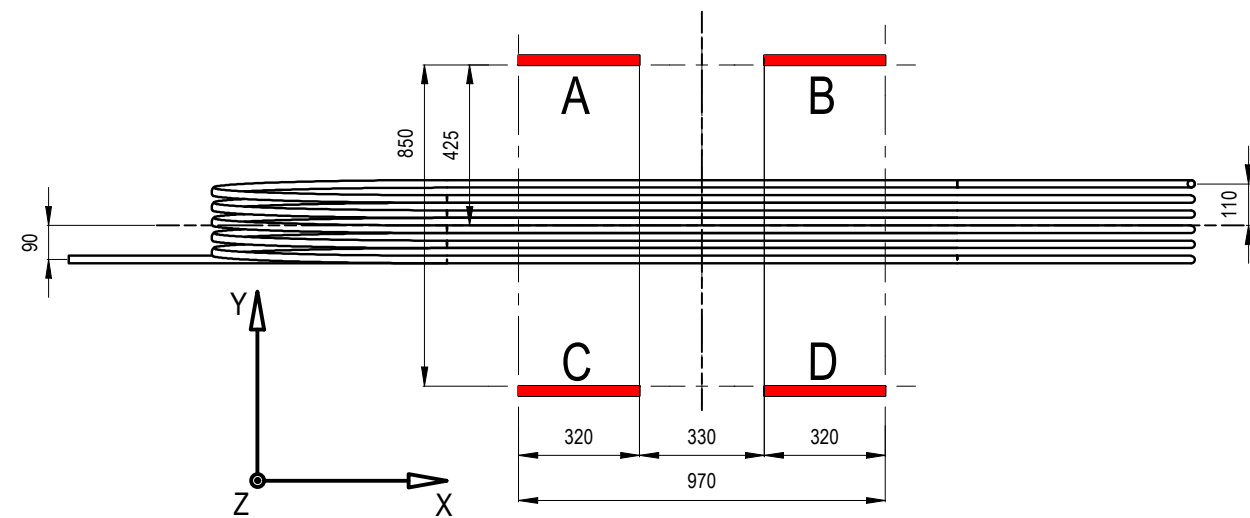
APPROVED BY: _____
(CUSTOMER) (NAME) (DATE)

RECEIVED BY: _____
(RAPP HYDEMA) (NAME) (DATE)

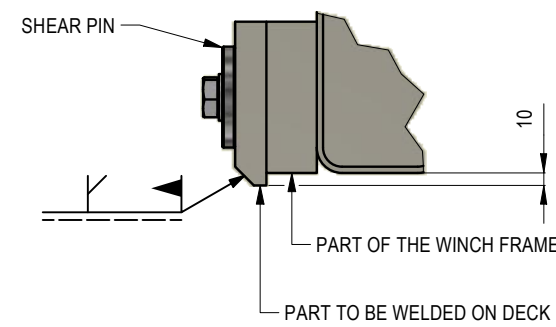
REV		ZONE	DESCRIPTION				DATE (dd/mm/yy)	APPROVED
1			Issued for comments				04.10.2019.	RHDHN
Weight		6850 kg	TRACTION WINCH TRW-4004EB-R1 DIMENSIONAL SKETCH				 RAPP MARINE Phone: (+47) 75 55 01 00 Fax: (+47) 75 55 01 11 E-mail: office@rappmarine.com	
Unspecified Tolerances According to :		Scale (A3) Sheet						
Standard	Tolerance Class	1:20 1 / 2					Drw number RH329031	
NS-ISO 2768-1	m Medium		Material (for part)	Status	Drawn by / Date (dd/mm/yy)	Checked by / Date (dd/mm/yy)	Partlist RHMETRW0404B/R1	
NS-ISO 2768-2	K			Production	IVITOD 04.10.2019.	RHDHN 04.10.2019.		

ALTERNATIVE #1
WELDED CONNECTION

FOUNDATION PLAN (1 : 20)
WELDING PADS

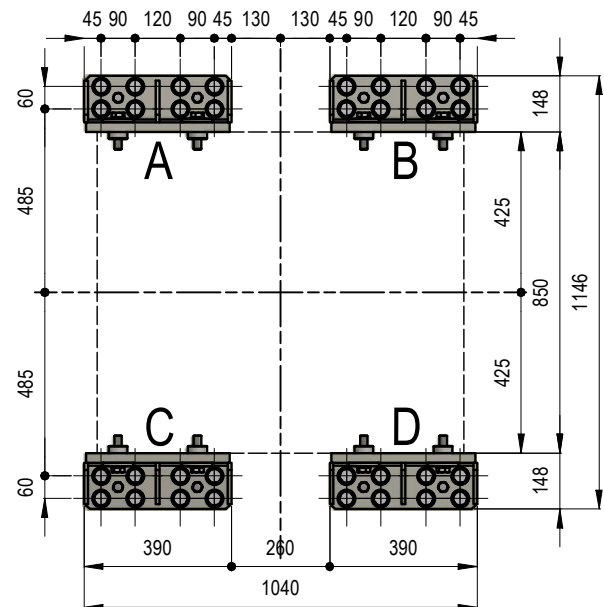


WELDING PAD DETAIL
B (1 : 6)

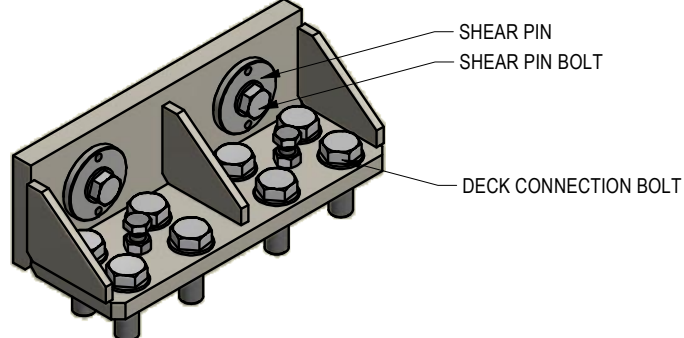


ALTERNATIVE #2
BOLTED CONNECTION

FOUNDATION PLAN (1 : 20)
BOLTED CONNECITON

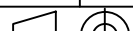


BOLTED CONNECTION DETAIL
ISO VIEW (1 : 7,5)



TIGHTENING TORQUE:
SHEAR PIN BOLTS - M20 - 250 Nm
DECK CONNECTION BOLTS - M24 - 665 Nm
Apply threadlocker (Loctite 243 or similar) on all threads

For specific foundation forces, please contact RAPP MARINE.

Unspecified Tolerances According to : <table><tr><td>Standard</td><td>Tolerance Class</td></tr><tr><td>NS-ISO 2768-1</td><td>m Medium</td></tr><tr><td>NS-ISO 2768-2</td><td>K</td></tr></table>		Standard	Tolerance Class	NS-ISO 2768-1	m Medium	NS-ISO 2768-2	K	REV	ZONE	DESCRIPTION				DATE (dd/mm/yy)	APPROVED
		Standard	Tolerance Class												
		NS-ISO 2768-1	m Medium												
		NS-ISO 2768-2	K												
1		Issued for comments				04.10.2019.	RHDHN								
Weight		6850 kg	TRACTION WINCH TRW-4004EB-R1 DIMENSIONAL SKETCH					 RAPP MARINE Phone: (+47) 75 55 01 00 Fax: (+47) 75 55 01 11 E-mail: office@rappmarine.com							
Scale (A3)	Sheet														
		1:20	2 / 2						Drw number RH329031						
			Material (for part)	Status Production	Drawn by / Date (dd/mm/yy) IVITOD 04.10.2019.	Checked by / Date (dd/mm/yy) RHDHN 04.10.2019.	Partlist RHMETRW0404B/R1								