NOTES:

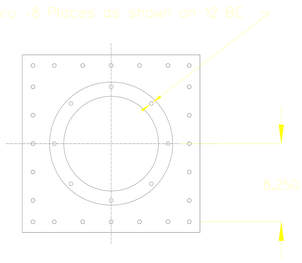
REV.	CHANGE	INIT.	DATE

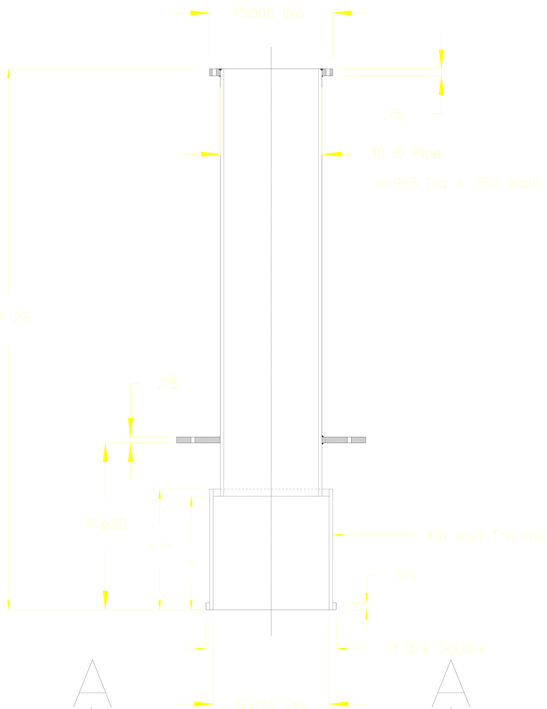
NOTES :- (1) Material- 6061 Aluminum throughout

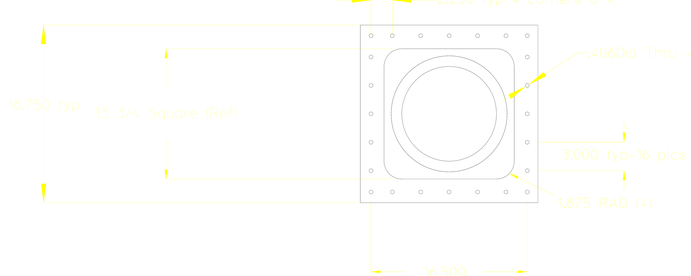
(2) Hole Pattern in 13" Flange &
18.75 Sq plate to be inline as shown.

(3) H.T. to T-6 Condition after Fabrication

(4) Hard Black Anodize after Fitting-up
of full assembly'







VIEW A-A

SECTION thru CL

			-101 FINAL ASSEMBLY		
		-101	DETAIL NO.	DESCRIPTION	MATL	ZONE

TOLERANCES UNLESS SPECIFIED OTHERWISE
DO NOT SCALE
UNITS INCHES - DEGREES

FRACTIONS - +/- 1/16
.X - +/- .1
.XX - +/- .01
.XXX - +/- .005
∠ - +/- .5°

DRAWN BY: D M Baylis	DATE: 7/20/95	MBARI 160 CENTRAL AVENUE PACIFIC GROVE, CA 93950
ENGINEER: D M Baylis	DATE: 7/20/95	
CHECKED:	DATE:	DRAWING TITLE: GUIDE CYLINDER
APPROVED:	DATE:	
APPROVED:	DATE:	
APPROVED:	DATE:	DRAWING NUMBER: LUSBL2_4 REV. SHEET: 1 of