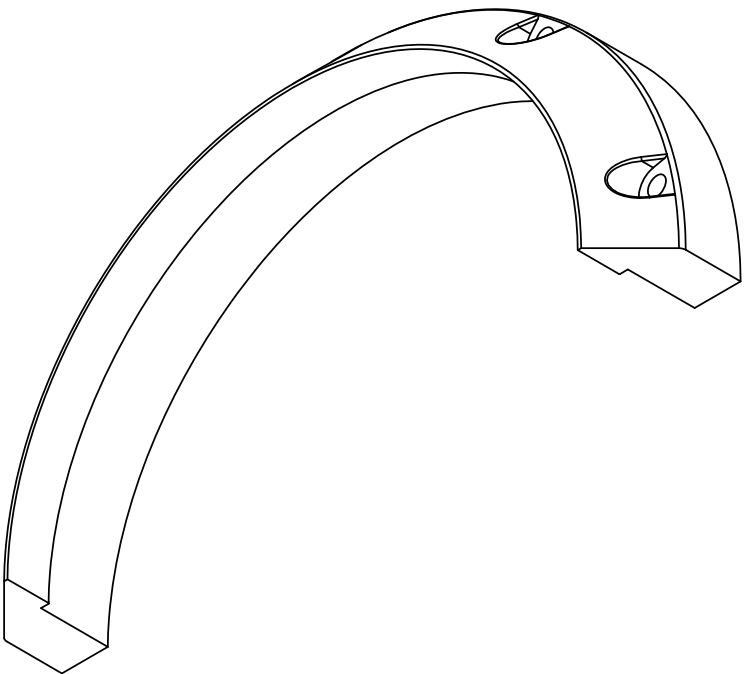
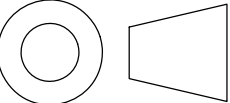


3D Printed Part
Mat'l: Ultem
Print at best resolution

BILL OF MATERIALS									
NEXT ASSY Description NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
	1 PLACE DIM 2.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.				
THIRD ANGLE PROJECTION 	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.				
					CHECKED				
					PROJECT NO. 901206				
					PROJECT Coastal Profiling Float				
						SIZE B	DWG. NO.	REV. A	
DO NOT SCALE DRAWING					MATERIAL Delrin 2700 NC010, Low Viscosity Acetal Copolymer (SS)	SCALE 1:2	CAD FILE:	SHEET 1 OF 1	
3					1				

Status: